COROB TRUEcolor

TRUEcolor

POS software tinting program

Quick Guide for Installation, Configuration and Use

Software Version: 5.5.0

V7.0R0 (10/2026) - ENGLISH

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INTRODUCTION ABOUT TRUECOLOR

COROB TRUEcolor is the PC-based POS tinting program, ideal tool to work together **with COROB TRIGEN, EXTRA and 5G platform based colorant dispensers.**

This guide will teach you how to install and configure your program and quickly set up your system, so you can easily be ready to work.

Software requirements

Minimum system requirements

- Processor: 1 GHz or higher, 32-bit (x86) or 64-bit (x64)
- Operating System: Windows 8 or later
- RAM: 1 GB RAM (32-bit) / 2 GB RAM (64-bit)
- Hard Drive: 20 GB (32-bit) / 25 GB (64-bit)
- Screen Resolution: 1280x800 pixels
- Video board: Support Open GL 2.1 or higher and related drivers
- Ports: 1 USB port

Recommended system requirements

- Processor: Intel Core i3 or higher
- Operating System: Windows 10
- RAM: 4 GB
- Hard Drive: 64 GB
- Screen Resolution: 1440x900 pixel
- Video board: Support Open GL 2.1 or
- Higher and related drivers
- Ports: 2 USB ports

INSTALLATION

Be sure to have the following items at your disposal:

1. COROB TRUEcolor software license ID and password.
2. *CorobTECH calibration & configuration program (for TRIGEN & EXTRA dispensers)*
3. *EVOservice calibration & configuration program (for 5G dispensers)*
4. Code to install your database.

After the installation, at the first launch the **setup wizard** will guide you through the steps needed to complete the first program configuration. If skipped, all steps can be executed as separated functions even later.

Installation wizard: program configuration at first launch

Step 1: Select language

A status dot indicates if the PC is connected or not.



Step 2: Insert shop info

The Shop data definition can also be done if the machine is not yet connected.

NOTE

NOTE: Once entered, the Shop name cannot be changed anymore.

It identifies univocally the Shop when the same database is used and is indicated in the Orders History that is sent to the Cloud. So, take care to enter it correctly right from the beginning, because it allows to correctly synchronize data in the Cloud.



Step 3: Enable/disable operators management

If you enable operator management, you can choose to activate a Guest operator, whose access is not protected by password.

The Guest operator can only access the basic program functions and cannot change, e.g. the program settings or prices.



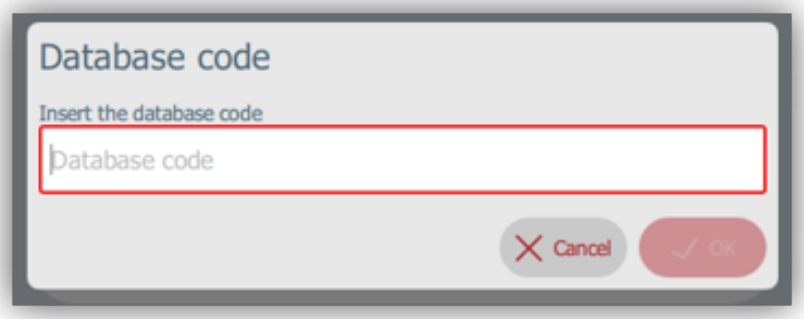
Step 4: Import database from the internet

You can create your own database on the cloud "https://www.corob-cloud.com" with 2F-Authentication.

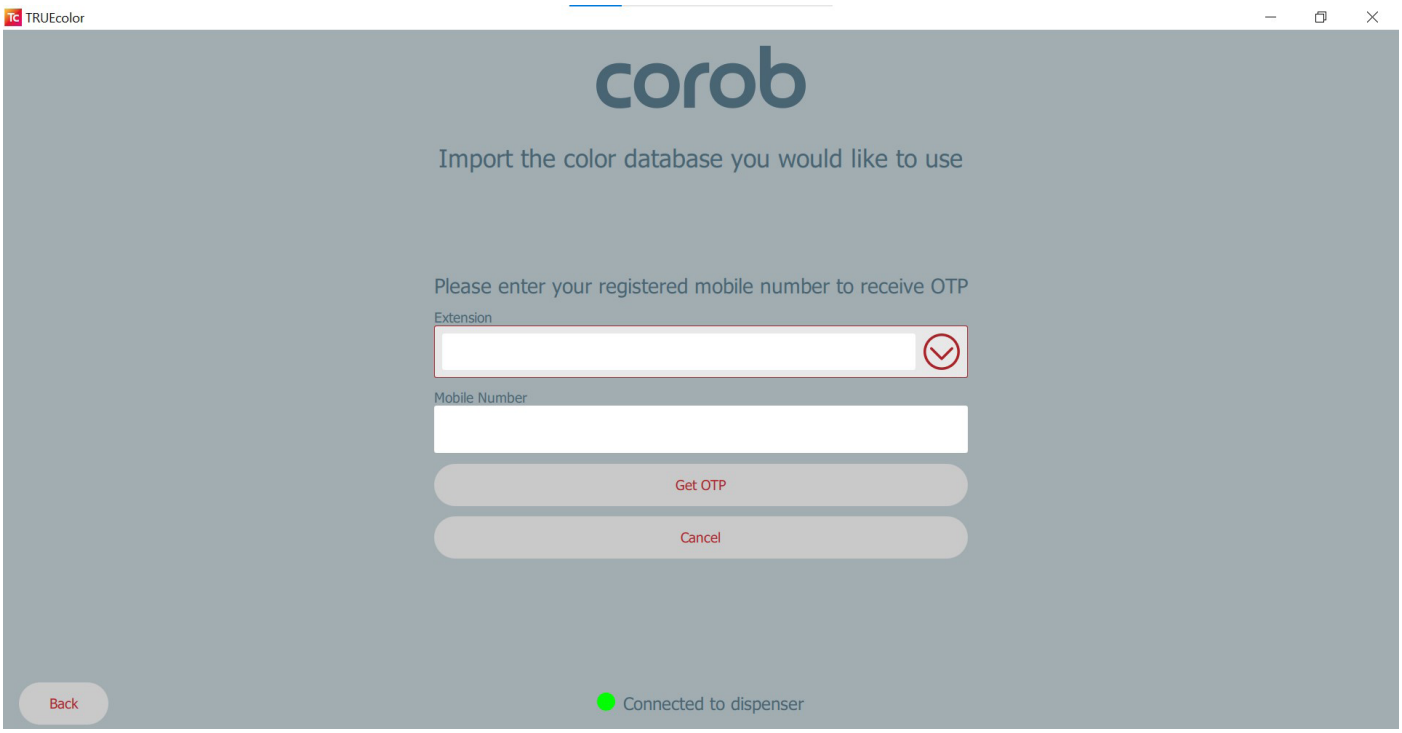
- The database code is made up of 6 characters. A valid database code is needed to proceed ahead.

To enhance data security and ensure authorized access, a Two-Factor Authentication (2FA) feature has been introduced during the XData import process in COROB Cloud as well as in TRUEcolor.





1. On adding database code that has 2FA enabled on COROB Cloud, the users will now be directed to a pop-up page for verification.



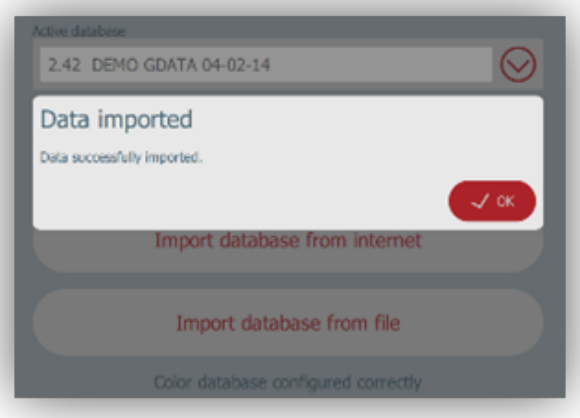
2. On this page, users must:

- Select the country in ***extension dropdown.***
- Enter the ***mobile number*** of the COROB Cloud-linked Service Engineer.

3. An ***OTP*** (One-Time Password) will be sent to the number entered.
4. Upon successful ***OTP validation***, the XData import will proceed.

- Be sure to complete database import. The message "***Color database configured correctly***" indicates that the import process was successful.



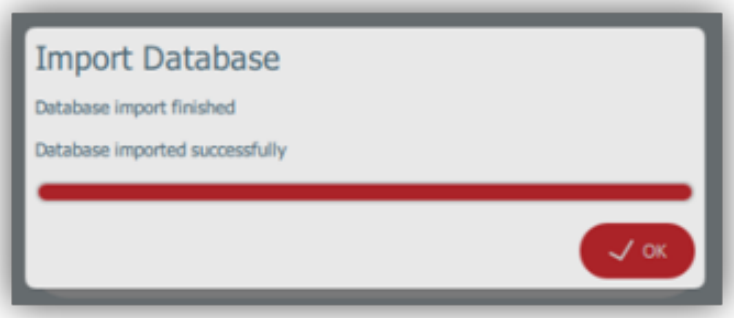


Step 5: Import database from file [Not recommended]

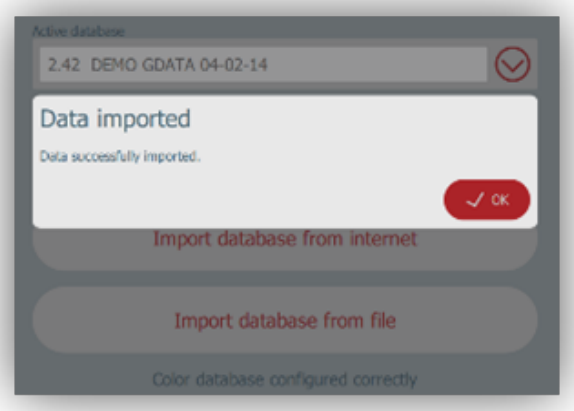
1. You can view the list of all enabled databases and can switch the database to apply and use it in the program.
2. You can view the list of all available databases and can configure it for usage.

Connect the USB stick or search the file in the desired path.





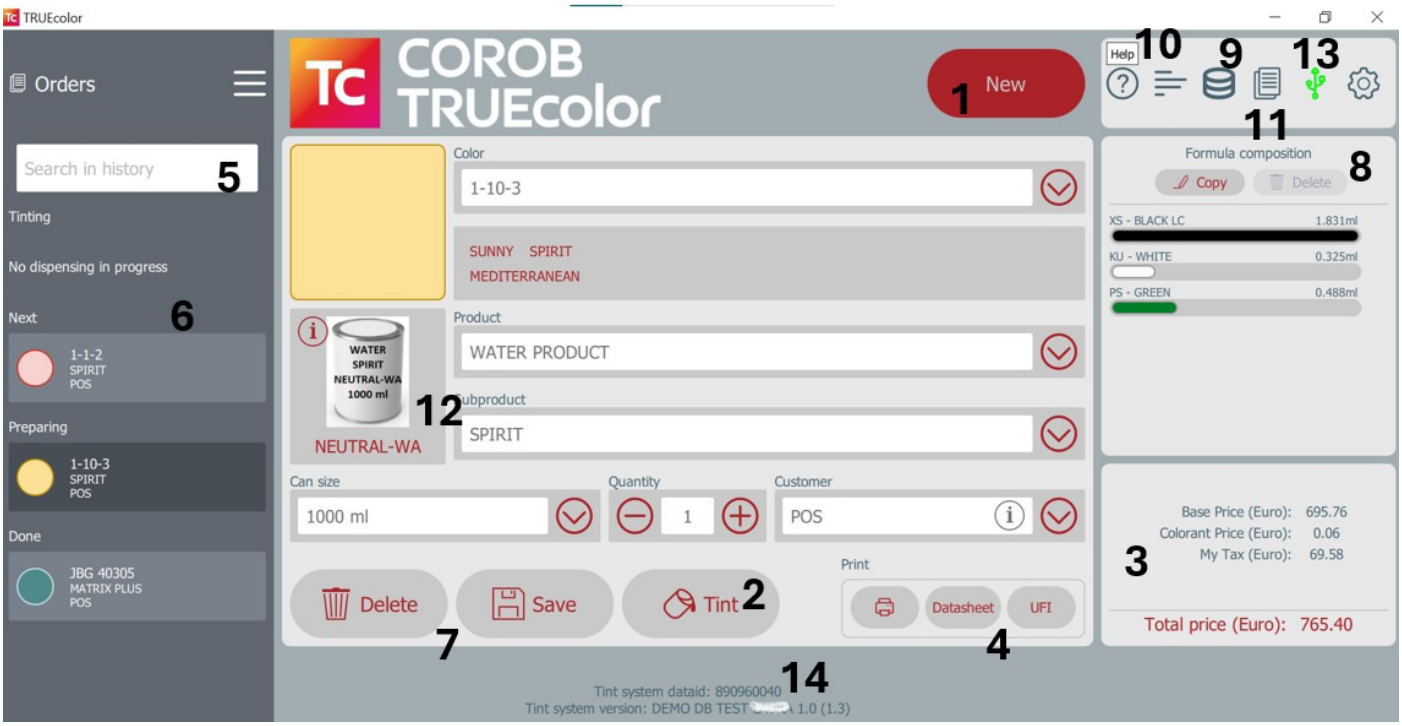
Be sure to complete database import. The message "***Color database configured correctly***" indicates that the import process was successful.



Step 6: The configuration procedure is finished



MAIN WINDOW



In this window it is possible to:

1. New order is selected from existing recipes.
2. Dispense the selected order.
3. View prices.

NOTE

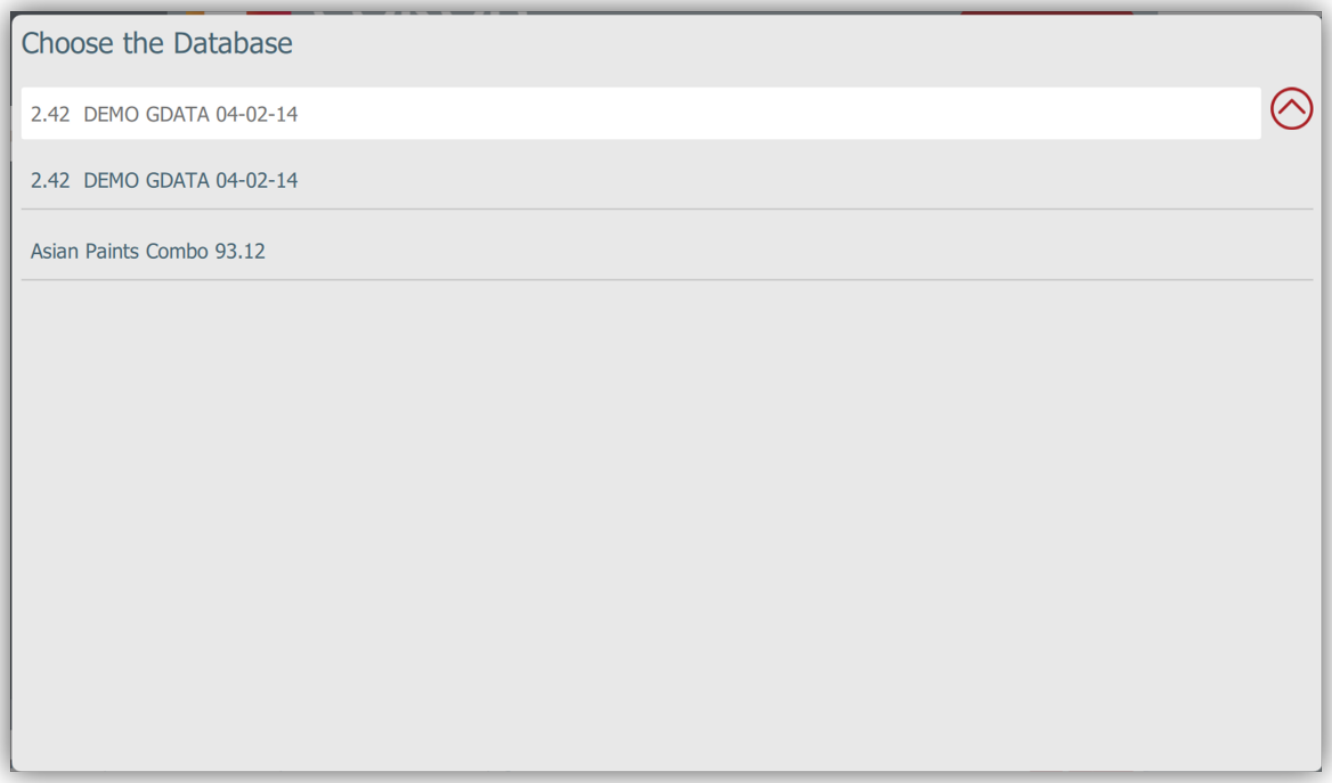
Prices are shown in blue color to indicate that all price data have been correctly configured and no data is missing.

4. Print labels / Data sheet / UFI (configurable as per customers need).
5. Filter orders.
6. View last created / dispensed orders.
7. Delete/Edit/Save an order.
8. Delete / Modify a custom formula not yet dispensed or clone a non-custom formula or an already dispensed one.
9. Choose the Database
10. Click navigates to level page from main window.
11. Click navigate to Order history from main window.
12. View the base image which is available in Xdata.
13. Shows dispenser is connected via USB (Green indication), on click navigate to dispenser commands from main window.
14. Database ID, Version with major and minor updates will be visible at the bottom of the screen on the landing page.

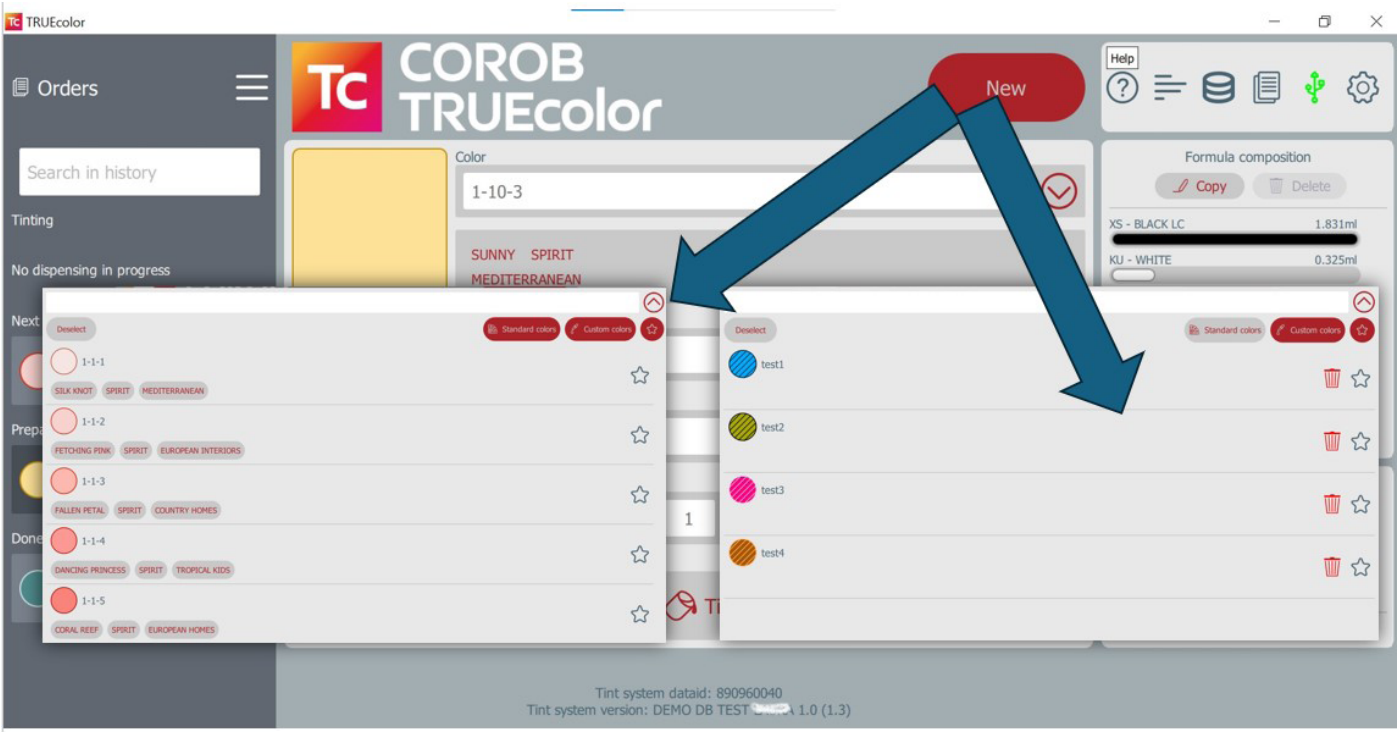
ORDER CREATION

Choose the database

Click on the database icon to select database.



Create order



14 -

1. Press the ***NEW*** button.
2. Select Formula, Product, Can size, N° of cans to be dispensed and customer's name that will be associated with the order.
3. A saved formula is available in the formula list.
4. Two symbols in the top right allow you to filter custom, standard and favorite formulas based on preferences.
5. Color Preview Selection: Users can now select a color directly by clicking the ***Color Preview*** icon during recipe selection.



On the right are the colorants used in the formula of the selected order.

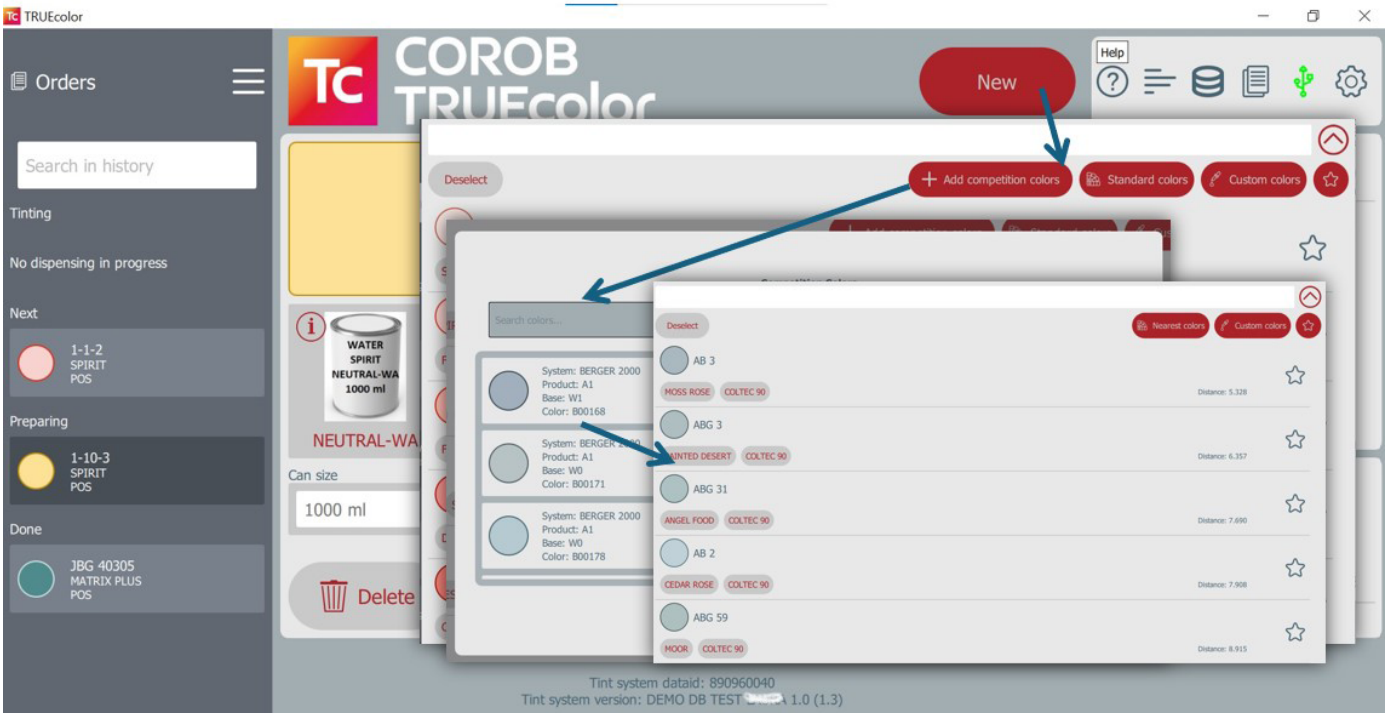
The ***MENU*** button at the top-right of the window allows you to display the program options menu.

NOTE

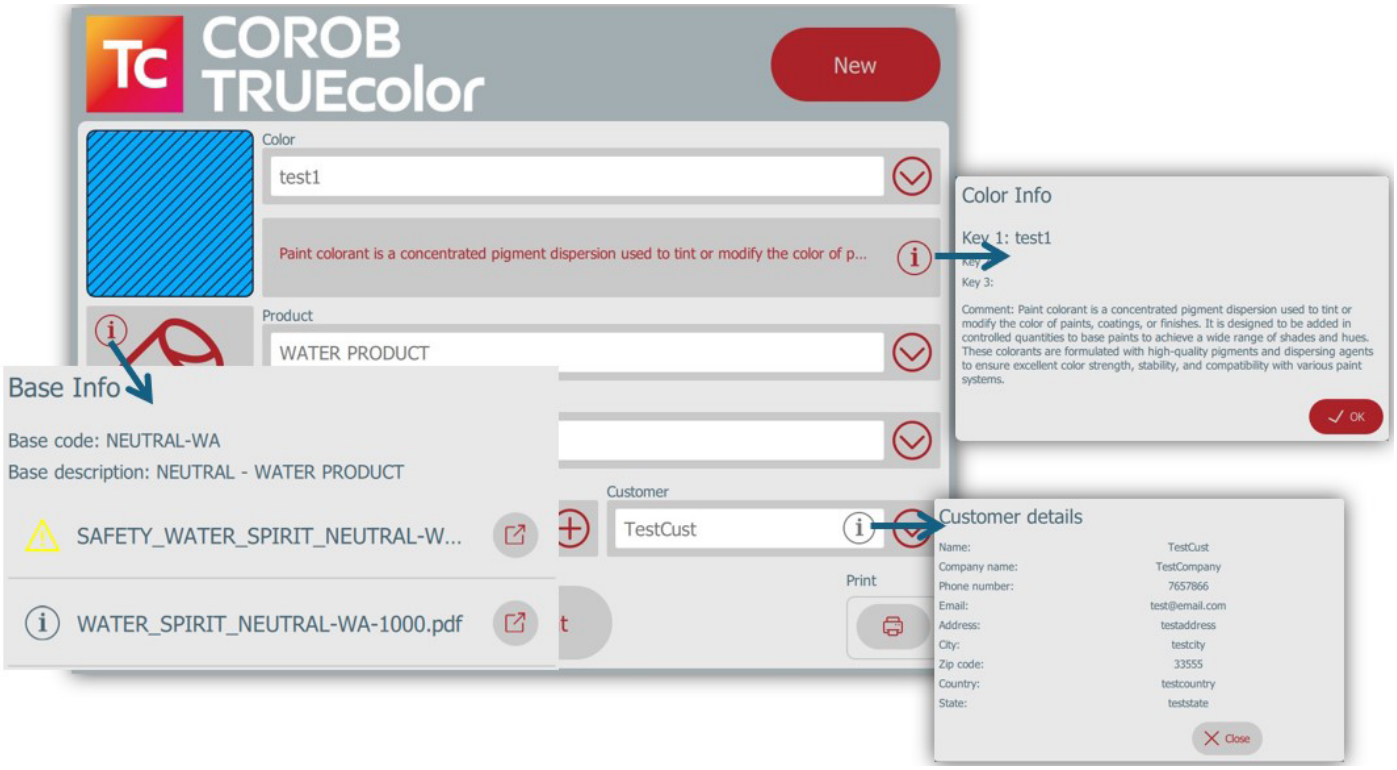
A custom formula differs from the others because the color chip has stripes.

Create order by color matching with the lab value (Optional)

1. Upload Color List: Users can upload a list of colors with their LAB values through configuring the settings in admin settings.
2. Search for Nearest Match: The software searches its database to find the closest color match to the one selected from the uploaded list.



Info buttons: information about the base and customer details



Use the ***Info*** icon on the main window to display some additional information about the base product or the details of the Customer associated to the order.

Here one can also see the base image and information showing the PDF associated with it.

DISPENSING

Gravimetric Dispensing

Gravimetric Dispenser Integration via EVOservice can now configure precise and consistent dispensing through TRUEcolor.

Users can select a standard color and initiate tinting using the gravimetric dispenser—ideal for controlled, repeatable results.

Expected vs. Actual Tint Value Feedback is visible - After tinting is completed, the software provides a comparison of the expected vs. actual tint values, helping users monitor and validate dosing performance in real time.

When tinting multiple instances of the same formula (for example, **a batch of 3 formulas**) in **gravimetric mode**, users will now see the **Summary Window** displayed **after each dosing operation**.

This occurs **even if all colorants have been dosed volumetrically**, because the **EVODriver** performs the following optimization:

The **first formula** is dosed in **gravimetric mode** to ensure accuracy.

The **subsequent formulas** (second, third, etc.) are dosed in **volumetric mode** to improve speed and efficiency.

Despite this mixed-mode operation, **a summary window will appear after each formula** to provide consistent feedback and validation.



3G and 4G dispensing machines



1. Press the ***Tint*** button.
2. The bottom ***status*** window shows percentage of dispensing done, time left to finish and any actions to be taken by the user.
3. Once the dispensing is complete, the order switches from the section ***Preparing*** to the section ***Done***.

NOTE

This progress status is available for 3G and 4G Dispensing machines.

5G dispensing machines



1. Press the ***Tint*** button.
2. A pop-up window displays colorant-wise dispensing progress status with time remaining to dispense each colorant.
3. Once the dispensing is complete, the order switches from the section ***Preparing*** to the section ***Done***.

NOTE

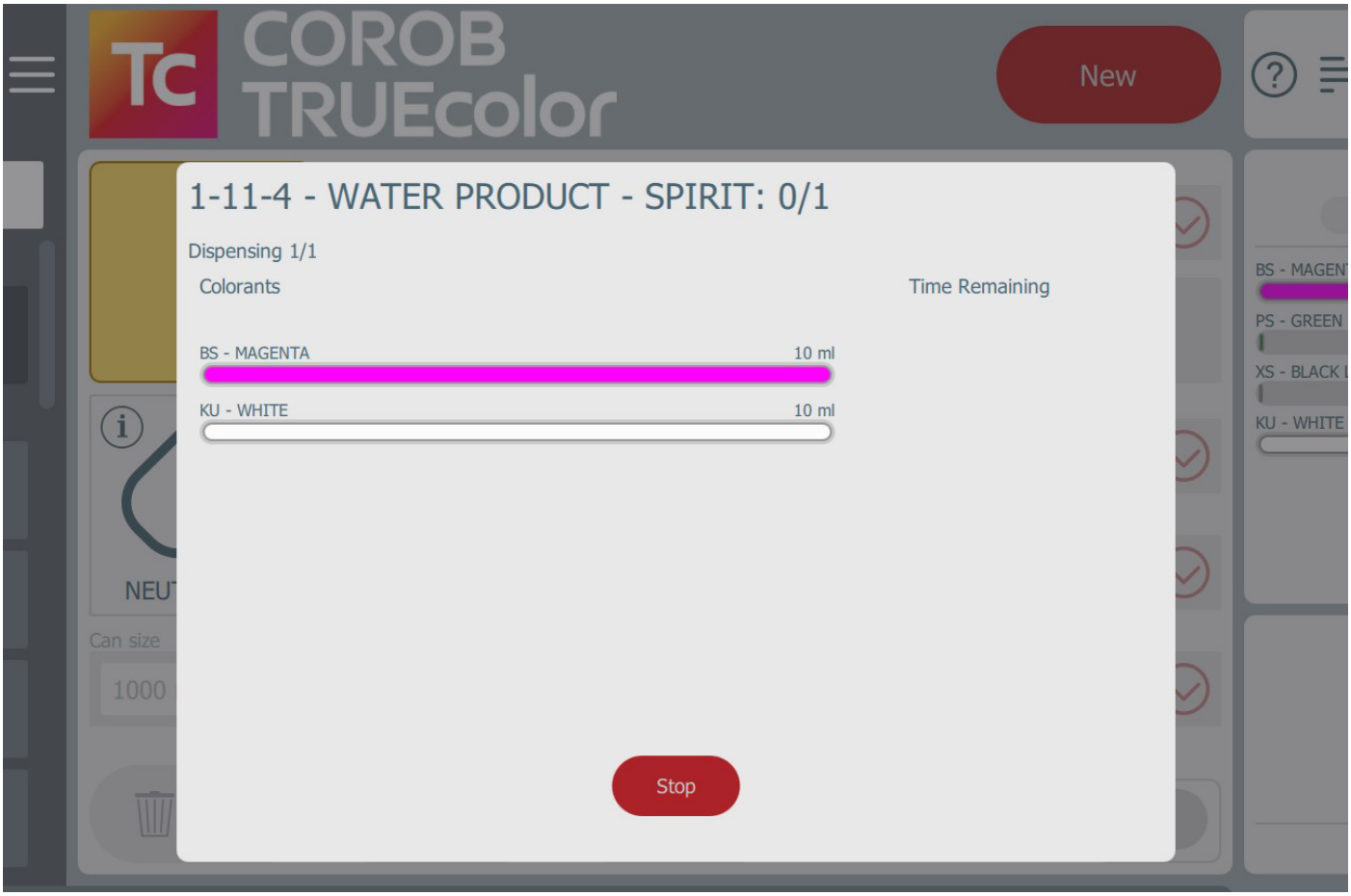
This progress status is available for 5G machines with latest firmware loaded.

COLORANT ADJUSTMENT IN ALREADY DISPENSED RECIPE

Users can now fine-tune an already tinted recipe by adding additional colorants or adjusting quantities directly in the same can.

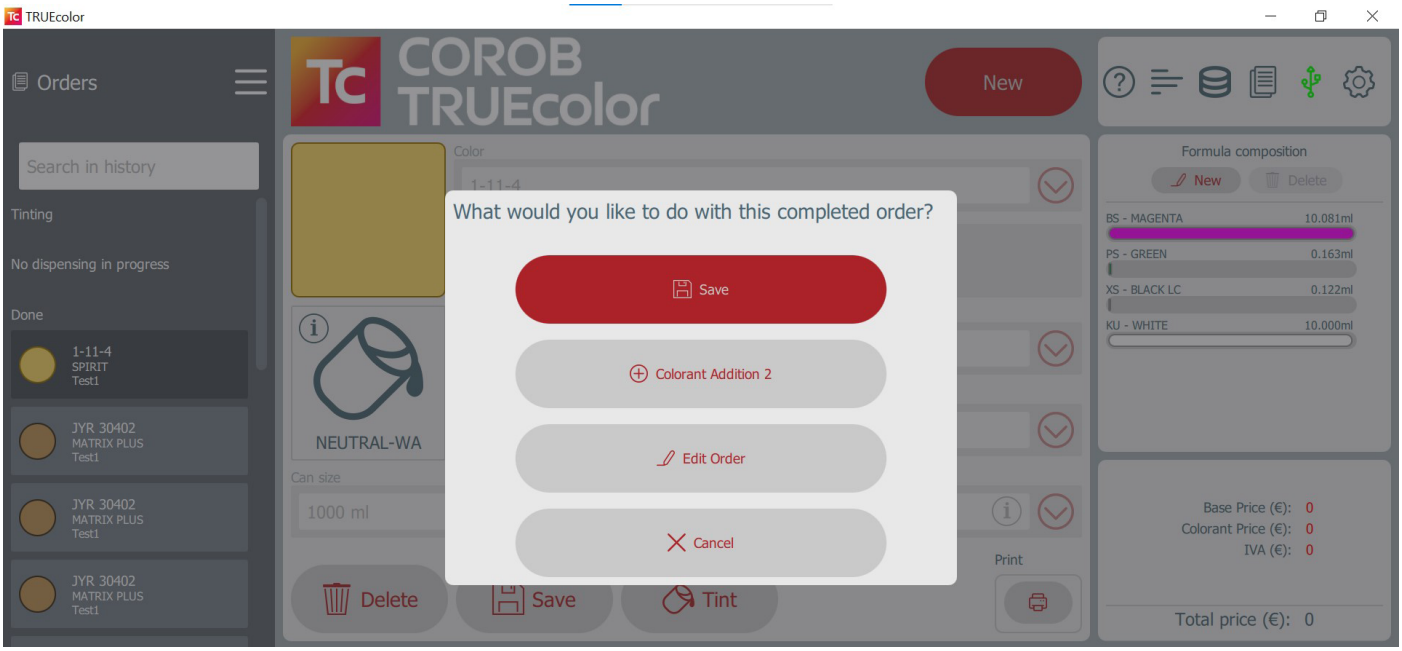
Steps to Adjust:

1. Start with an ***Existing Tinted Recipe***
2. Select the ***recipe*** that has already been tinted.

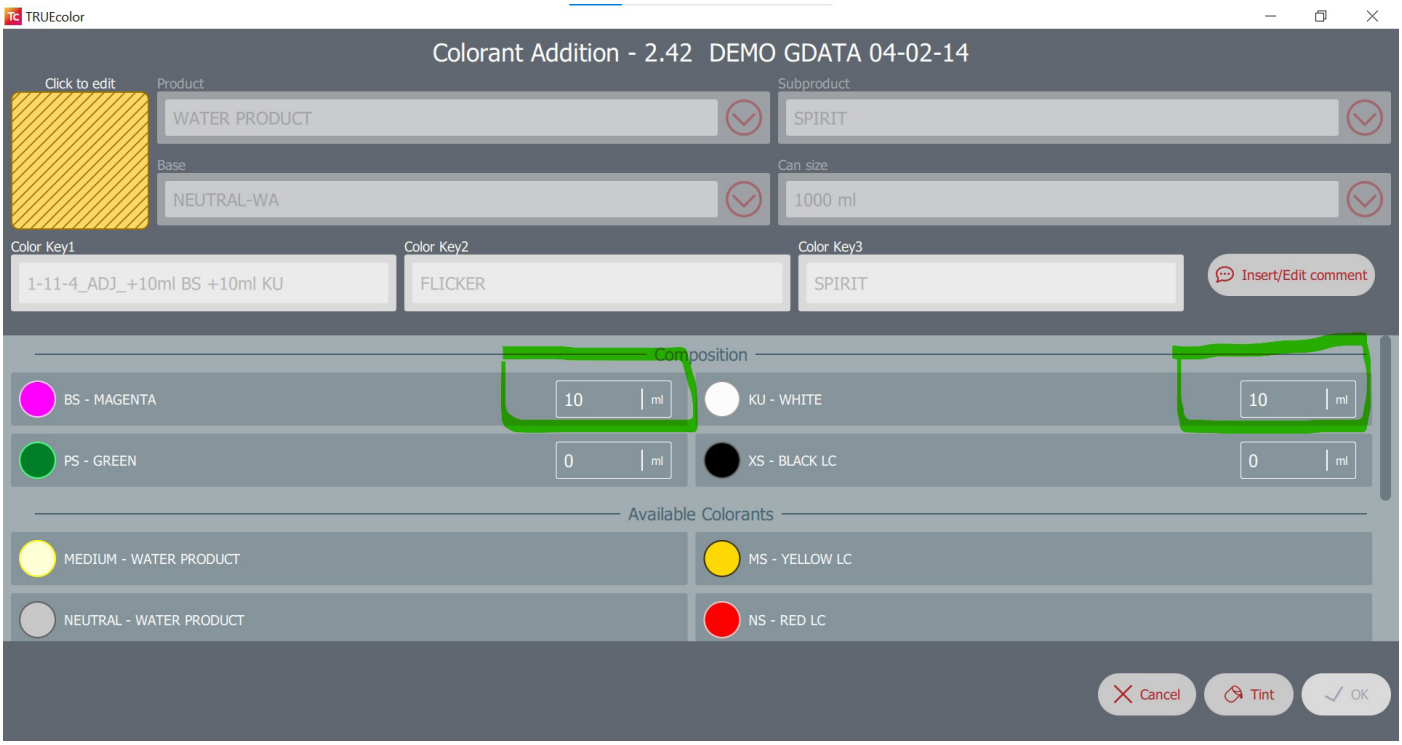


3. Click ***Save*** to Open the Adjustment Pop-up.

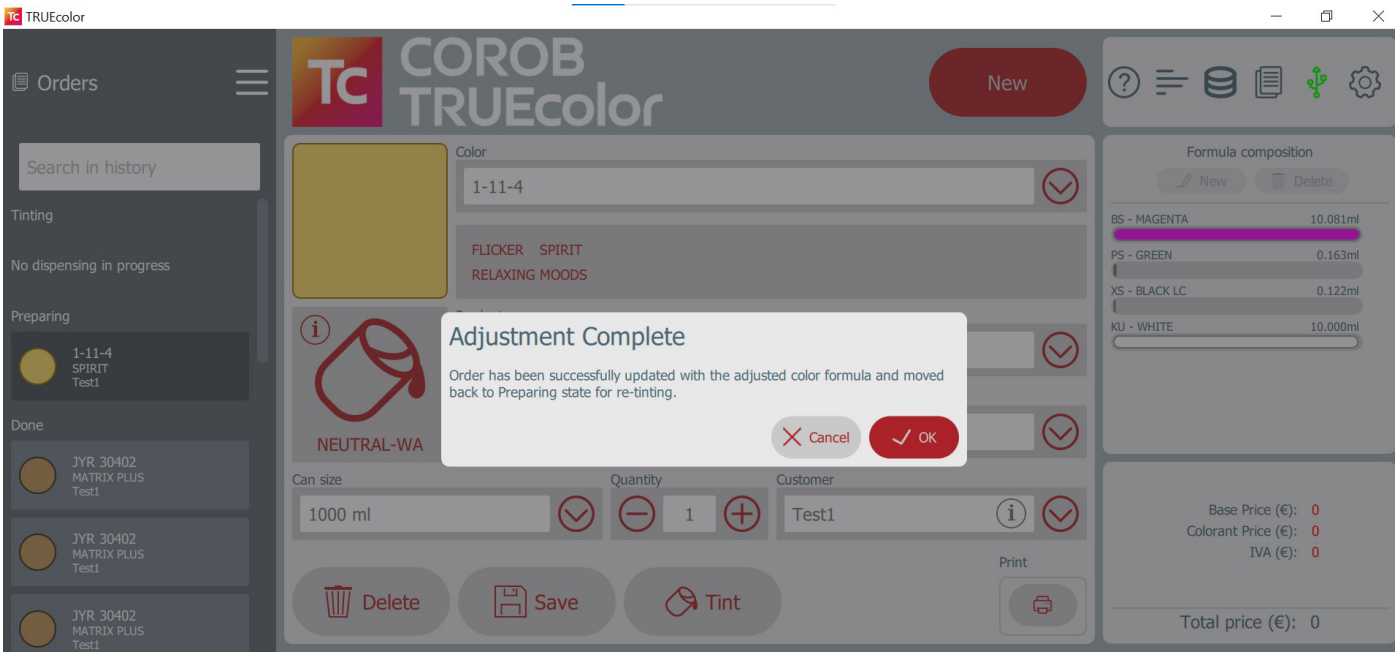
This pop-up allows you to create a copy of the tinted recipe for modification.



4. Make the adjustment by clicking on ***create copy*** in the pop-up, you will navigate to:

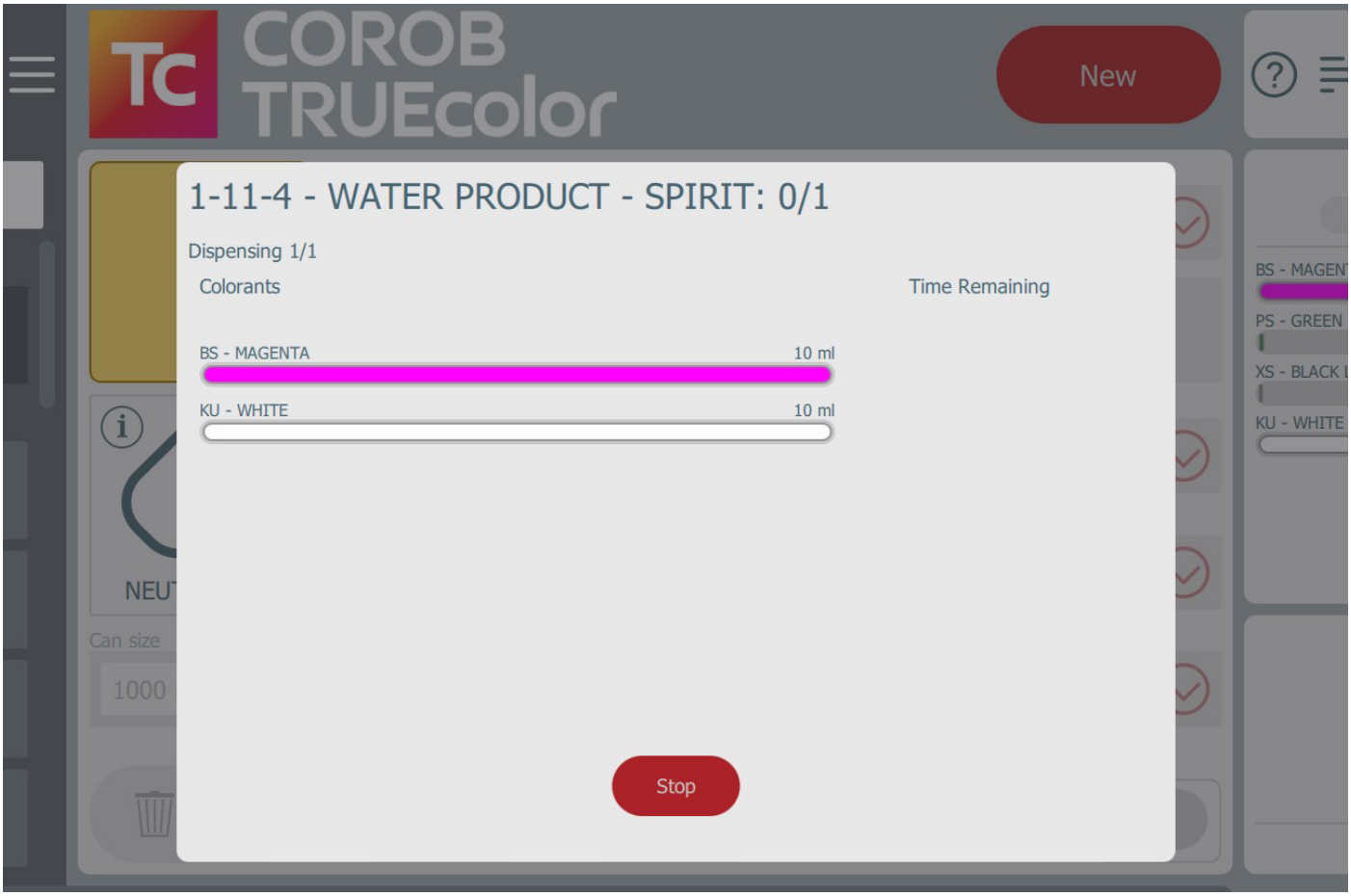


- Can add new colorants or adjust quantities of existing ones.
- Fields like ***color, product, subproduct, base, and can size*** be disabled and cannot be changed.



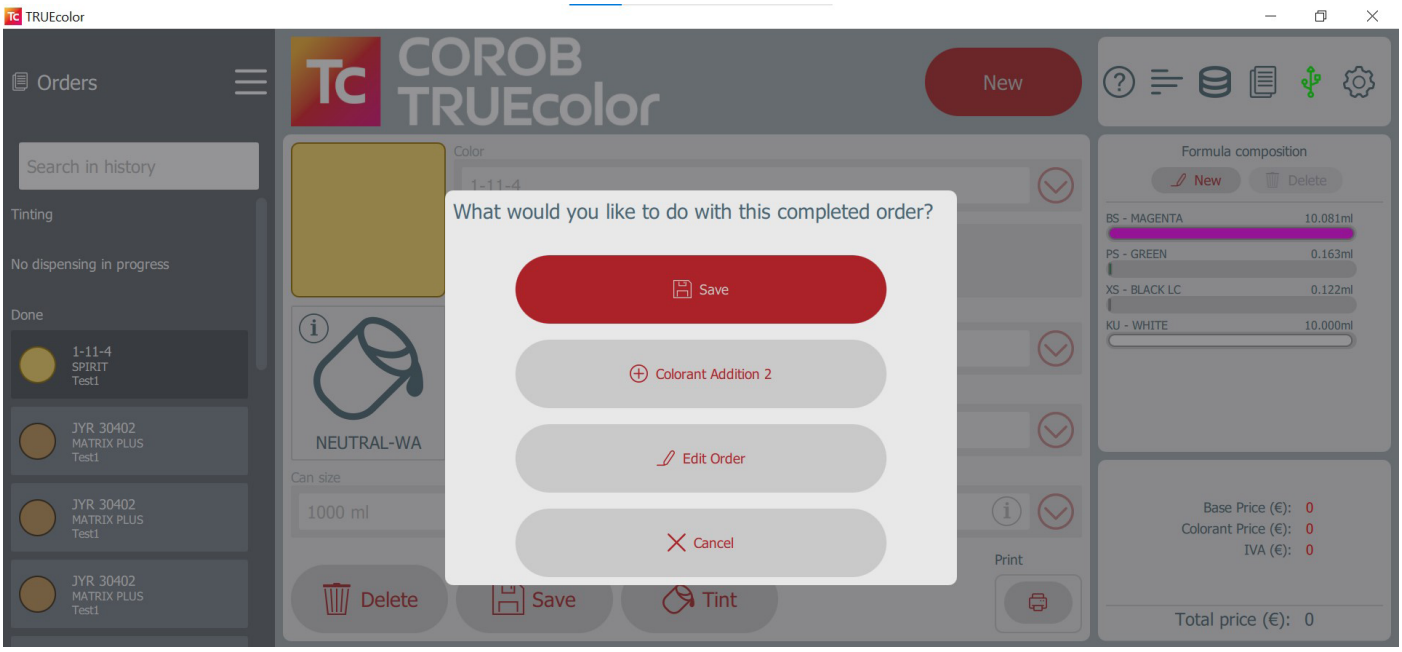
5. Click on ***Okay*** and click ***Tint*** for delta Tinting

Instead of re-tinting the full formula, the system now supports tinting only the additional (delta) colorant quantities required. This process can be repeated across multiple iterations, allowing users to fine-tune the color step by step.

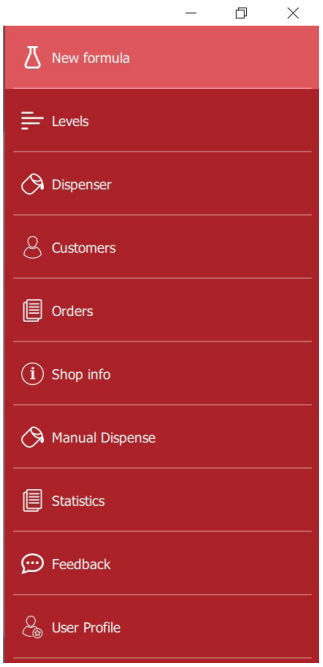


6. Cumulative order saving

Once the desired color adjustments are complete, the user can tint and save the cumulative order, ensuring the total quantity reflects all adjustments made during the delta tinting process.



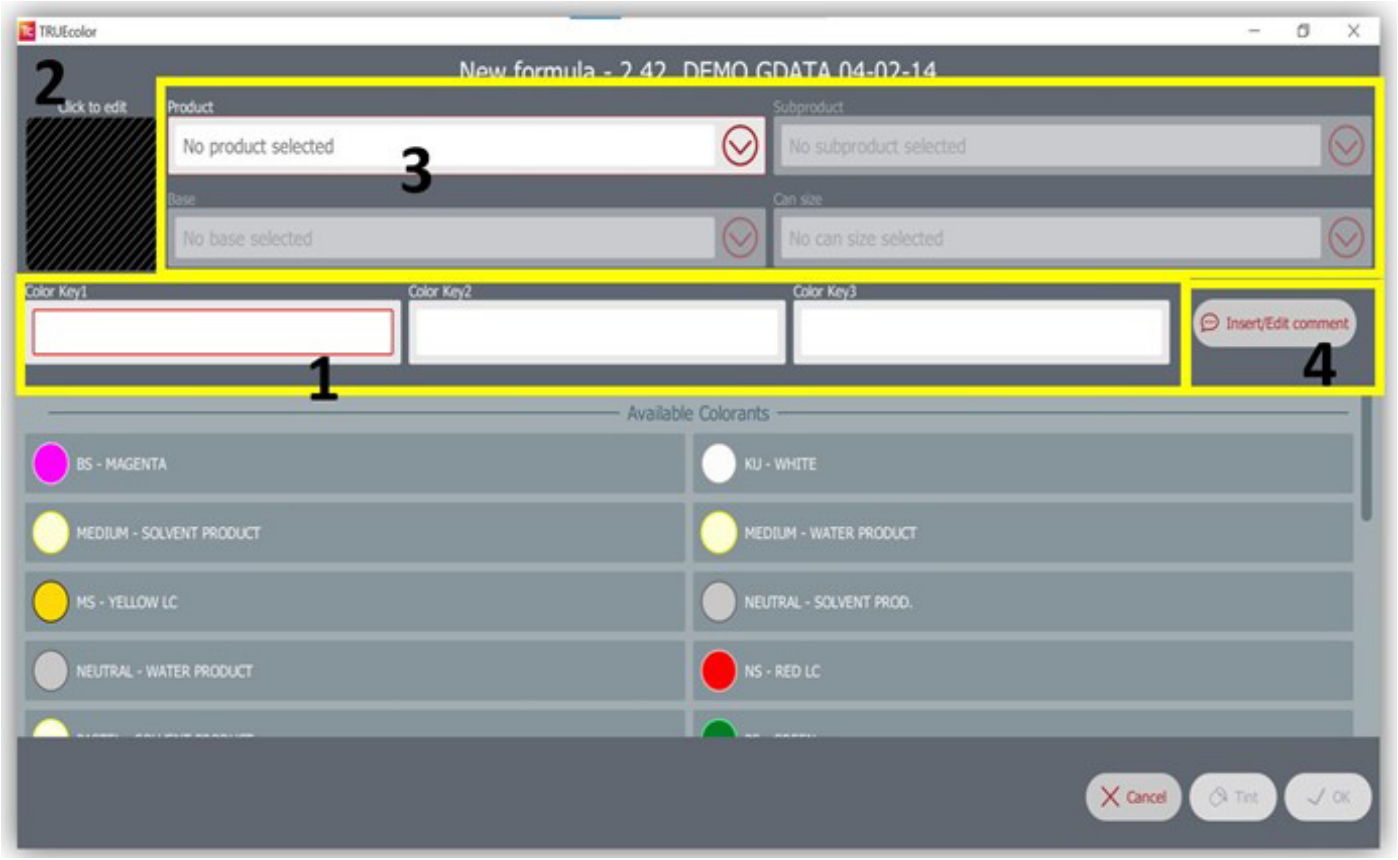
OPTIONS MENU



From the menu you can:

- Create a new formula
- Refill colorant levels
- Control the dispenser
- Insert new customers
- Search for orders in history
- Shop info
- Manual Dispense colorants
- Statistics
- Send a feedback
- Change program settings

New formula



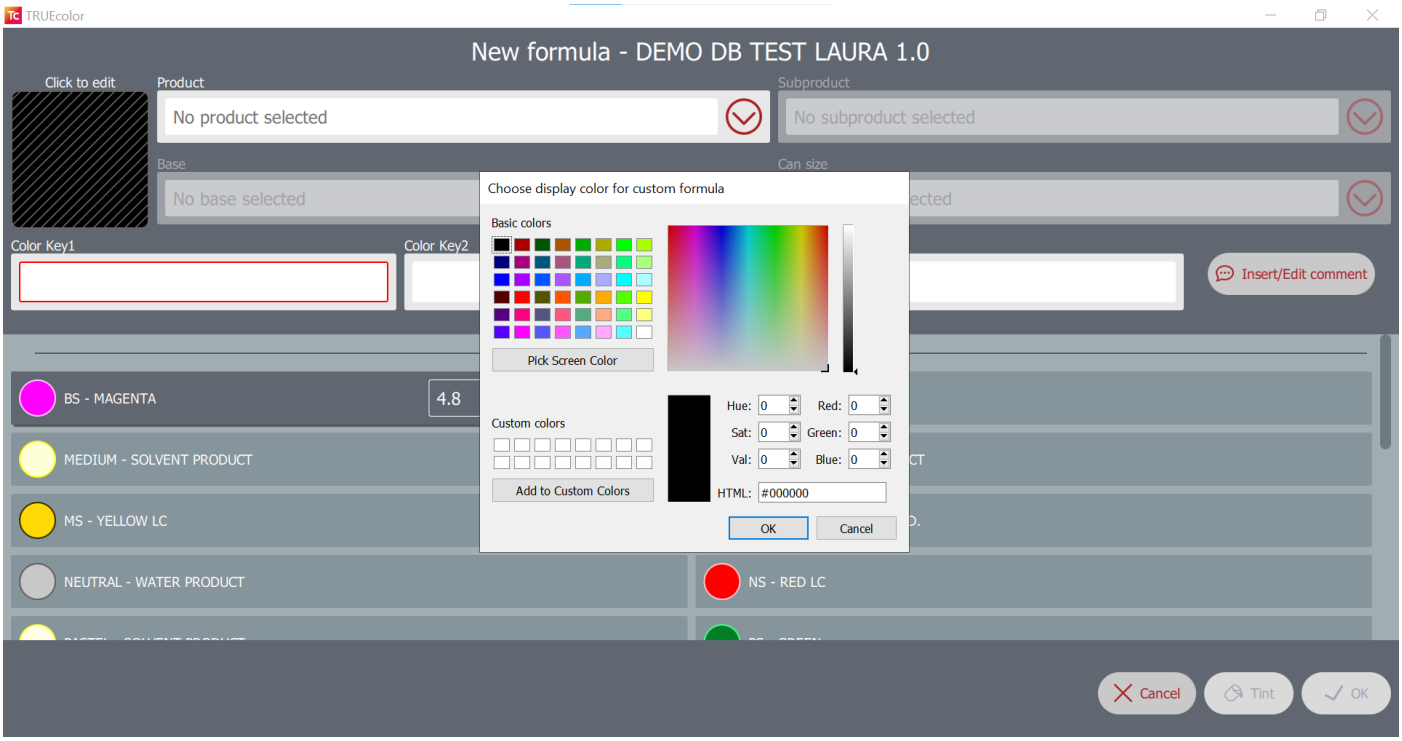
1. Enter formula name (Key 1, 2, 3). The red square indicates that at least this key must be set because it is used by the program to sort the formula during selection.
2. Associate an RGB color (Color Picker).
3. Select Product, Subproduct, Base and Can size.
4. Insert/ Edit comment.



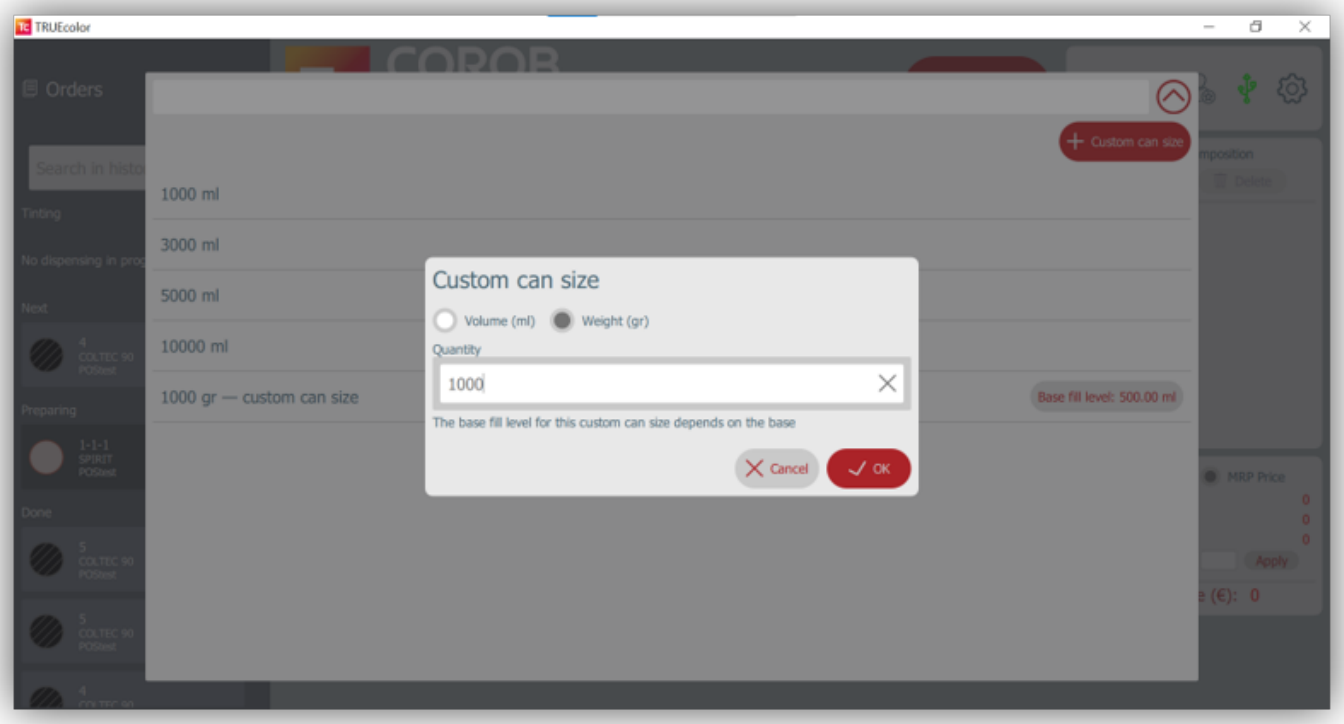
5. Enter the quantity used for each colorant present in the formula.

Color picker

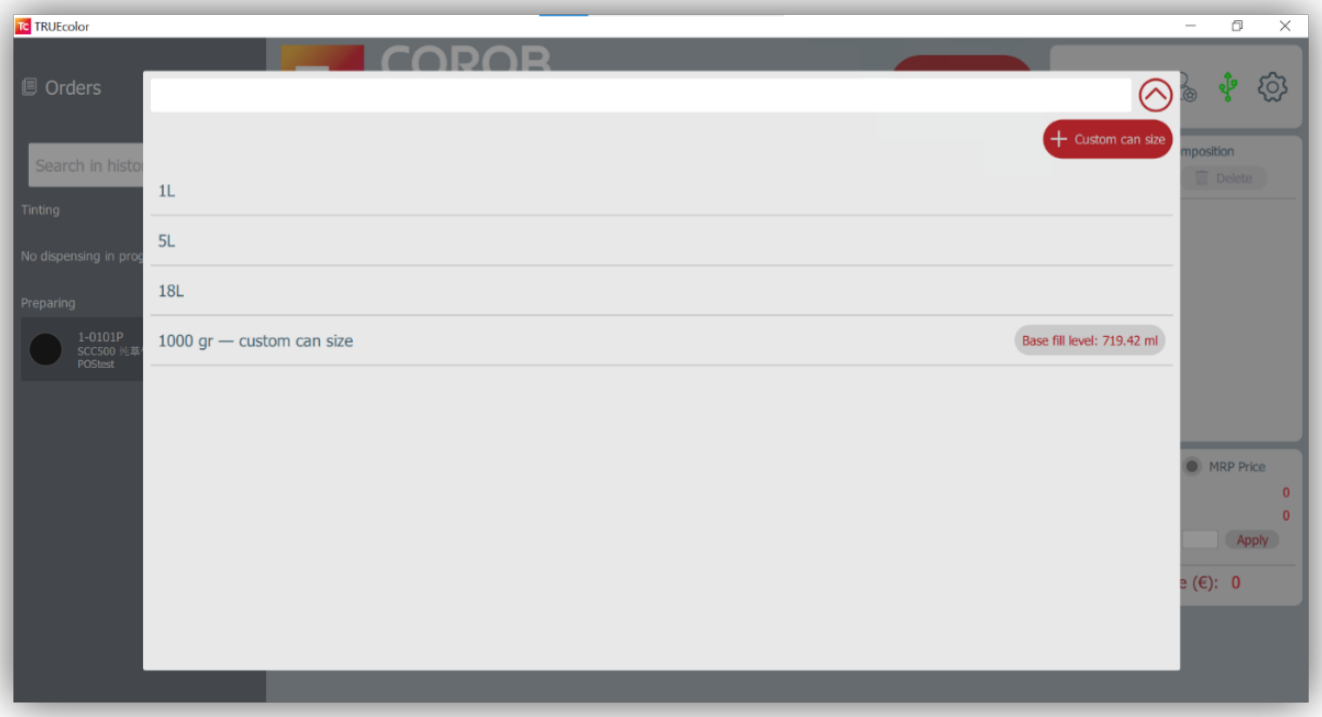
Set RGB triplet values of the formula you are creating.



Scale colorant quantities in gravimetric/volumetric



Provision to change Custom can size in volume or in weight.



The user can now scale recipe from gravimetric can size to volumetric and reversal depending on database which has both volumetric as well as gravimetric can sizes.

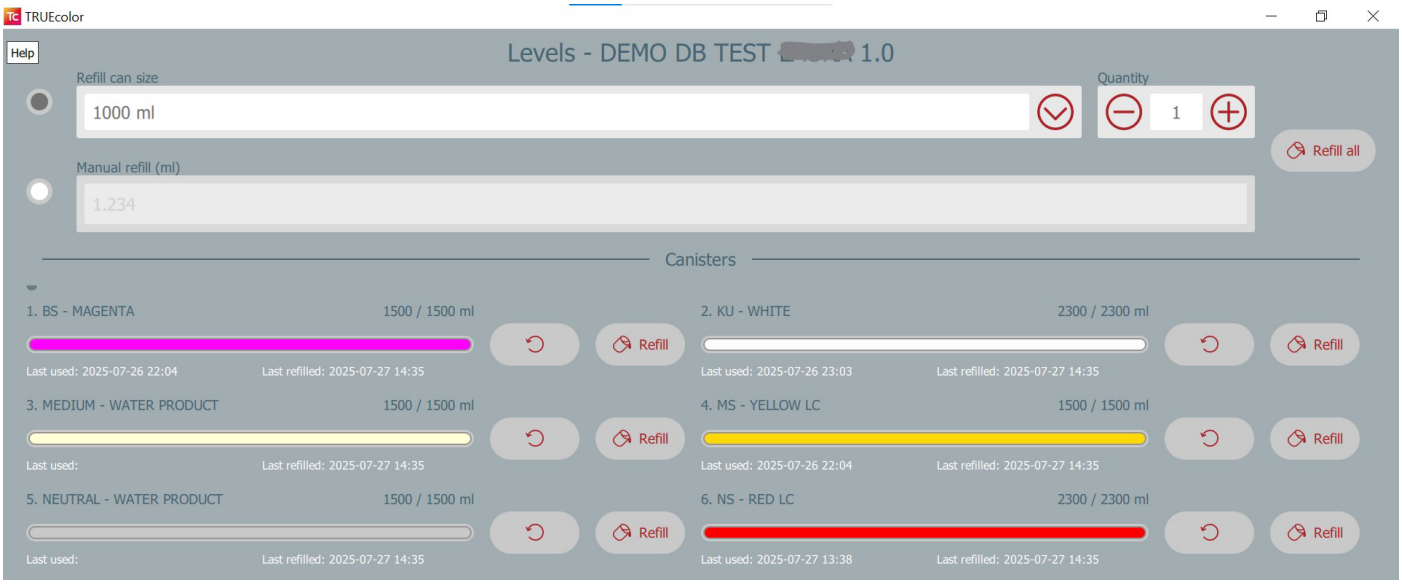
NOTE
All bases should have appropriate base fill values for this conversion.

Rescale colorant quantities for a custom formula



When creating a new custom formula, if you change the can size, the program recalculates the colorant quantities to adapt the formula to new can size.

Refilling colorant levels



Press the ***Refill*** button.

The ***Refill*** page enables users to manage colorant refilling efficiently, with options for both individual and bulk actions.

Key Features

- **Refill by Quantity**

Users can:

- ***Refill individual colorants*** by entering the desired quantity.
- Or use the ***Refill All*** option to refill all colorants with the same specified quantity in one go.

- **Usage and Refill Tracking**

For each colorant, the system displays:

- ***The most recent dispensing*** activity (last usage).
- ***The most recent refill*** entry.

This allows users to maintain better visibility and traceability of colorant consumption, helping ensure optimal inventory management and timely refills.

Some warning symbols indicate that the levels are to be checked.

	The current level is below critical level. Tinting a formula with this colorant will not be allowed.
	The current level is below the double the value of the critical level. Tinting is not prevented, but the program warns you to check colorant level.

Controlling the dispenser



The ***Dispenser Commands*** window allows users to execute basic operational commands on the machine. It also displays key ***information*** such as ***Colorant Compatibility***, which indicates whether the database matches the current machine configuration correctly. Additionally, users can now view the ***firmware version*** installed on the machine. The types of commands available in this window depend on the specific devices present and configured within the machine.

Controlling the T-series dispenser



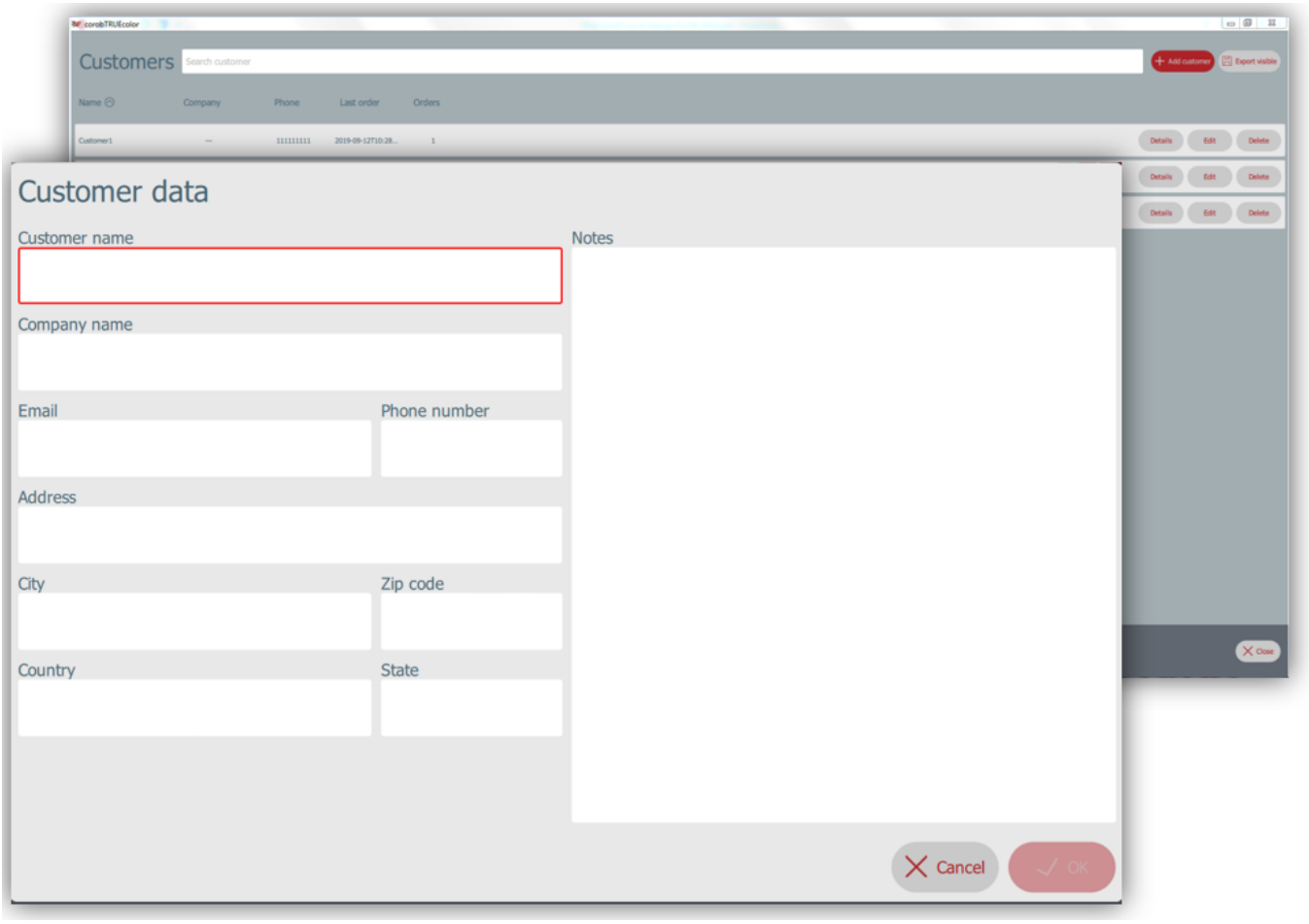
This feature enables T-Series dispensers to recirculate the fluid using a specified number of strokes.

Each stroke represents a complete cycle of the dispenser pump mechanism, helping maintain fluid consistency and quality by ensuring thorough mixing.

Machine commands

Command	Info
Reset	This is a general machine reset command. It interrupts any process in progress and brings the machine in its initial status: automatic machine devices such as shelf or autocap will be moved and reset to zero position.
Purge	This command allows you to purge colorant from machine circuits, to clean the dispensing nozzles. Parallel: it dispenses a certain amount of colorant from all the dispensing circuits, in groups. Type the Quantity in cc, place a can on the shelf and press on the ***Purge*** button. Sequential: it dispenses a fixed amount of colorant from each dispensing circuit, one after the other.
Nozzle cleaning	This command allows to clean nozzle of each circuit.
Recirculation	This command allows to recirculate circuits chosen as per the durations provided.
Stirring	This command allows you to execute a stirring process on all circuits.
Shelf commands	This command allows you to move the automatic shelf up or down
Autocap commands	This command allows you to open or close the Autocap.

Customers



Window for customer management: insert, edit, search, delete.

Enter and edit customer data. Any invalid input is highlighted in red before saving.

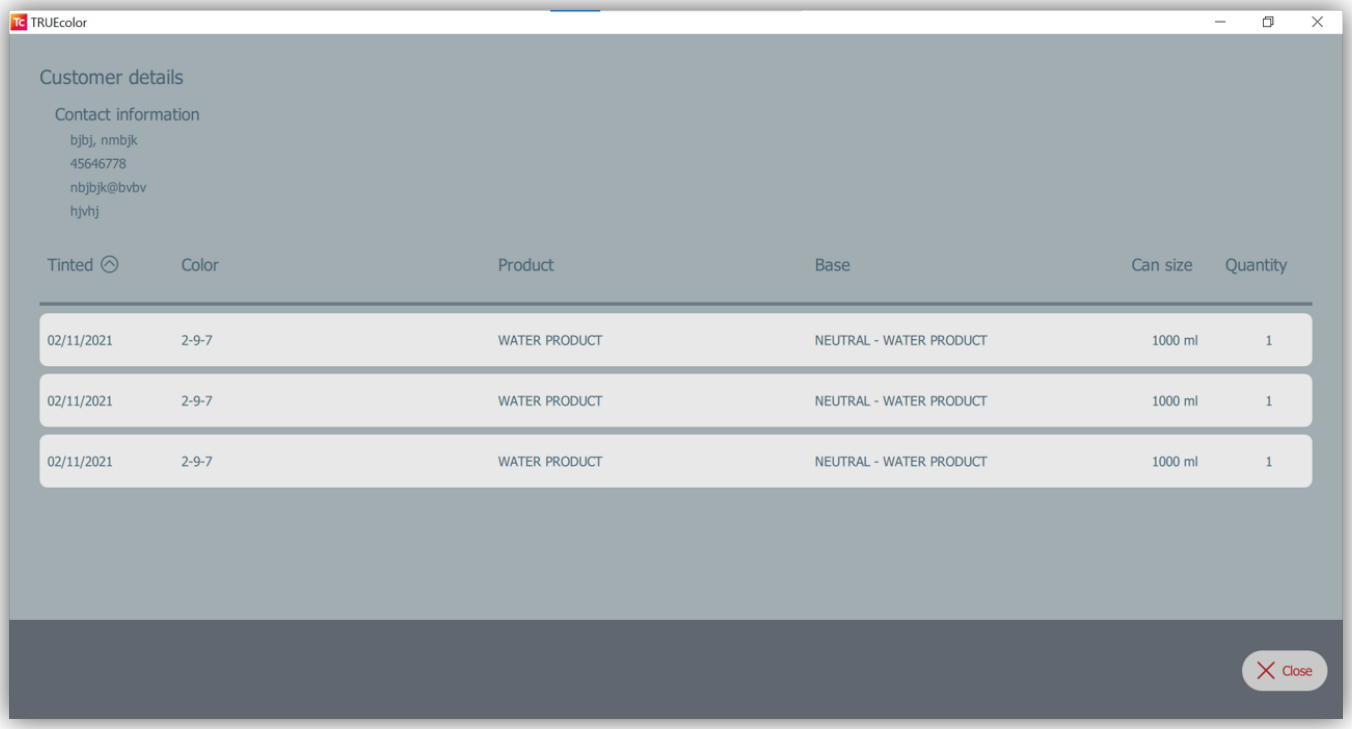
NOTE

Customer name is mandatory.

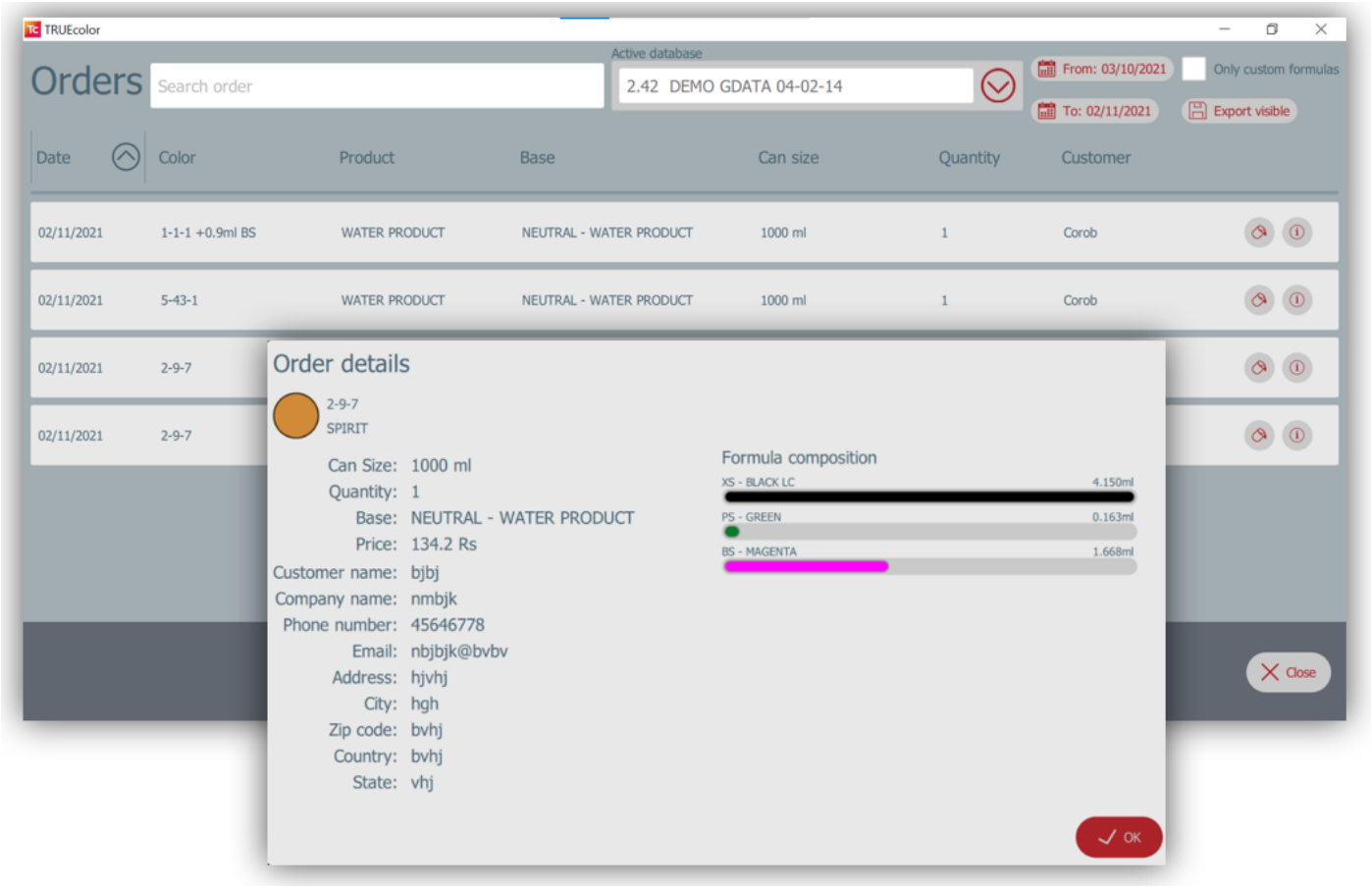
NOTE

The ***Export visible*** button allows to export only the filtered list that is visible in the window.

By pressing the ***Details*** button from the customers list, you will display all the orders associated to the selected customer.



Orders



The window lists all the dispensed orders. You can search orders the list or filter the displayed orders within a certain time period (use calendar).

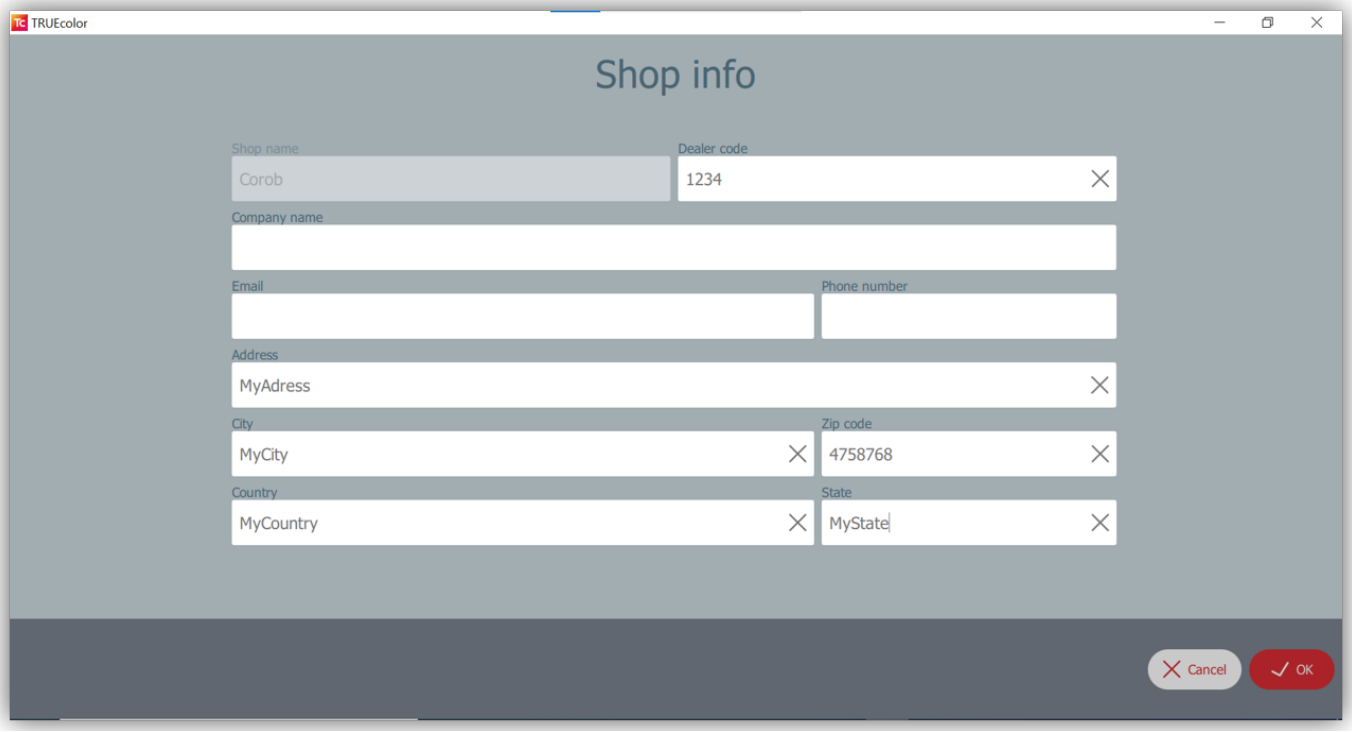
Enable ***Only custom formulas*** to display only dispensed custom formulas.

Press the icon to recall the dispensed order in the main window and make it available for dispensing or edit again (order will be inserted in the Preparing section). Press the icon to display the detailed info on this order.

NOTE

The ***Export visible*** button allows to export only the filtered list that is visible in the window.

Shop info



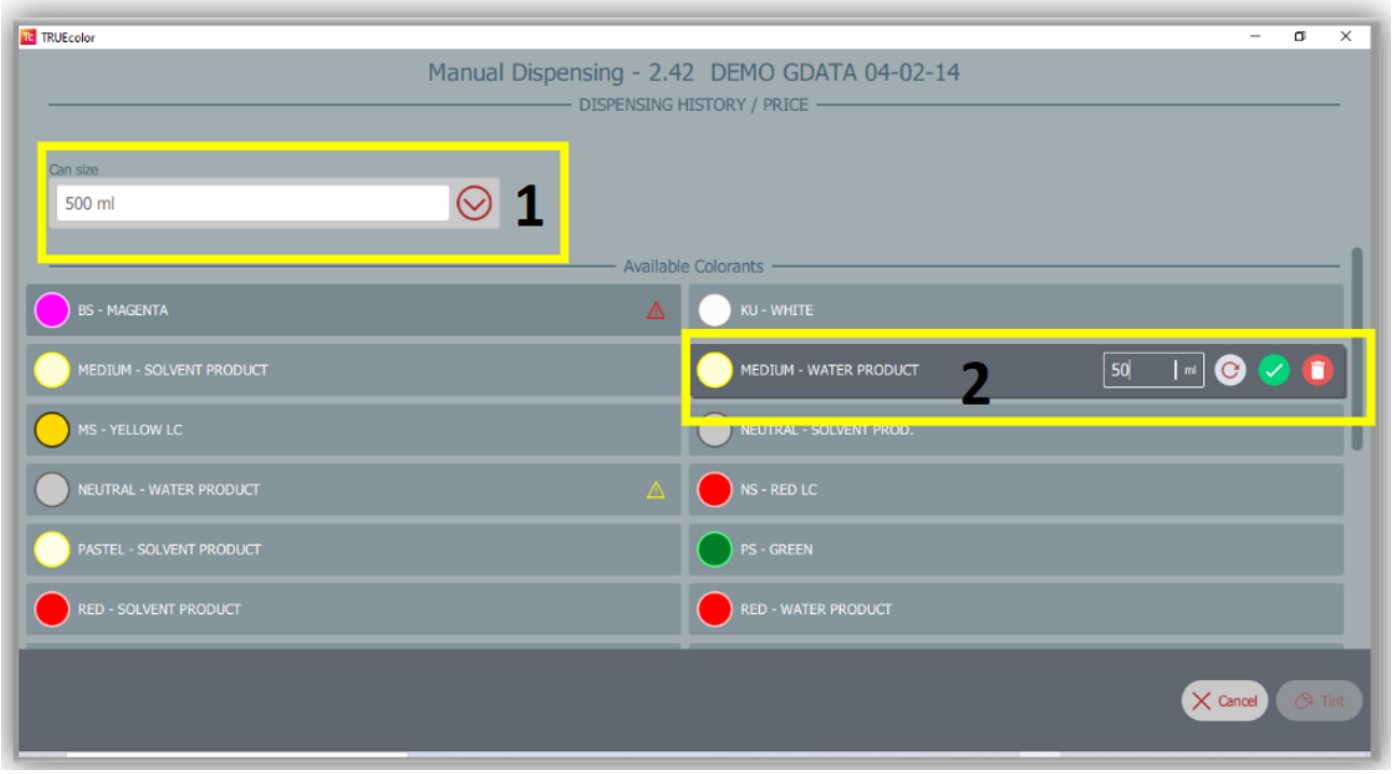
Enter the information about your Point of Sale (Shop). In the main window, when creating a dispensing order, the Shop information is associated to each order and helps filtering to make later analysis, so it is very important.

Manual dispense

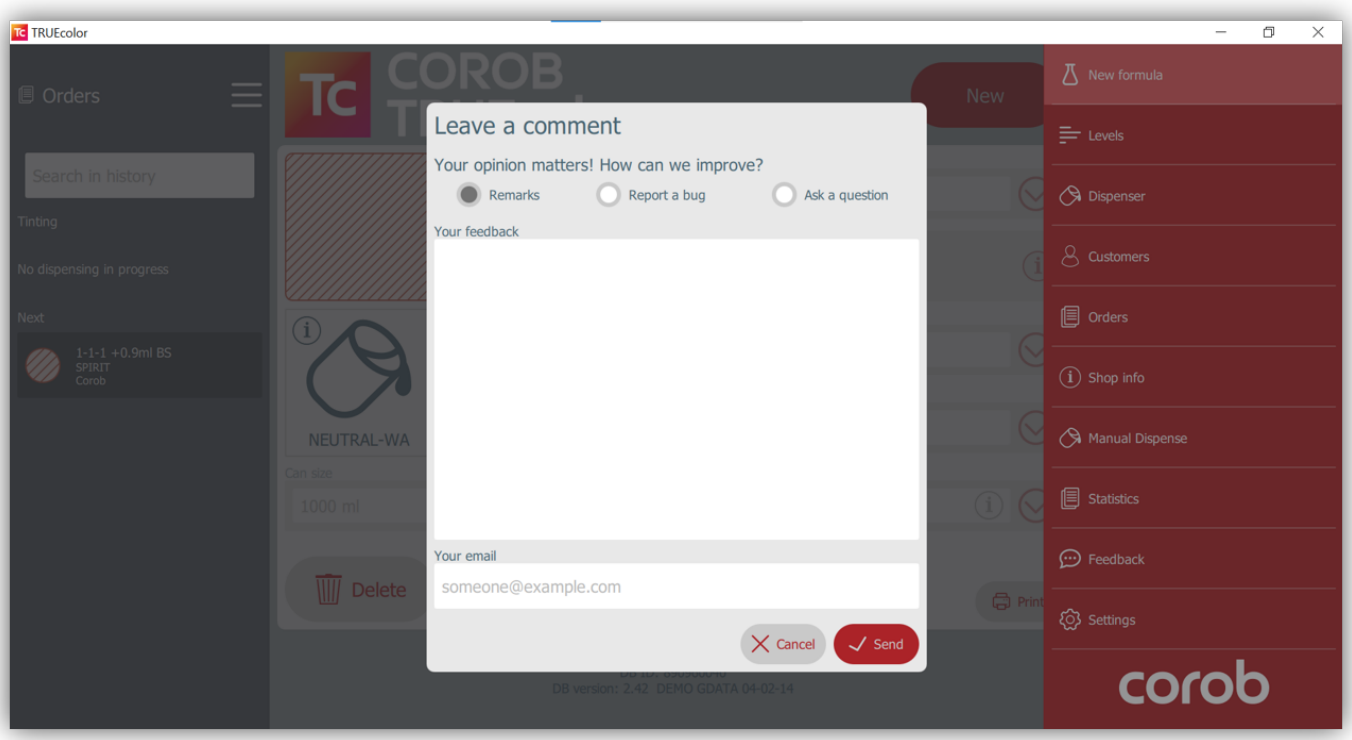
You can dispense a color manually, by creating on the spot a formula selecting the amounts in this window and the size of the can.



1. Select desired can size for tinting.
2. Enter the quantity for the colorants which are to be tinted.
3. Dispense the colorants.



Feedback



The **Feedback Tool** is a helpful feature that allows users to **report malfunctions, request information, or share suggestions and remarks** directly with COROB.

When submitting feedback, always include a **detailed description** of the issue—specifying the **conditions, timeframe, and exact context** in which the problem occurred. Don't forget to enter your **email address**, so the support team can reach out if needed.

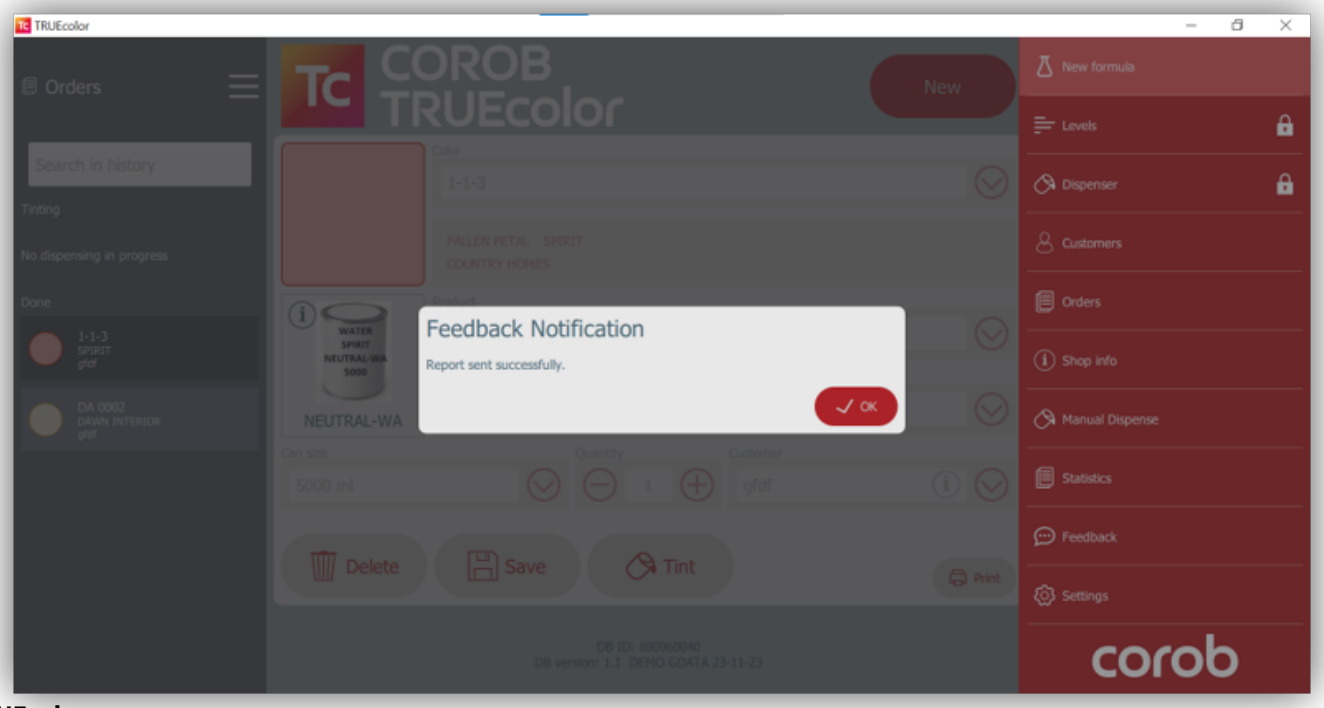
To support effective troubleshooting, the tool exclusively is designed to capture **log files** related to the issue. To ensure a quick and accurate response, avoid submitting **generic or unclear messages**.

Feedback notification

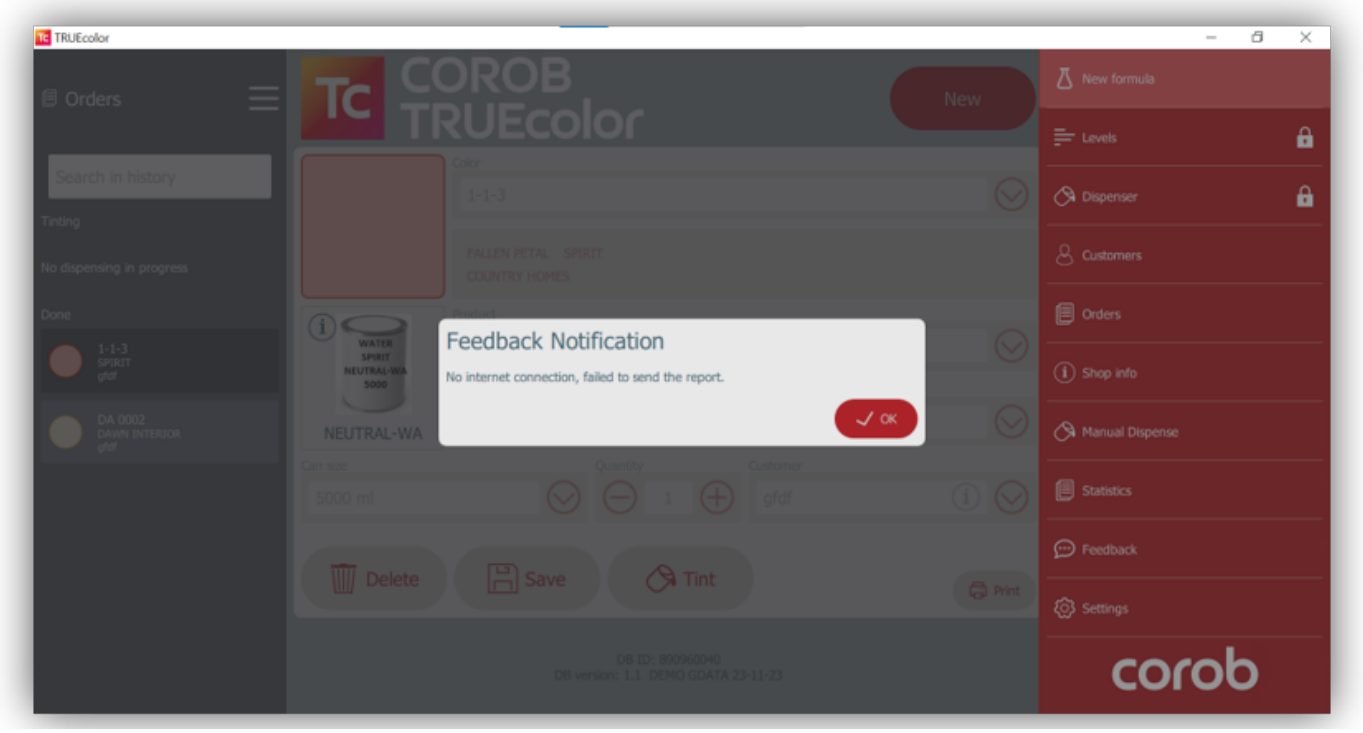
1. Now, the user receives a feedback notification on the receival of the email at support end.

NOTE

Network connection should be stable for the success of feedback.



2. In case of network failure, user receives a notification on the UI.



STATISTICS

The Statistics function is used to analyse the consumption of products during the use of a COROB automatic dispenser.

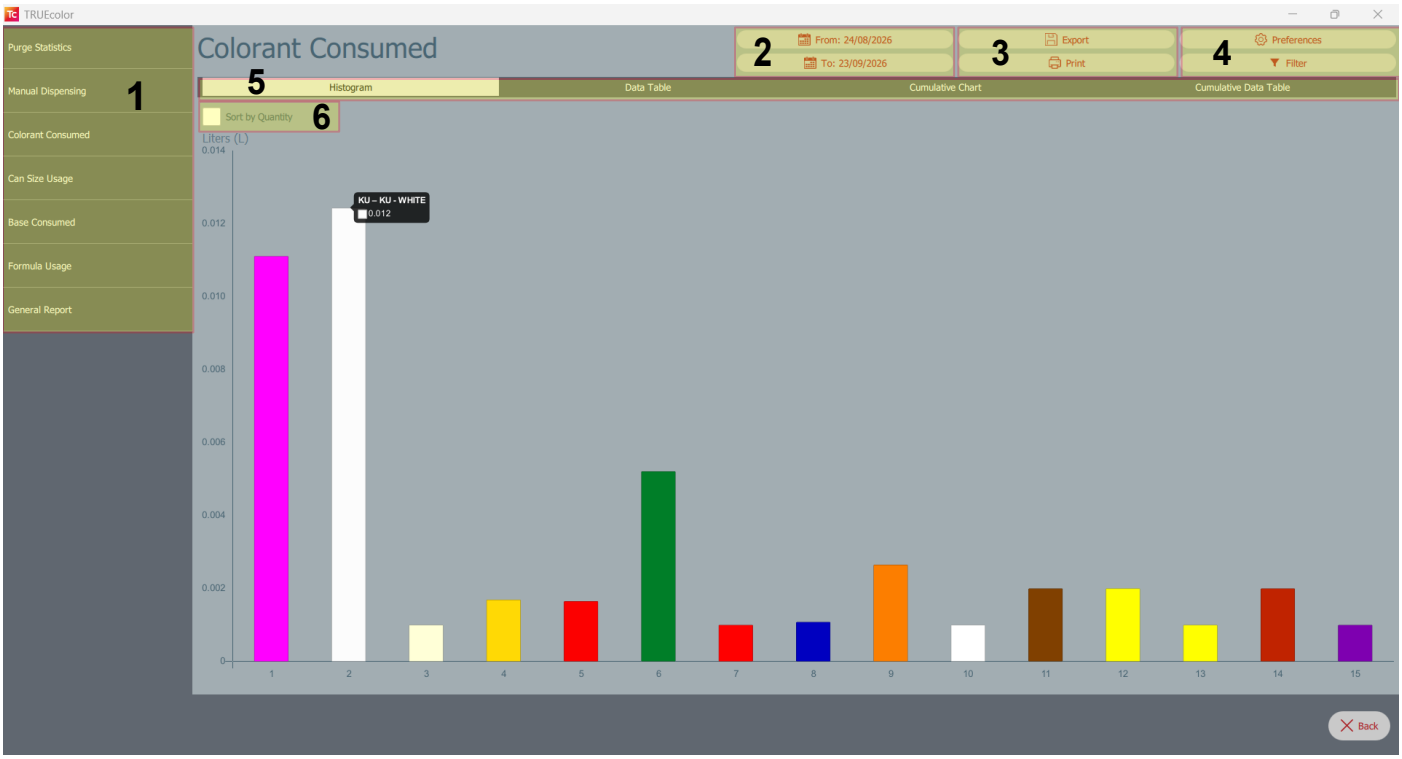
The dispensing programs generate an archive containing all the information on the formulas dispensed.

The analysis of the information in the archive with the Statistics function allows for an assessment of the consumption of bases, colorants, can sizes and formulas of the tinting system used. The statistical data is saved by the application program also when using a minimal GData.

Statistics window

The statistics window displays the data of the statistics.

The window is structured in tabs, which present in graphic form (histogram and cumulative chart) and in tables (data table and cumulative data table).



Item	Description / Explanation
1	***Statistic List*** *This section is divided in the following tabs: Purge Statistics, Manual Dispensing, Colorant Consumed, Can Size Usage, Base Consumed, Formula Usage, **and** General Report.*
2	***From - To (Period selection)*** In the section you can specify the time period for which the statistics are to be generated by setting the start and end date/time of the period to be analysed. **NOTE** The range can be extended up to 18 months, and the ***To*** date cannot be later than today's date or earlier than the date specified in the ***From*** field. This range is valid only for Colorant Consumed, Can Size Usage, Base Consumed, Formula Usage, and General Report.
3	**Export *and* Print** This section exports and prints the tab currently open.
4	***Product selection*** In this section you can choose the units shown in the Preferences and Filter the data by product and subproduct.

5	***Tabs*** Each report is available in several views (like histogram, data table, cumulative chart and cumulative data table). See Statistics Display Modes.
6	***Sort by quantity*** It orders the bars and table rows from the highest to the lowest quantity. The option stays in synchronized between the histogram and data table tabs of the same window.

Statistics Display Modes

Data for all types of statistics can be displayed in different display modes:

Histogram

The histogram tab is available for all types of statistics: colorants, bases, can sizes and formulas.

This tab displays the data as histogram, letting you see the trend of the aspect being analysed (*quantity*, for the statistics on the colorants/bases/formulas or *Number of dispensings* for the can sizes statistics).

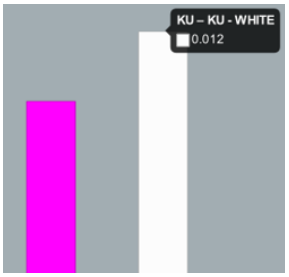
The following example shows a statistic for the formulas. The chart shows in decreasing order, from left to right, the most dispensed formulas. The unit of measure used to express the quantities is shown in full in the top left of the tab.



Element	Meaning
X - Abscissa **(Axis of the categories)**	It contains a progressive number associated to the component of the tinting system (colorant, base, can size, formula).
Y - Ordinate **(Axis of the value)**	It contains the values of the quantities (statistics for the Colorant Consumed, Base Consumed and Formula Usage) expressed in the unit set or number of dispensings (statistics for the Can Size Usage).
Histogram bars	It is a chart whose bar size varies based on the total number of bars displayed in the chart. The bars can be coloured (statistics for the colorants and formulas) or black (statistics for the can sizes and bases). If present the colours of the bars are a preview of the colorant or the formula that they represent.

By hovering the cursor over each individual bar in the chart, you can view the following information based on the type of statistics:

Statistics	Informations
Colorants	Colorant description - quantity expressed in the unit set.
Bases	Base description - quantity expressed in the unit set.
Can sizes	Can size description - number of dispensings.
Formulas	First identification of the formula - quantity expressed in the unit set.



NOTE

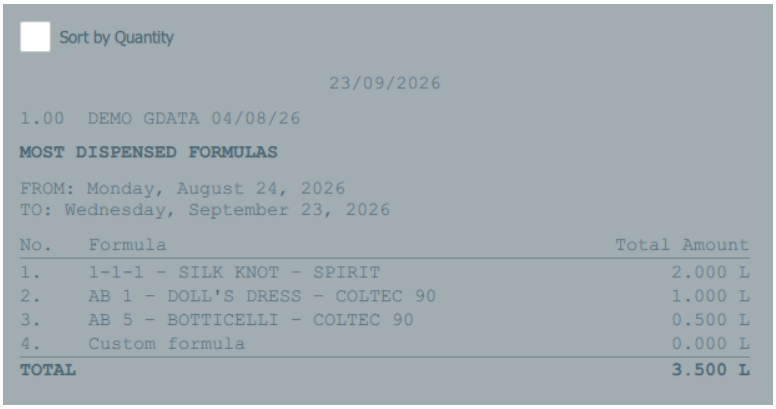
For tabs that are in histogram display mode and have a histogram with more than 35 bars, the histogram is split across multiple pages. Each page is exported as a separate PDF page or as separate PNG files (page-name_1.png, page-name_2.png, etc.).

The only exception is the Bases/Cans Histogram tab, where the histogram can contain up to 60 bars, split across multiple pages.

Data Table

The Data table tab is available for all types of statistics: colorants, bases, can sizes and formulas.

This tab shows the data displayed in the Histogram as a table.


Sort by Quantity

23/09/2026

1.00 DEMO GDATA 04/08/26

MOST DISPENSED FORMULAS

FROM: Monday, August 24, 2026
TO: Wednesday, September 23, 2026

No.	Formula	Total Amount
1.	1-1-1 - SILK KNOT - SPIRIT	2.000 L
2.	AB 1 - DOLL'S DRESS - COLTEC 90	1.000 L
3.	AB 5 - BOTTICELLI - COLTEC 90	0.500 L
4.	Custom formula	0.000 L
TOTAL		**3.500 L**

The table cannot be edited. The table displays the current date as well as the tinting system to which the statistics refer.

Moreover the table contains information available also in the histogram tab: type of statistic, period of time analysed, products and subproducts that the statistic refers to, progressive number, description and quantity expressed in the unit set (or *number of dispensings* for the statistics for the can sizes).

The table also provides information about the total of the amount or total number of dispensings. If ***custom formulas*** have been dispensed, the data table contains the consumption total (for the statistics of bases and colorants and for all the custom formulas).

NOTE

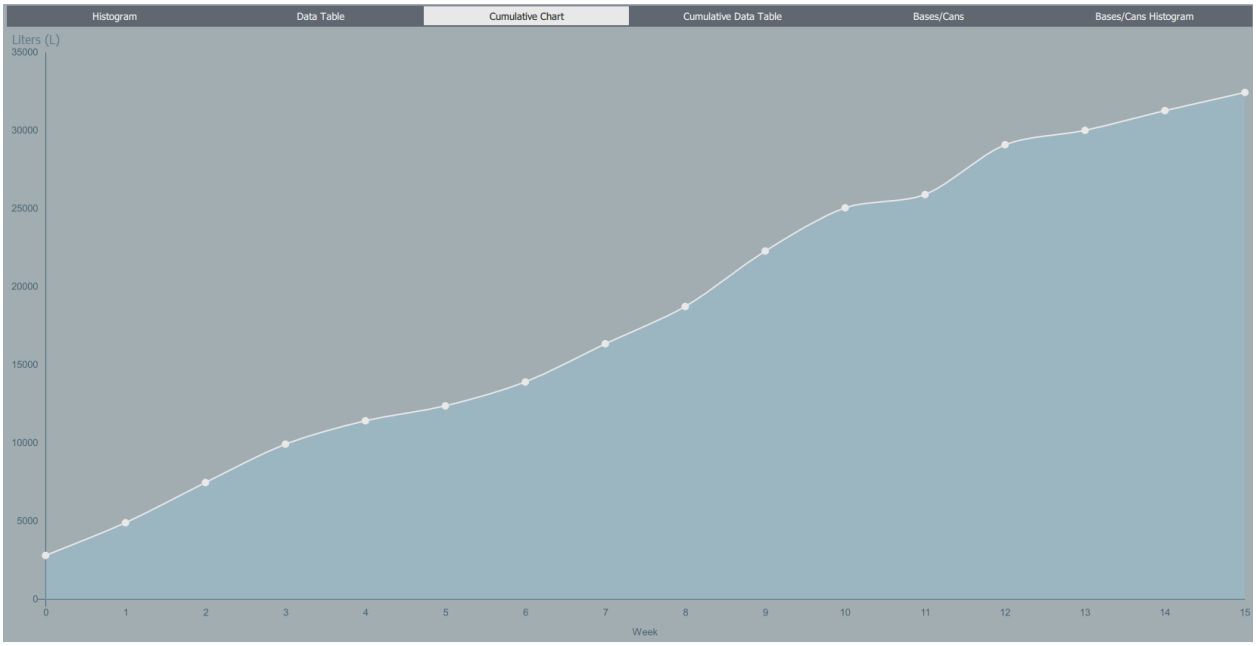
If the table is too long, the tab has vertical and horizontal scrolling bars.

In the Data table tab of the statistics on the colorants, bases and can sizes you can sort the quantities displayed in decreasing order by enabling the ***Sort by quantity*** check box.

Cumulative Chart

The Cumulative Chart tab is available for all types of statistics: colorants, bases and can sizes.

The Cumulative chart tab displays the data as area chart. This type of display lets you see the amount of changes over time (week) of the values for all the elements in the statistic (*Quantity* for the statistics of the colorants and bases, or *Number of dispensings* for the can sizes).



Element	Meaning
X - Abscissa **(Axis of the categories)**	It displays a division in weeks of the period of time specified for processing the statistic.
Y - Ordinate **(Axis of the value)**	It contains the values of the quantities (statistics for the Colorant Consumed or Base Consumed) expressed in the unit set, or the number of dispensings (statistics for the Can Size Usage).
2D area chart	It is a series of data to which the blue colour is associated, to display the cumulative, that is the total of the values charted.

NOTE

The Cumulative Chart tab is not available in the statistic window for the formulas.

Cumulative Data Table

The Cumulative Data Table is available for all types of statistics: colorants, bases and can sizes.



The table cannot be edited. The table displays the current date as well as the tinting system to which the statistics refer.

Moreover the table contains information available also in the Cumulative chart table: type of statistic, period of time analysed, products and subproducts that the statistic refers to, progressive number, start and end date of the various **weeks** and quantity expressed in the unit set (or *number of dispensings* for the statistics for the can sizes).

The table also provides information about the total of the amount or total number of dispensings.

NOTE

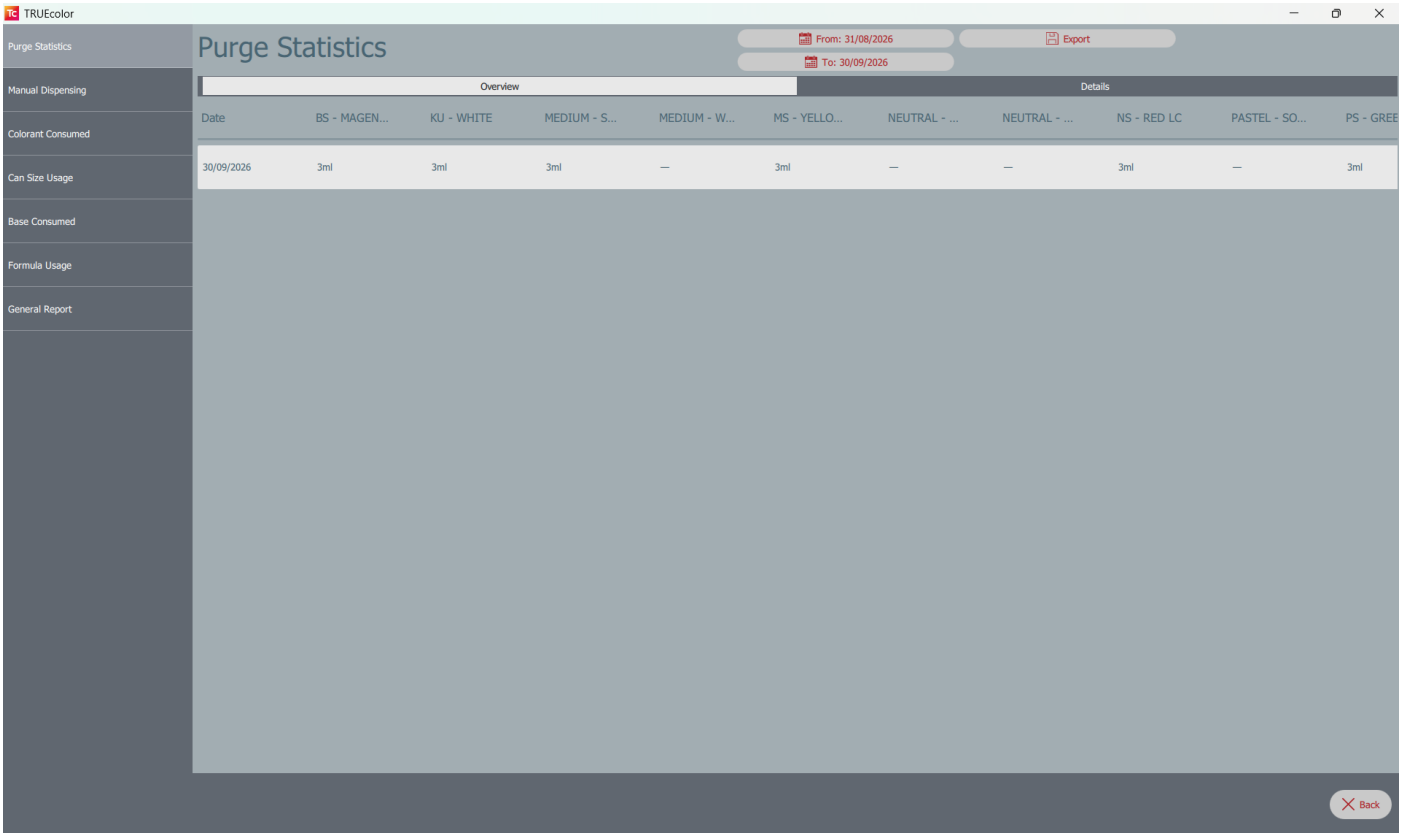
If the table is too long, the tab has vertical and horizontal scrolling bars.

NOTE

The Cumulative Data Chart tab is not available in the statistic window for the formulas.

Purge Statistics

The window lists the purge history for the available colorants.

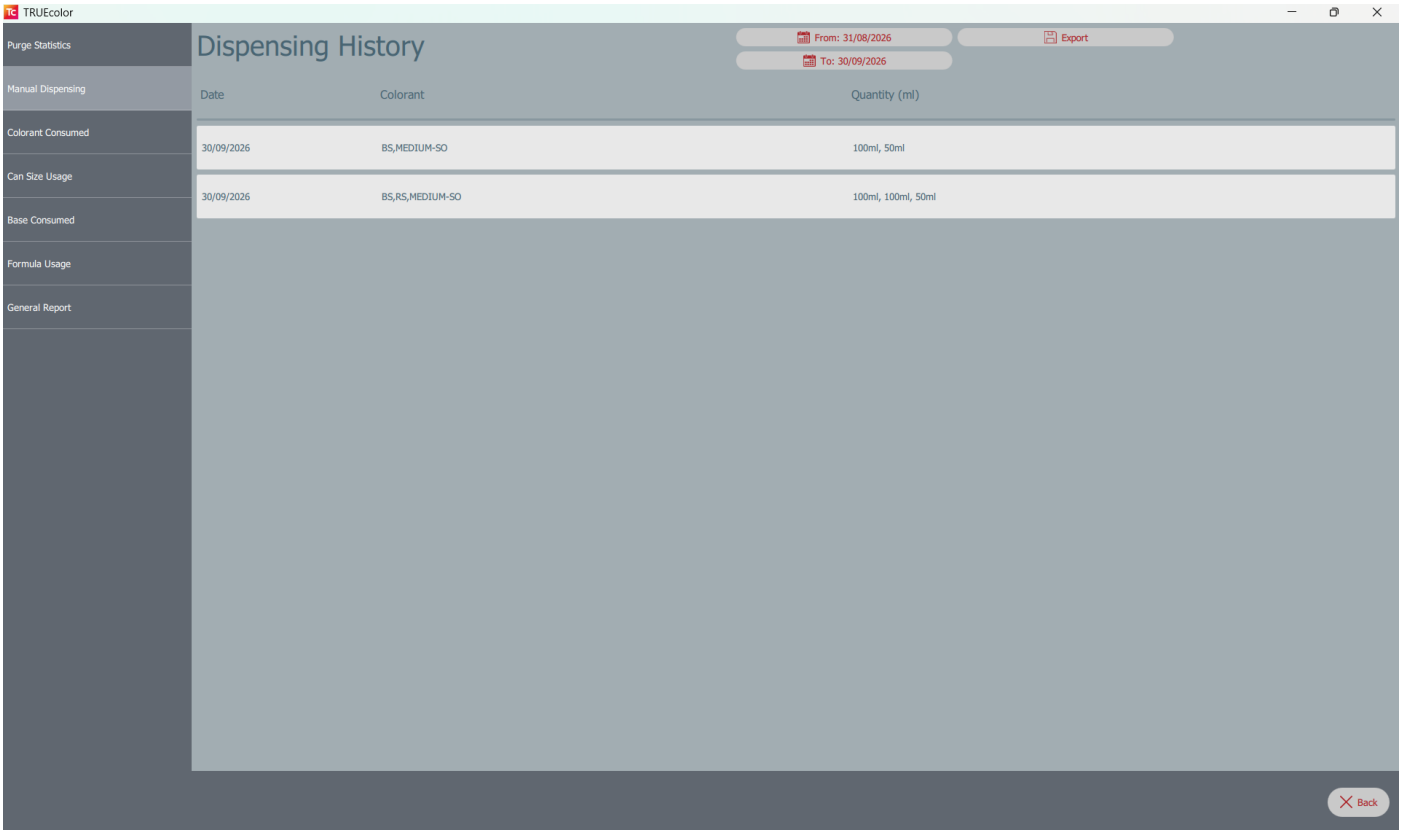


You can filter the displayed purge history records with a certain time period (use calendar).

3. **Overview** tab displays date-wise purged colorant quantities for the selected time frame.
4. **Details** tab displays the cumulative colorant quantities for each colorant within the filtered time frame.
5. The displayed information can be exported in an excel format.

Manual Dispensing

This window captures the manual dispensing history which includes date of dispensing, colorants dispensed and their respective quantities.

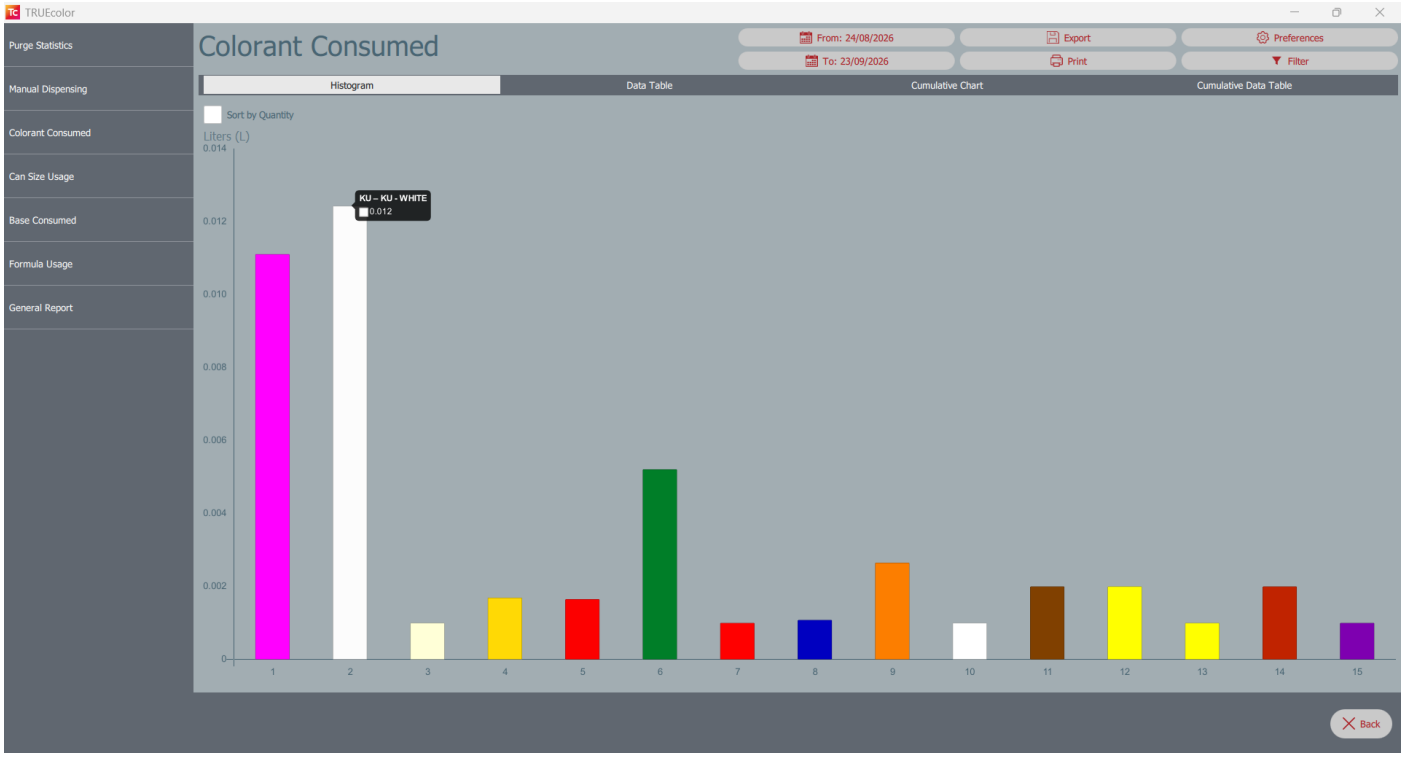


The records can be filtered for a specific date range and can be exported in an excel format.

Colorant Consumed

This section shows the quantity of each colorant dispensed in the selected period. Colorant consumption can be viewed in:

- *Histogram*, it shows one bar per colorant in the colorant colour. The X-axis represents the color identifier, while the Y-axis represents the amount of colorant dispensed. Clicking on a bar displays all the information associated with it.

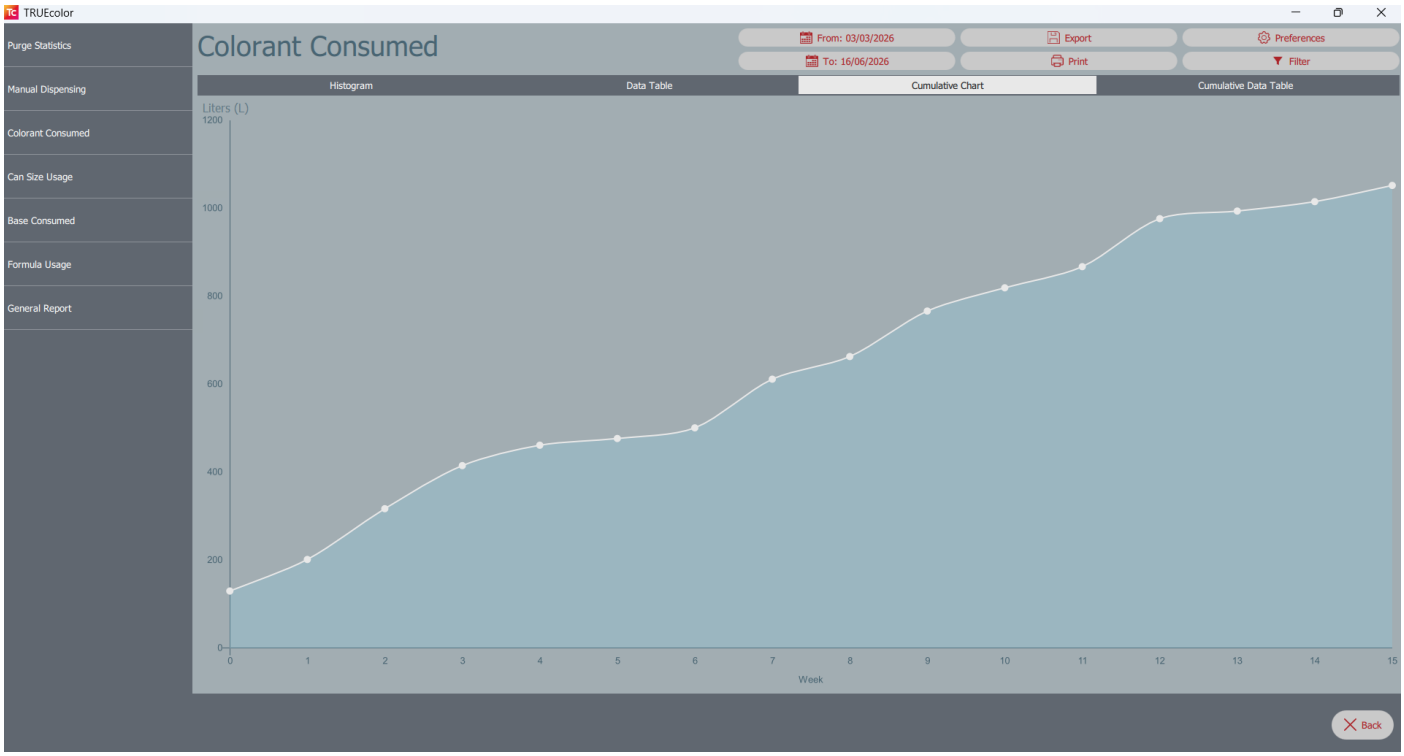


- *Data Table*, it lists the same values with the grand total.

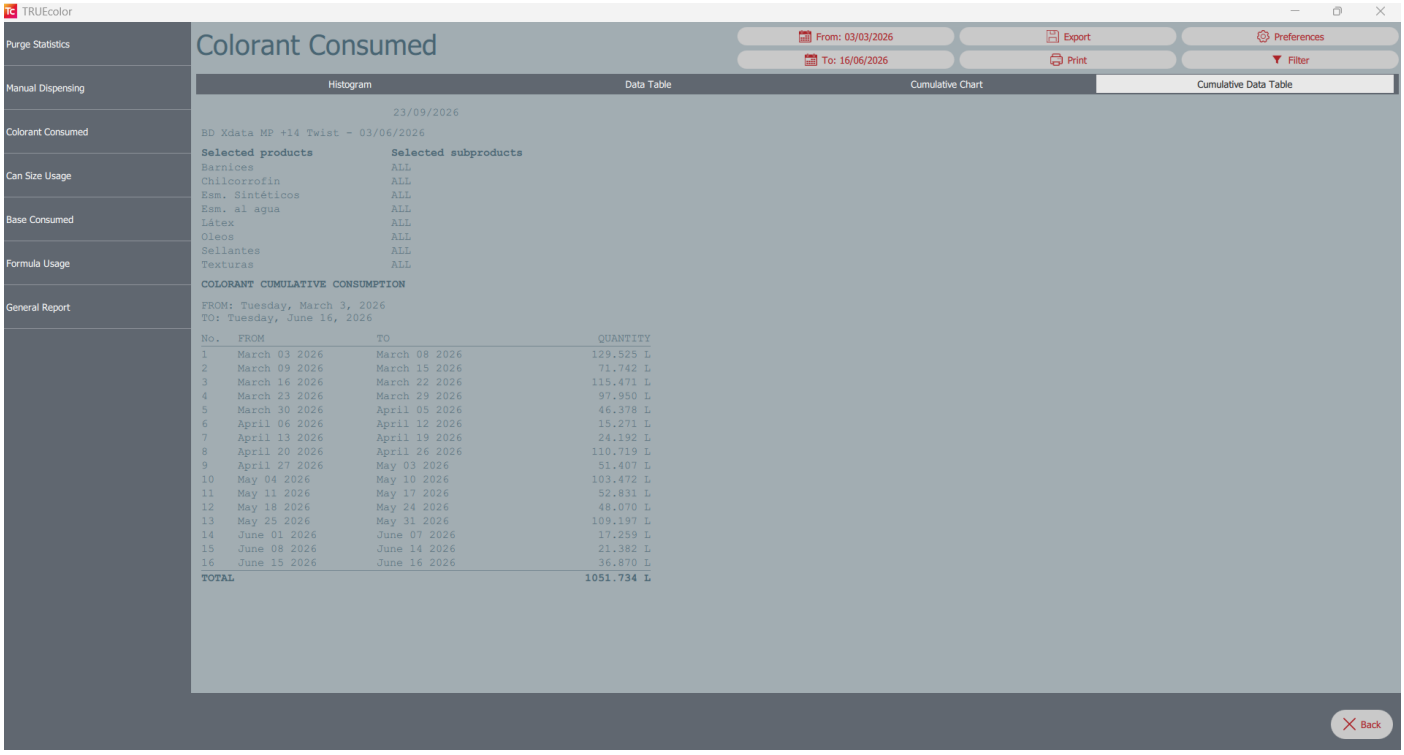


Item	Explanation
1	It indicates database version, selected products and subproducts (from the Filter) and the date range.
2	It indicates colorant name of each colorant, quantity in the unit chosen in Preferences. It also indicates the amount of colorant consumed.

- *Cumulative Chart*, it displays the amount of colorant consumed per week as a 2D area chart.



- *Cumulative Data Table*, it shows the total number of cans used (all can sizes combined) for each week of the selected period, as well as the overall total for the entire period (the logic used for this window is the same as the one described for the Data Table tab).



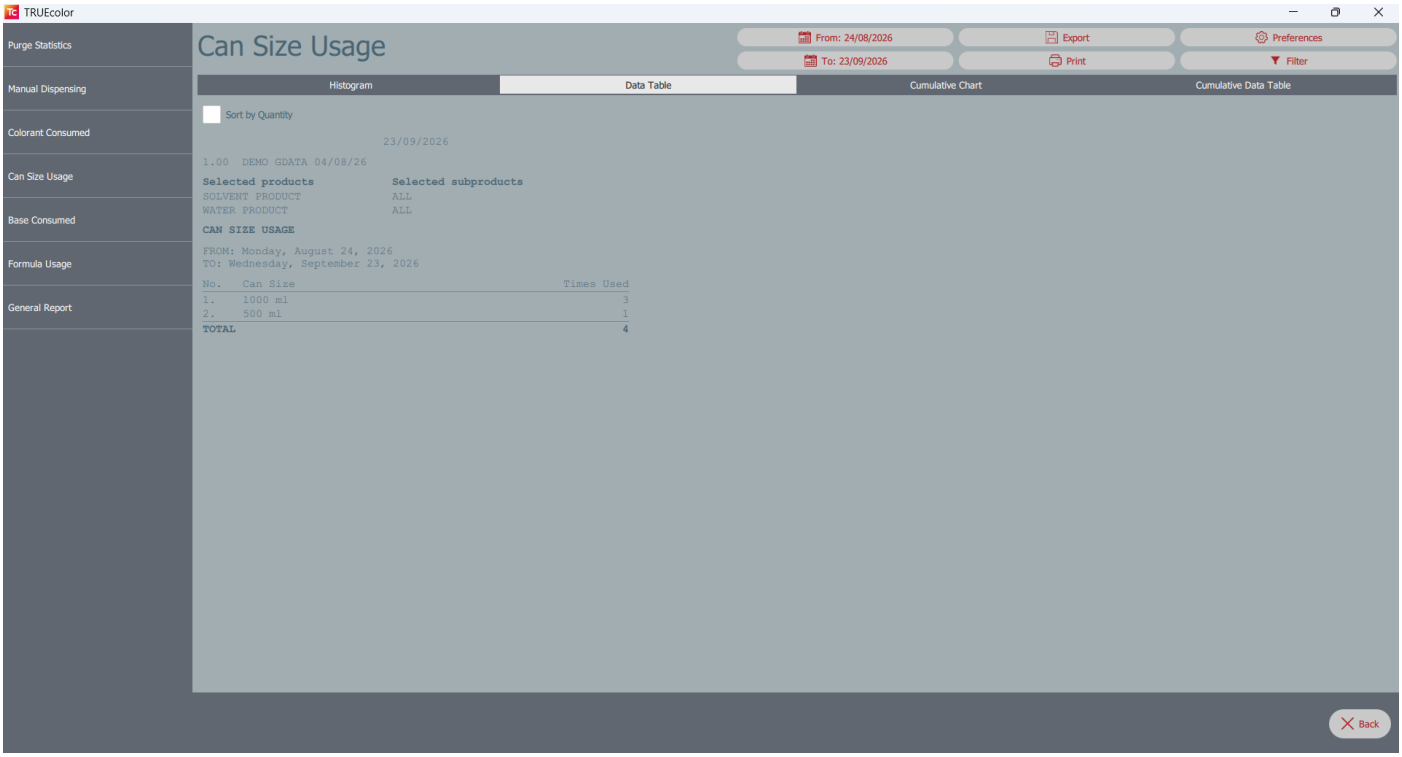
Can Size Usage

This section shows how many times each can size was used in the selected period. The usage of can sizes can be viewed in:

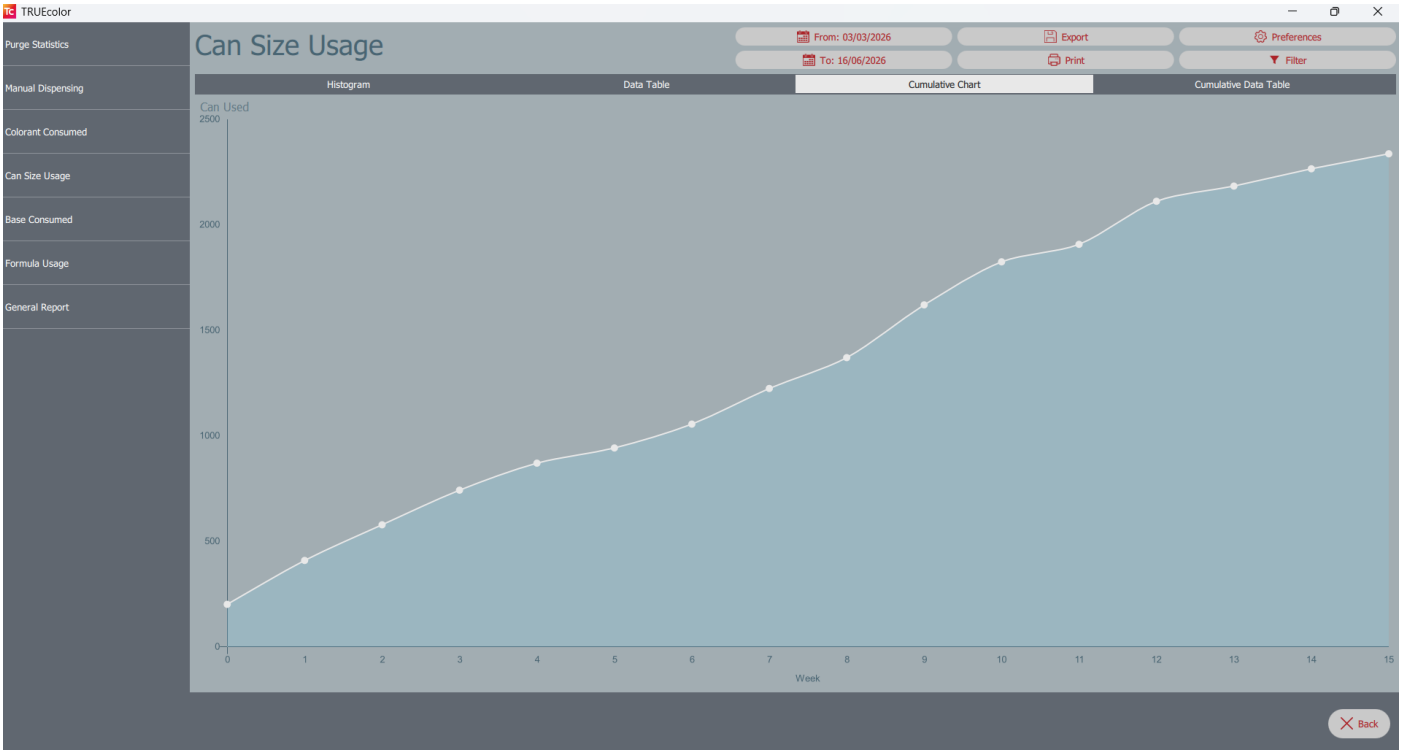
- *Histogram*, it shows the number of times each can size has been dispensed. The X-axis represents the can size identifier, while the Y-axis represents the number of times the corresponding can size has been dispensed. Hovering over a bar displays all the information associated with it (*Can size capacity - Number of uses*).



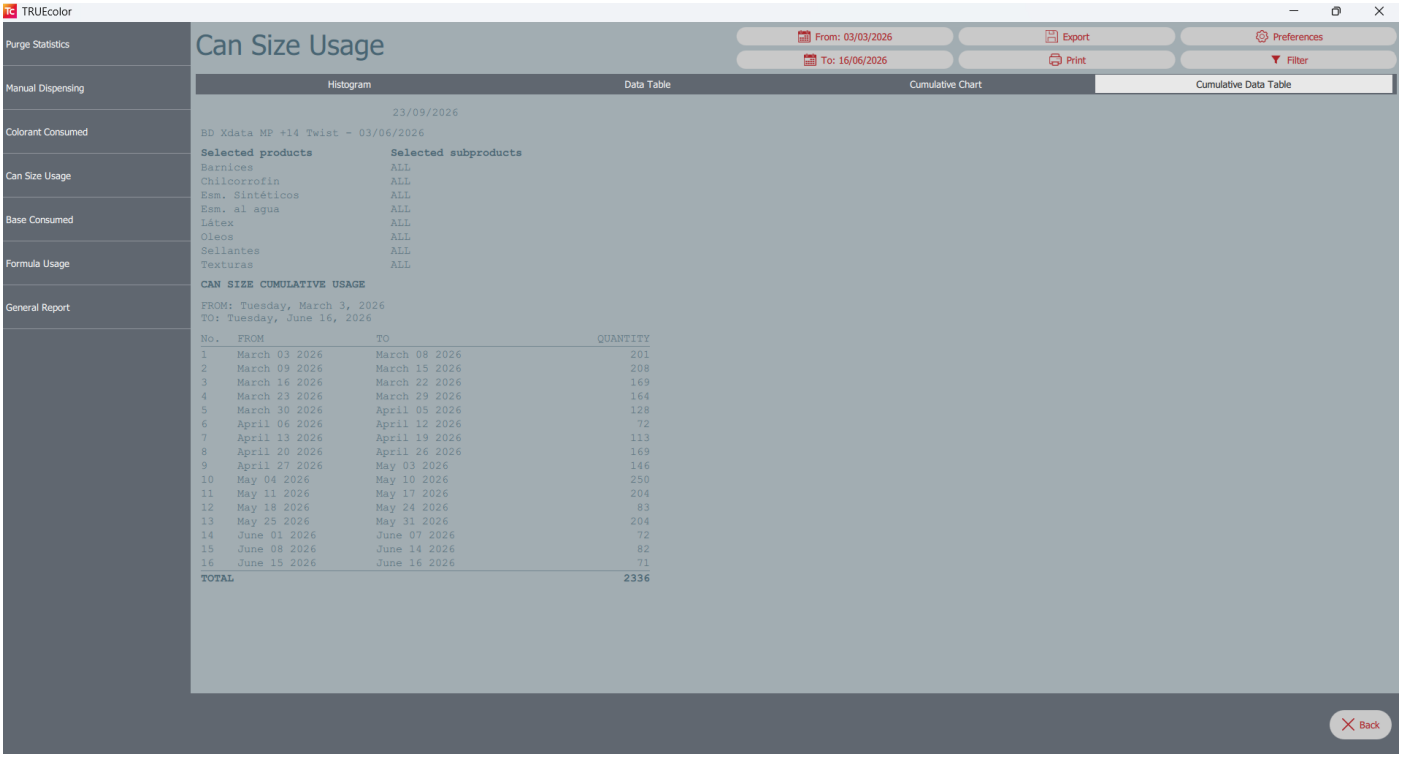
- *Data Table*, it lists each can size used indicating its usage and the total usage of all can sizes used.



- *Cumulative Chart*, it displays the amount of cans used per week as a 2D area chart.



- *Cumulative Data Table*, it shows the cumulative number of can sizes used, as well as the total consumption of all can sizes used (the logic used for this window is the same as that described for the Data Table tab).



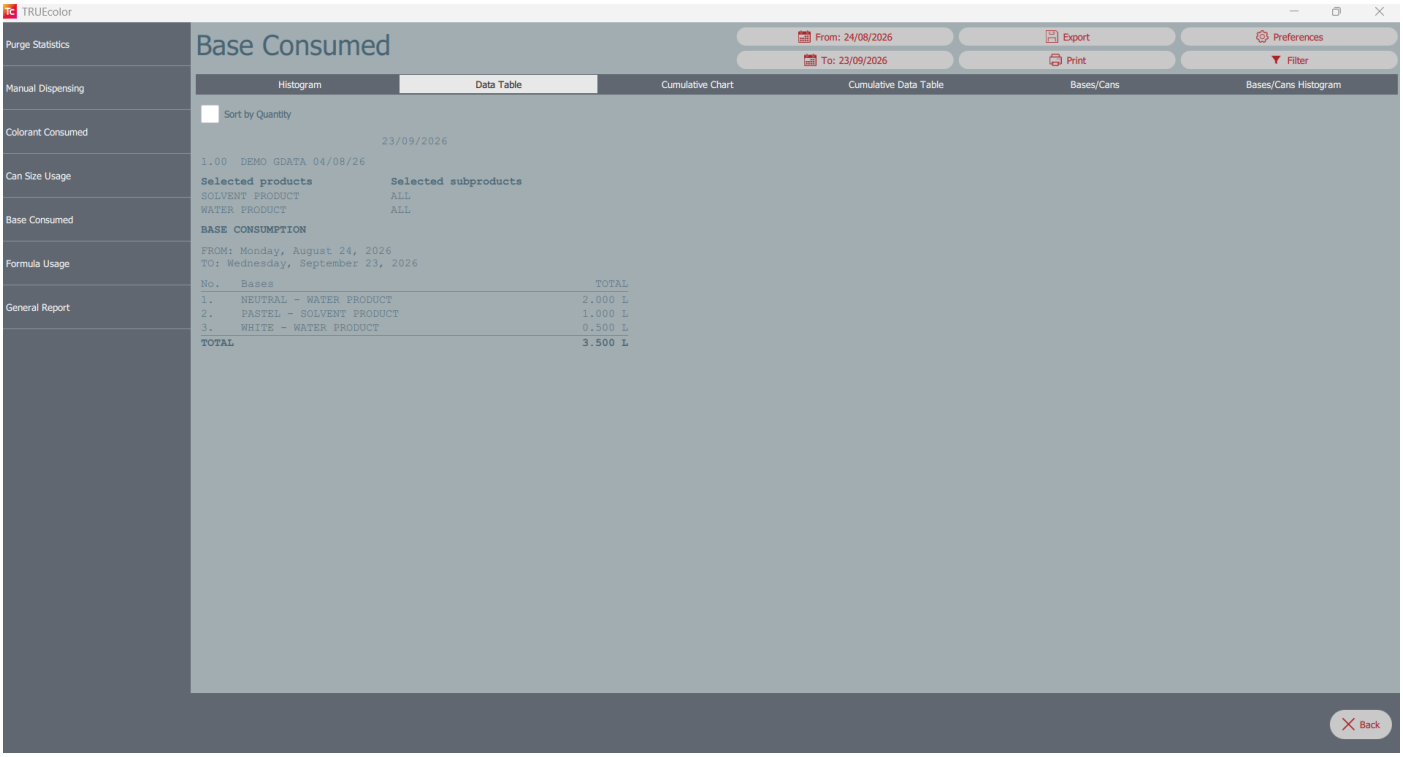
Base Consumed

This section shows the quantity of each base dispensed. The base consumed can be viewed in:

- *Histogram*, it shows how many liters of the base have been dispensed. The X-axis represents the base identifier, while the Y-axis represents the amount of base dispensed. Hovering over a bar displays all the information associated with it (*Base name – Amount dispensed [L]*).



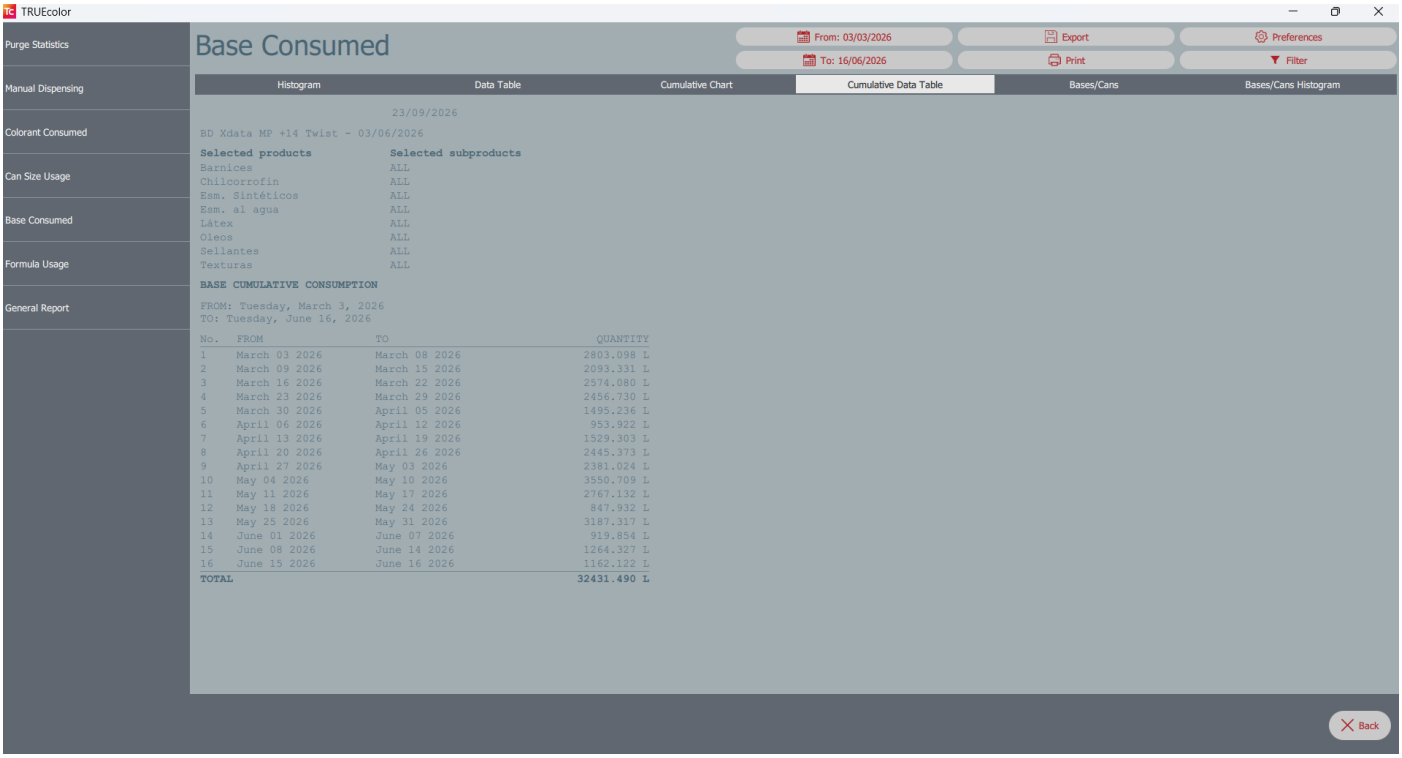
- *Data Table*, it lists each base used indicating its consumption and the total consumption of all bases.



- *Cumulative Chart*, it displays the amount of based consumed per week as a 2D area chart.



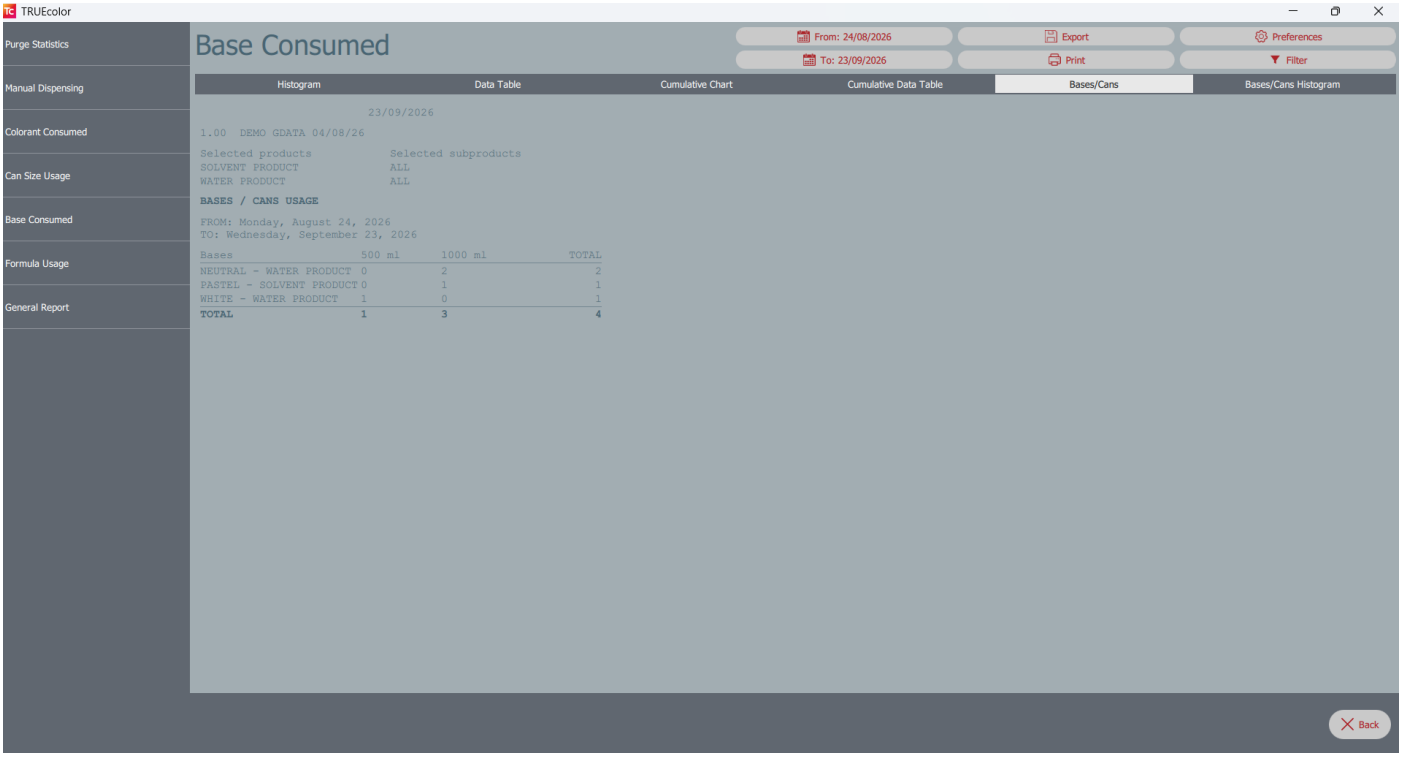
- *Cumulative Data Table*, it shows the total number of cans used (all can sizes combined) for the selected period, as well as the overall total for the entire period (the logic used for this window is the same as that described for the Data Table tab).



Besides the Histogram, Data Table and Cumulative views, this window has two extra tabs that show the relationship between bases and can size:

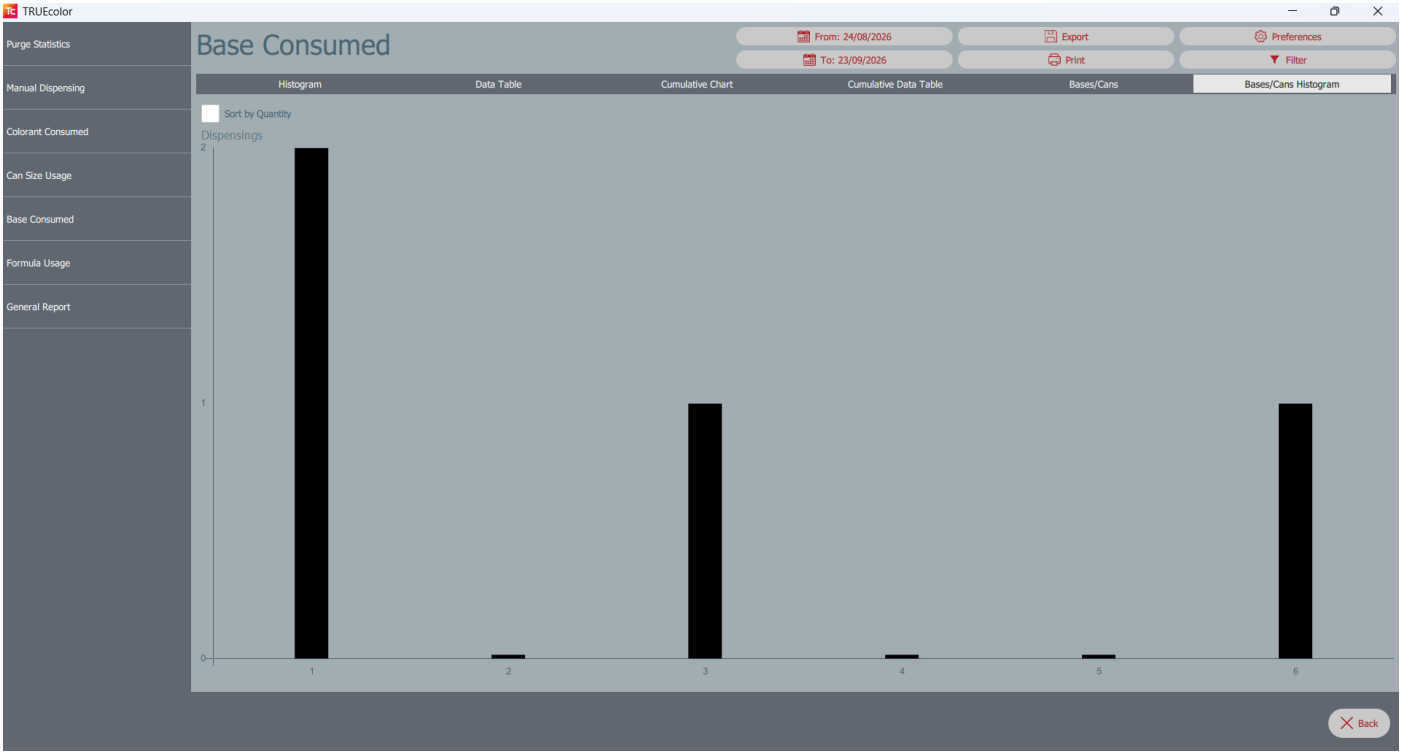
Bases/Cans tab

For the selected time period, it displays the number of times each base has been dispensed for each can size used. It also shows the total number of can size dispensed across all bases.



Bases/Cans Histogram

This tab shows the number of dispensings for each base and can size combination during the selected time period. The X-axis represents the identifier, while the Y-axis represents the number of dispensing operations performed. Hovering over a bar displays all the information associated with it (B*ase – Can size – Number of uses*).



NOTE

These two tabs are available only for statistics related to Base Consumed.

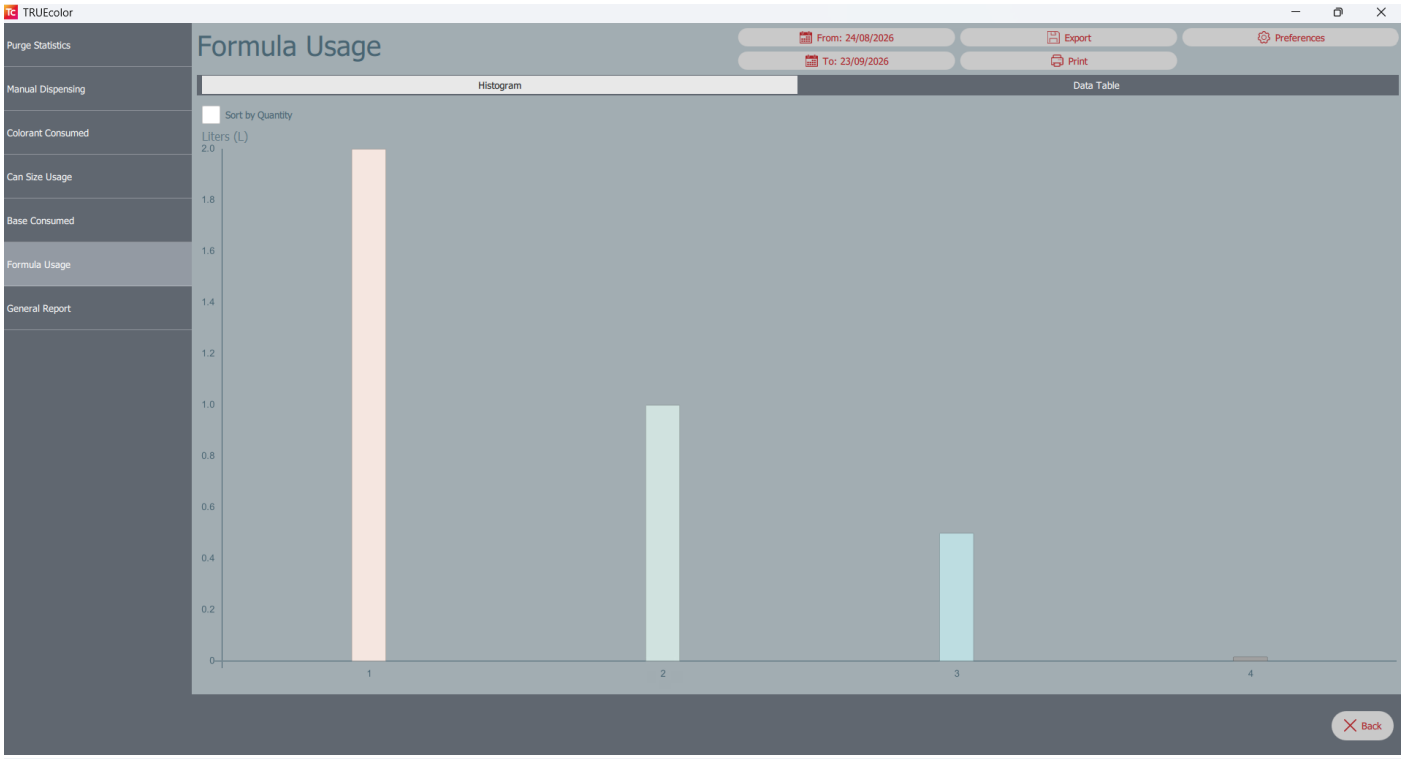
Formula Usage

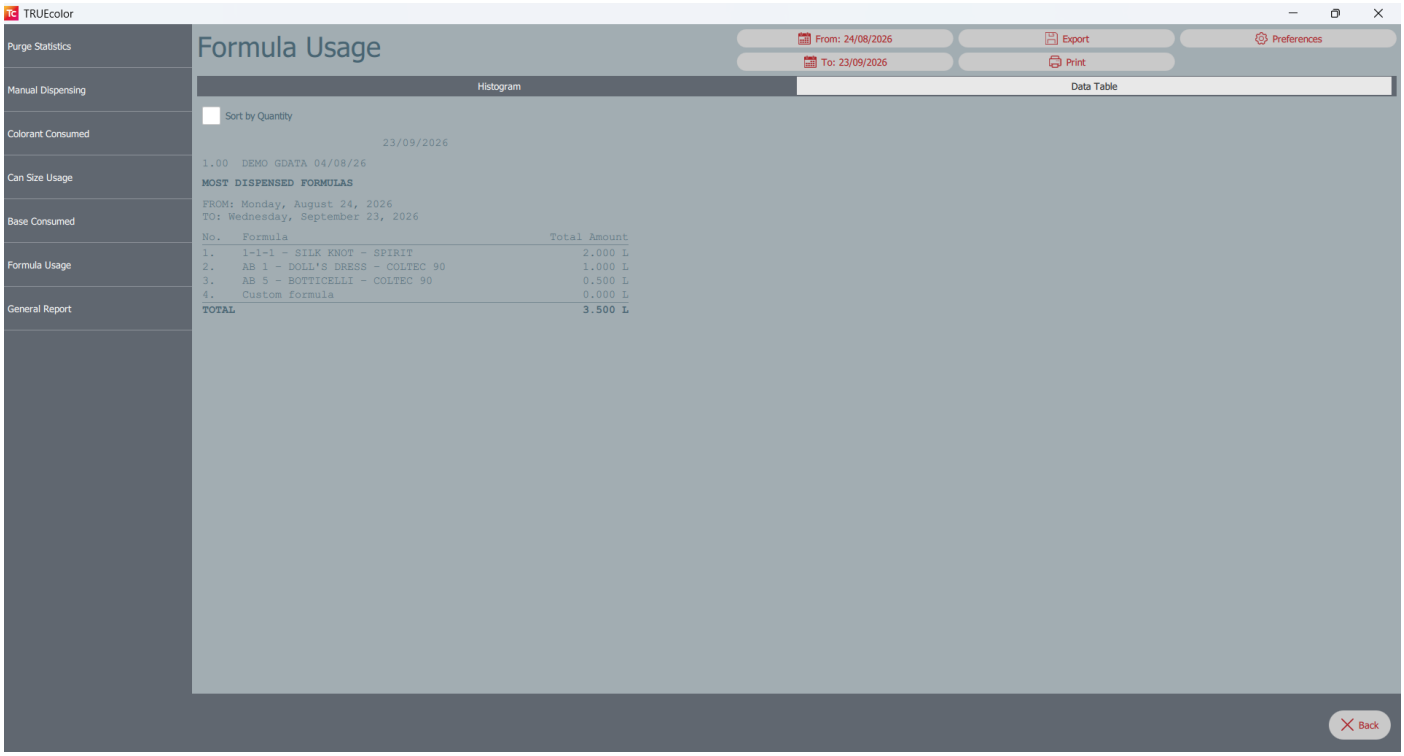
This section shows the most dispensed formulas in the selected period, ranked by total amount. Hovering over a bar displays all the information associated with it (its formula - the amount dispensed).

NOTE

Custom formulas are grouped under ***Custom formula*** in both the data view of the Data Table tab and the graphical view of the Histogram tab.

This window has only the Histogram and Data Table tabs:





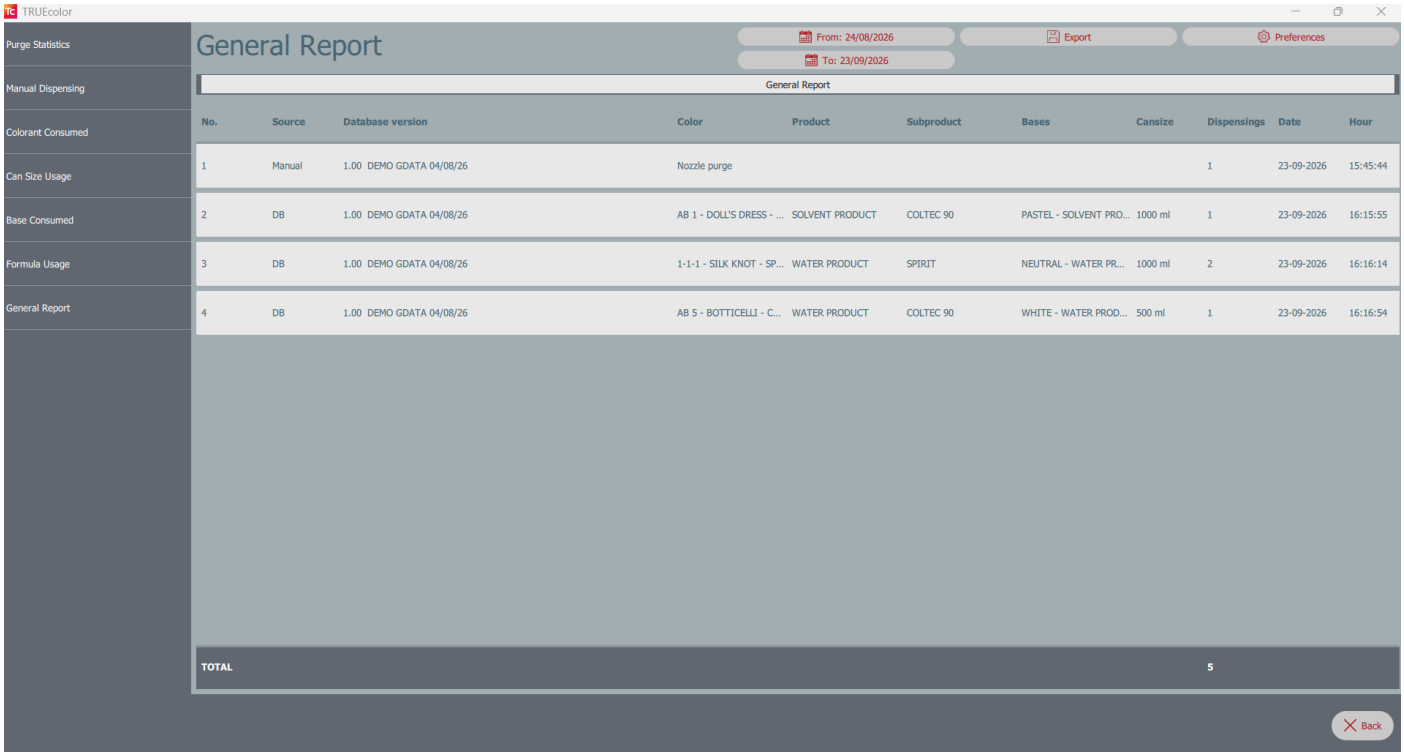
NOTE

You cannot apply filters in the Formula Usage tab.

General Report

The General Report provides a table overview of all dispensing and nozzle purge operations performed within the selected period.

The report uses the unit settings defined in Preferences and can be exported in CSV format.



For each dispensing operation, the report displays:

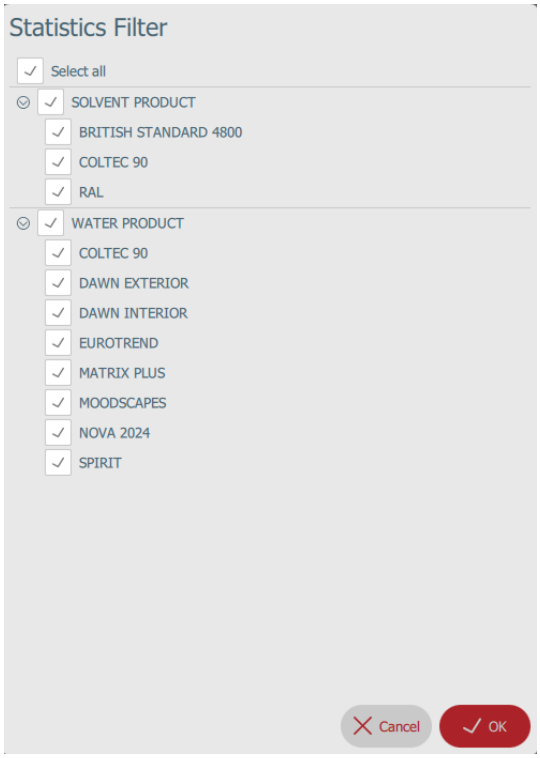
Item	Explanation
No.	It is the progressive number.
Source	It indicates the origin of the dispensed formula (database or manual mode).
Database version	It is the source database version.
Color	Color name.
Product | Subproduct	It references the product and subproduct.
Bases	It references the base used.
Can size	It indicates the dispensing can size.
Dispensings	It indicates how many dispensing/purge process have been performed.
Data | Hour	It indicates the date and time of the dispensing/purge process.
Colorant name columns	These columns are dynamic. For each dispensing, they show how much of each colorant was dispensed (Total).
Total	It shows total amount of each colorant used in the operation.

NOTE

You cannot apply filters in the Formula Usage tab.

Filter

The Filter section displays the list of products and subproducts of the data structure (XData) currently selected.



The Tinting System consists of several products, each of which may contain one or more subproducts.

The *Filter* function allows to select the products and/or subproducts to include in the statistics, enabling to view only the data for the product of interest.

The following filtering options are available:

- **Selecting one or more products**: To view data for one or more products or subproducts, check the box next to their name. The product/subproduct is selected when a checkmark appears in the box. You can select multiple products and subproducts at the same time, even if they belong to different products.
- **Selecting all products and subproducts**: Check the ***Select All*** box to include all products and their subproducts from the current tinting system in the statistics. This option allows to view general statistics. When ***Select All*** is enabled, ***ALL*** appears next to the product name, indicating that all of the product's subproducts are included in the statistics.
- **No selection**: If no product/subproduct is selected, ***NONE*** appears next to the product name, indicating that none of its subproducts are included in the statistics.

After configuring the filter, always click ***OK*** to apply the selection to all tabs in the window.

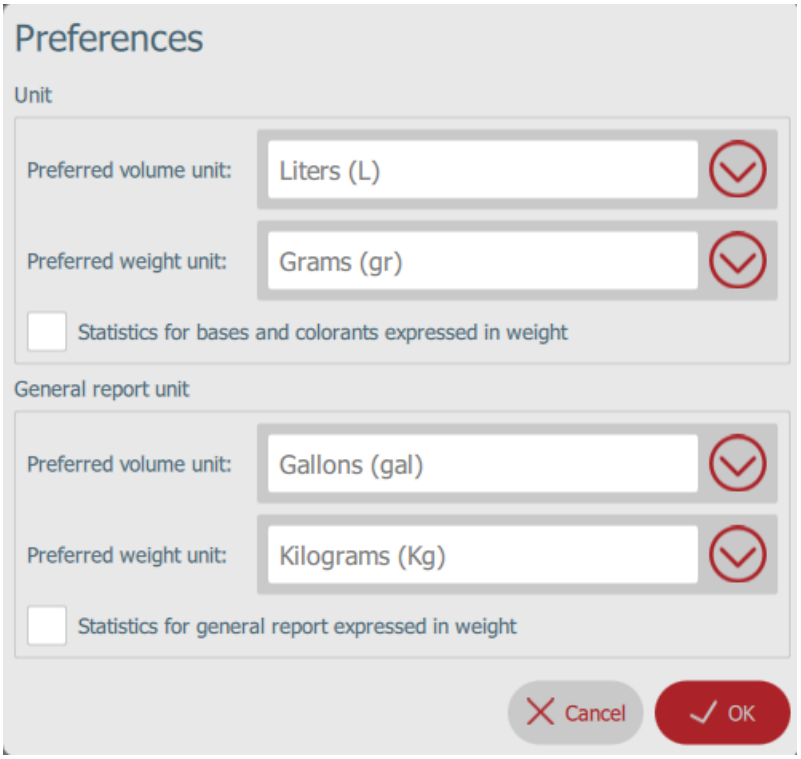
NOTE

Formula Usage and General Report have no Filter button.

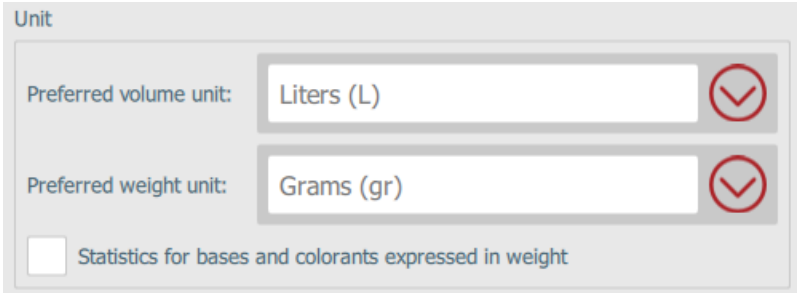
Preferences

To configure the *Statistics* function, select Press ***Preferences*** to choose the units used in the reports. This window is divided in two sections:

- Unit section
- General report unit section



Unit



In the *Unit* section it is possible to set a preferred unit of weight and volume among those listed in the relative list boxes:

- ***Preferred volume unit***: It can be set to liters (***L***), gallons (***GAL***), or Centilitres (***CC***).
- ***Preferred weight unit***: It can be set to kilograms (***Kg***), pounds (***lb***), and grams (***gr***).
- ***Statistics for bases and colorants expressed in weight***: It displays the quantities using the preferred unit of weight (only for the statistics for the Base Consumed and Colorant Consumed).

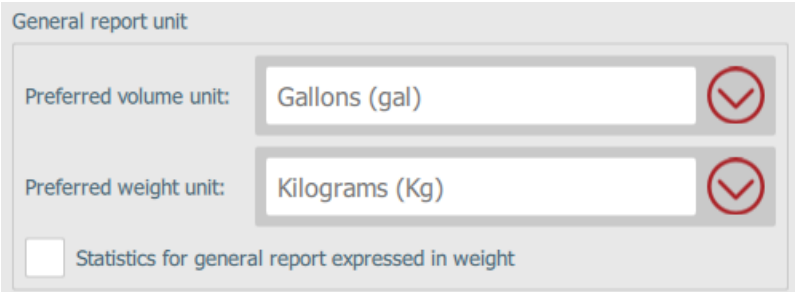
IMPORTANT NOTE

*For statistics on the most commonly used formulas, the unit of measurement set in the **Preference** window will be used.*

NOTE

This configuration applies only to Colorant Consumed, Base Consumed and Formula Usage tab.

General report unit



In the *General Report Unit* section it is possible to set a preferred unit of measurements which will be used to express the statistics in the general report. The unit of measurement can be:

- ***Preferred volume unit***: It can be set to liters (***L***), gallons (***GAL***), or Centilitres (***CC***).
- ***Preferred weight unit***: It can be set to kilograms (***Kg***), pounds (***lb***), and grams (***gr***).
- ***Statistics for general report expressed in weight***: The statistics will be expressed in weight, in the unit set.

NOTE

The default report is in volume.

NOTE

This configuration applies only to the General Report.

Press ***OK*** to save (the settings are kept after restarting the program) or ***Cancel*** to discard.

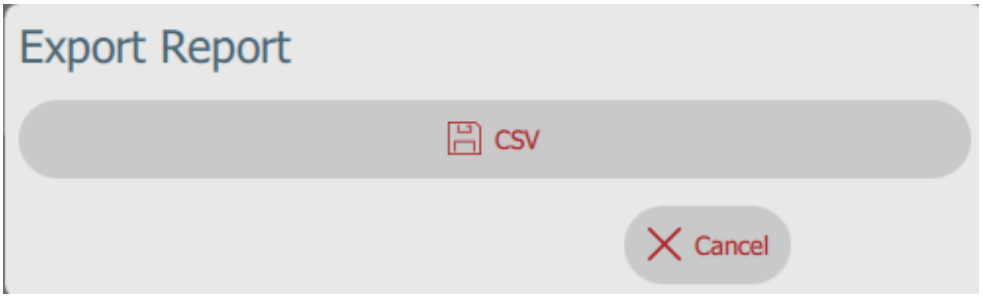
Export

Chart tabs (like Histogram, Cumulative Chart, Bases/Cans Histogram) can be exported as **PDF** or **PNG**.

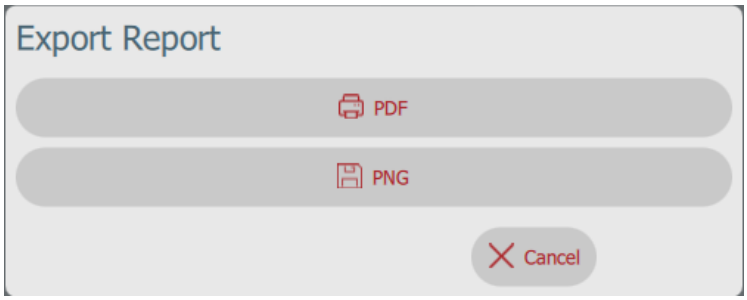
Table tabs (like General Report tab) can be exported as **CSV** or **TXT.**

Export command is available in all statistics tabs, but it offer different export options:

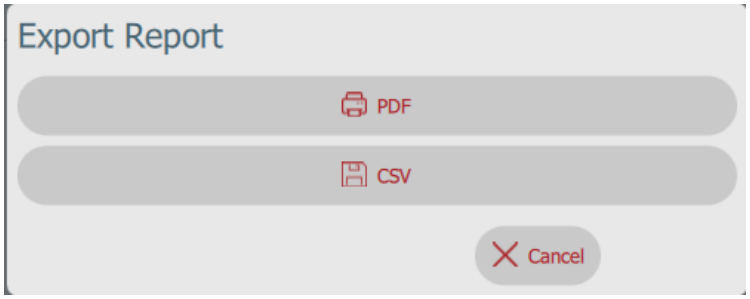
- The *General Report* tab allows to export data **only in *CSV*** format.



- The *Histogram* tab allows to export data in both ***PDF*** and ***PNG*** formats.



- The *Data Table* tab allows to export data in both ***PDF*** and ***CSV*** formats.



Print

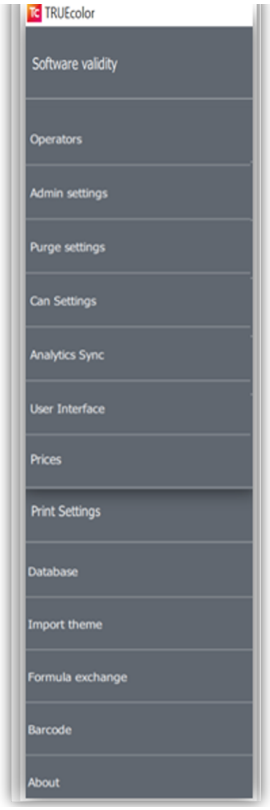


Print command opens the Windows print dialog.

NOTE

It is not available on Purge Statistics, Manual Dispensing and General Report.

SETTINGS MENU



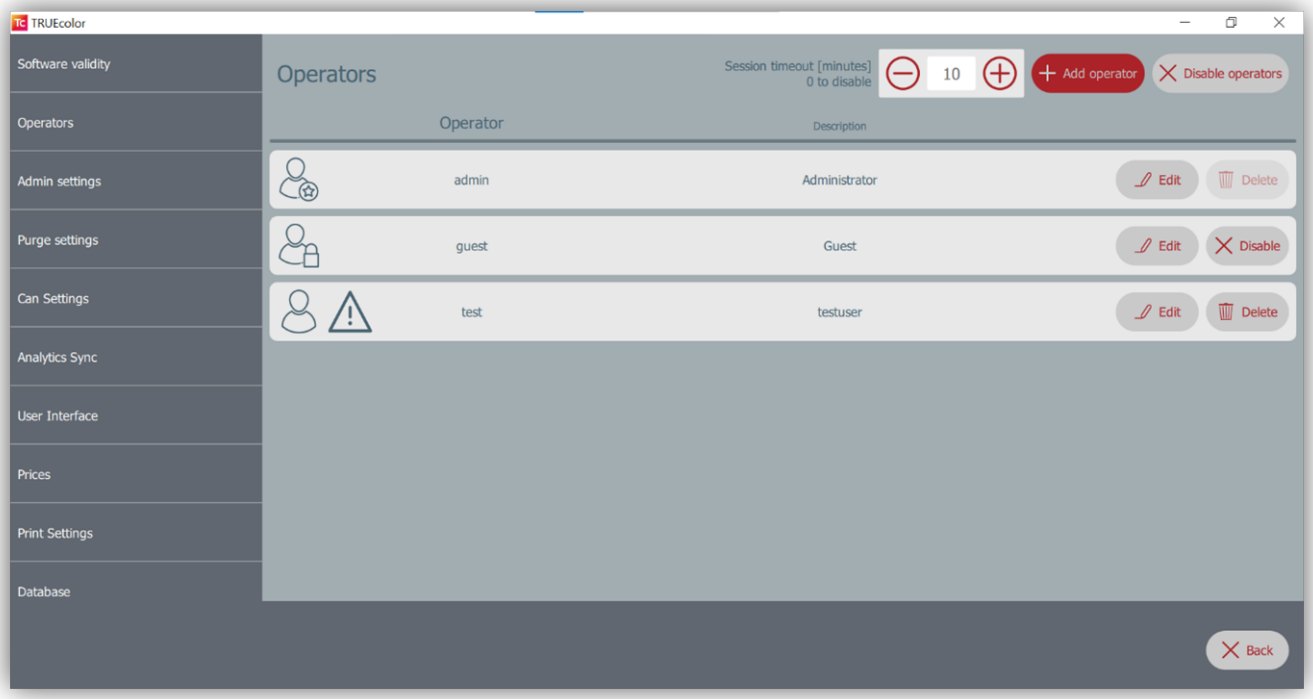
From the menu you can see the settings of:

- Software validity
- Operators
- Admin settings
- Purge settings
- Can settings
- Analytics sync
- User interface
- Prices
- Print settings
- Database
- Import theme
- Formula exchange
- Barcode
- About

NOTE

Software validity module is visible only when operator is enabled.

Operators

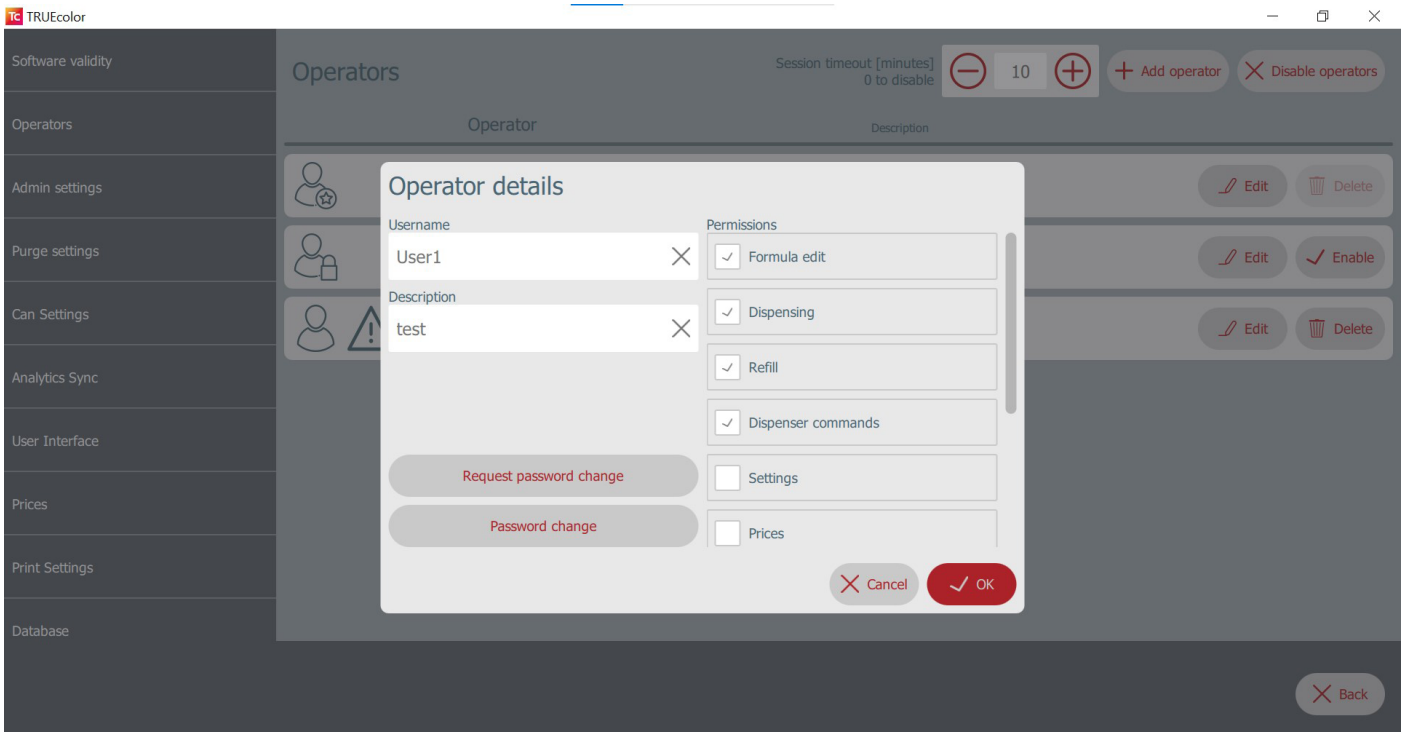


Operators management window. By default, operators are disabled.

The Guest operator can access the program without password. He can only access the basic program functions.

The admin creates the user. At the first login, each user can create his own password.

Operator	Description
	Users with Admin rights.
	Users with Guest rights.
	Users with Normal User rights.



Admin user & Operator Management

Only users with Admin privileges can manage operator accounts.

This includes:

- Adding new operators
- Assigning specific permissions and functions
- Disabling or reactivating operator accounts
- Forcing password reset for an operator
- Enforcing password change at the operator's next login

Available Permissions for Operators.

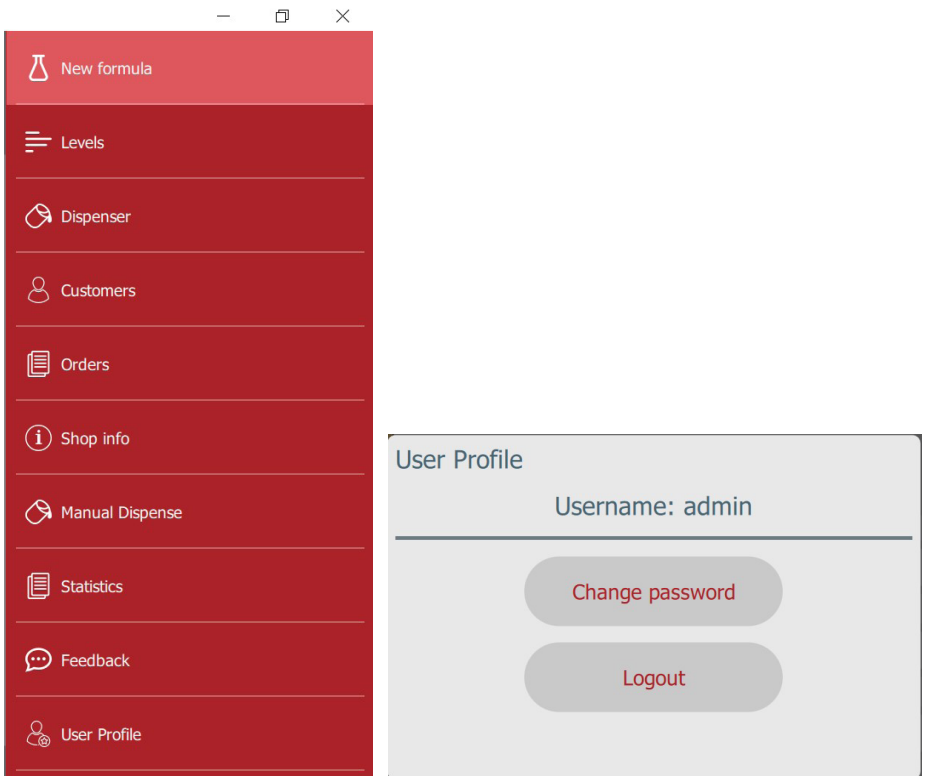
The admin can assign any combination of the following permissions based on the operator's role:

- Formula edit
- Dispensing
- Refill (colorant levels)
- Dispenser commands
- Settings
- Manual Dispensing
- Prices
- Database functions

Operator User Profile Access:

Once the Operator role is enabled, a User Profile menu becomes available.

- This menu can be accessed from the Options menu on the main tab.
- It allows operators to change their password directly from the interface, without requiring admin intervention.



Reset admin password

It is possible to reset the Admin password, in case it is lost.

- Click on ***I forgot my password***
- It will redirect to a page where two options are given, select one:
    - Step 1:

1. Provide request code via phone
2. Provide request code via email

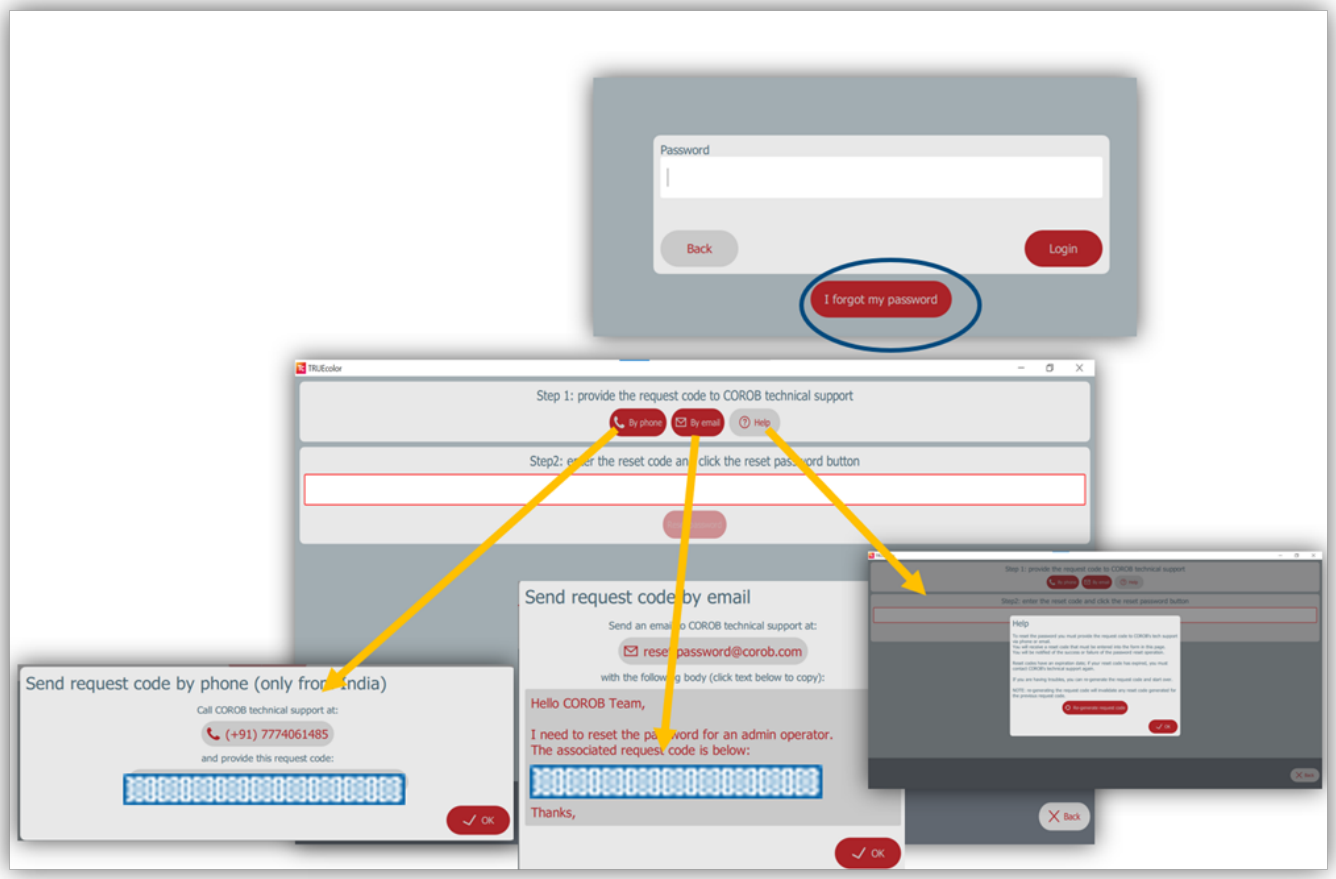
    - Step 2:

Enter reset code shared by technical support and click on ***reset password*** button.

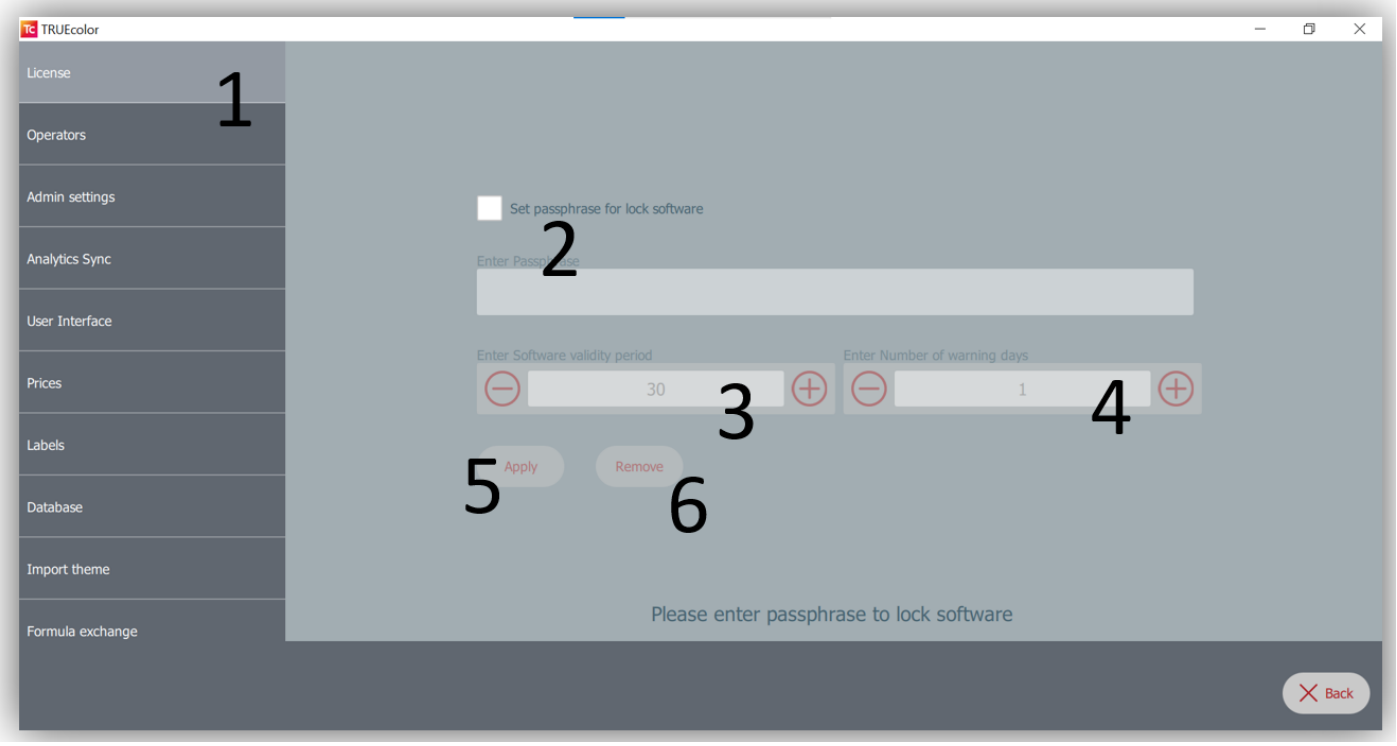
Through clicking on help one can regenerate request code.

NOTE

Re-generating the request code will invalidate any reset code generated for the previous request code.



Software validity - Admin login



1. Operator management window when enabled, the Software validity module gets enabled.
2. Admin users need to click on a set passphrase which allows them to enter the passphrase.
3. Here the validity period is set for locking the TRUEcolor used by non-admin users to a specified time range.
4. The user receives a license is about to expire as per the warning days set.
5. By clicking on the Apply button, the password is set for the next 30 days.

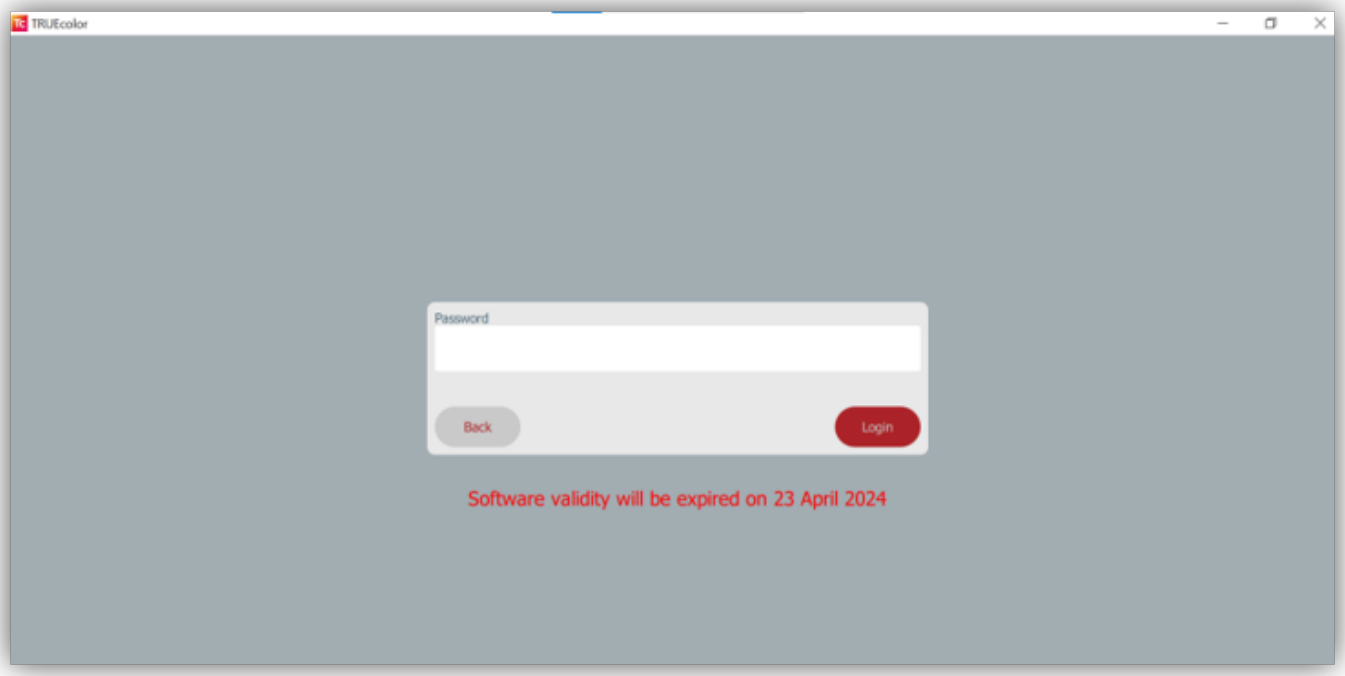
NOTE

1. Validity period cannot be set below 30 days.
2. Warning days cannot be less than a day.

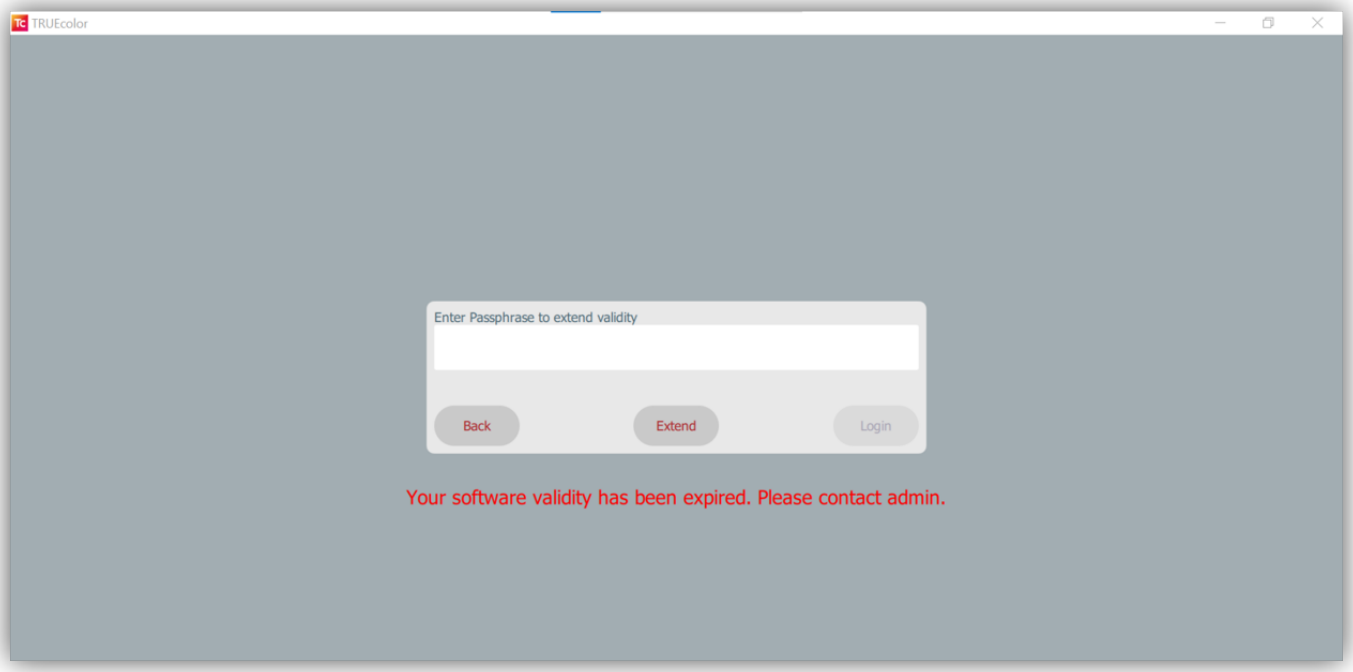
6. Admin can remove the passphrase set by using the ***Remove*** button.

Software validity - Non admin user login

1. Login page shows warnings as per the settings set by the admin user.



2. Login page shows validity expired.
3. Here the user needs to enter the passphrase set by the admin to extend the software validity.

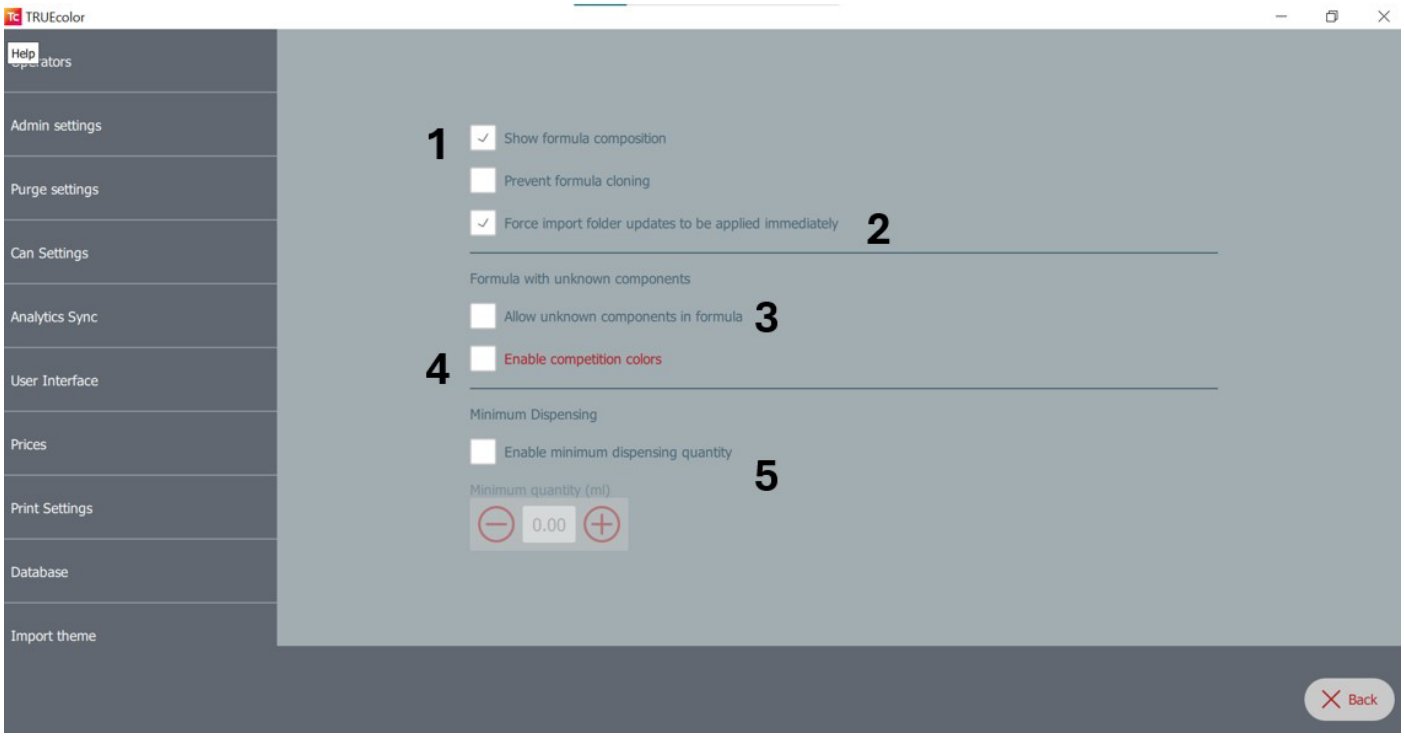


Software validity - Non admin user settings

When a user enters the Software validity module, he can extend software validity based on a passphrase shared by the admin prior to the validity date.



Administrator settings menu



Admins have access to several key configuration options that help control system behaviour, enhance quality, and streamline workflows.

1. **Formula Display and Cloning Control**
   - Admins can choose whether the **main window displays the formula composition**.
   - Option available to **disable formula cloning, preventing unauthorized duplication**.
2. **Automatic Database Import**
   - Enable the **import folder update** option to automatically import any *.db file placed in the database import folder during program startup.
   - **Import folder path** *C:\Users\"YourUserName"\AppData\Local\corobTRUEcolor\data\sync\import*

NOTE

This is very useful in case of database updates from the cloud.

After being imported, the *.db file is canceled.

3. **Allow Unknown Components in Formula**
   - Exclude unavailable colorants from tinting by selecting ***Allow unknown components in formula***.
   - The system will tint only the available colorants.
4. **Enable Competition Colors Import**
   - Allows users to import a list of colors with their Lab values.
   - Enable the ***Enable competition colors*** setting.
5. **Minimum Dispensing Limit**

This feature improves tinting accuracy, reduces waste, and enhances reliability.

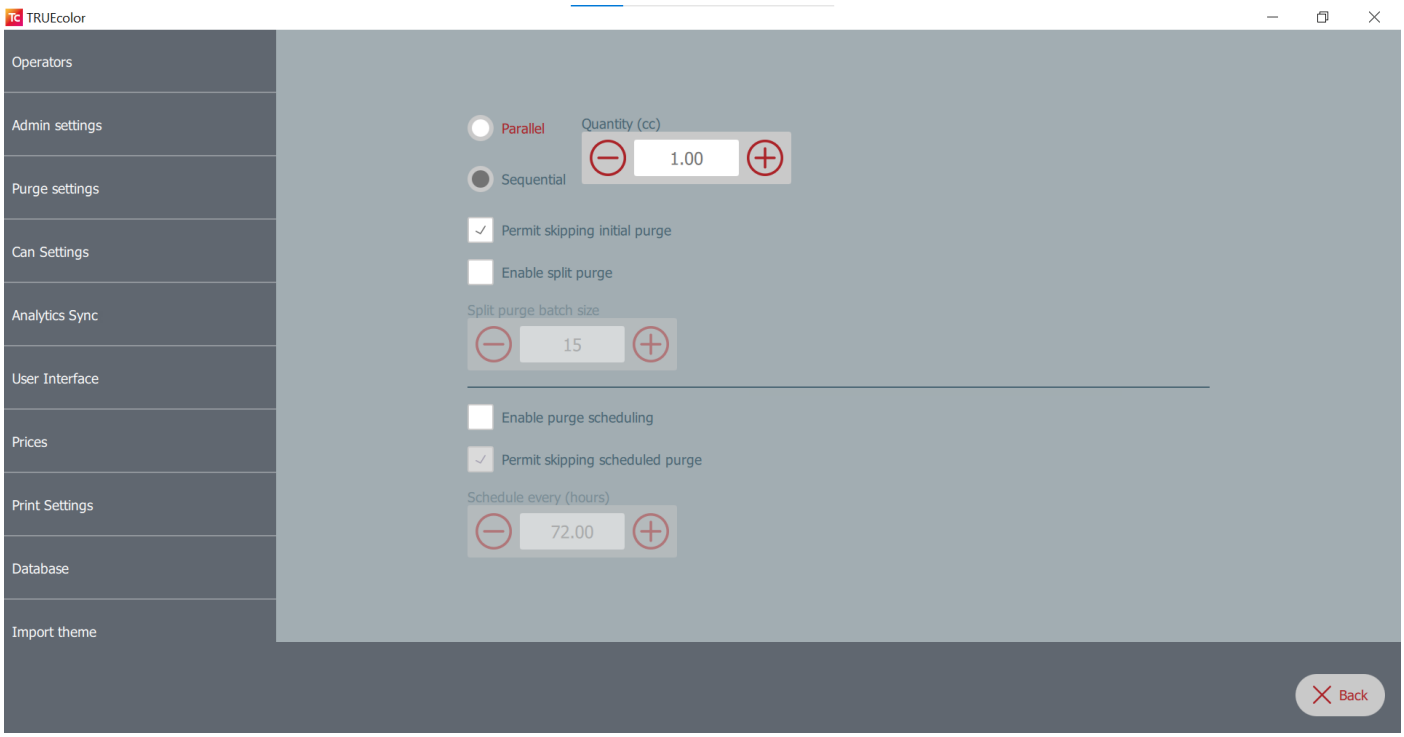
- ***Admin-Defined Threshold***: Set a **minimum dispensing quantity** in system settings to ensure precision.
- ***Automatic Blocking***: If any colorant is below the minimum threshold, the software blocks tinting and notifies the user.
- ***Applies Across All Dispensing Modes***:

a. ***Standard Dispensing***

b. ***Custom Recipes***

c. ***Manual Tinting***

Purge settings menu



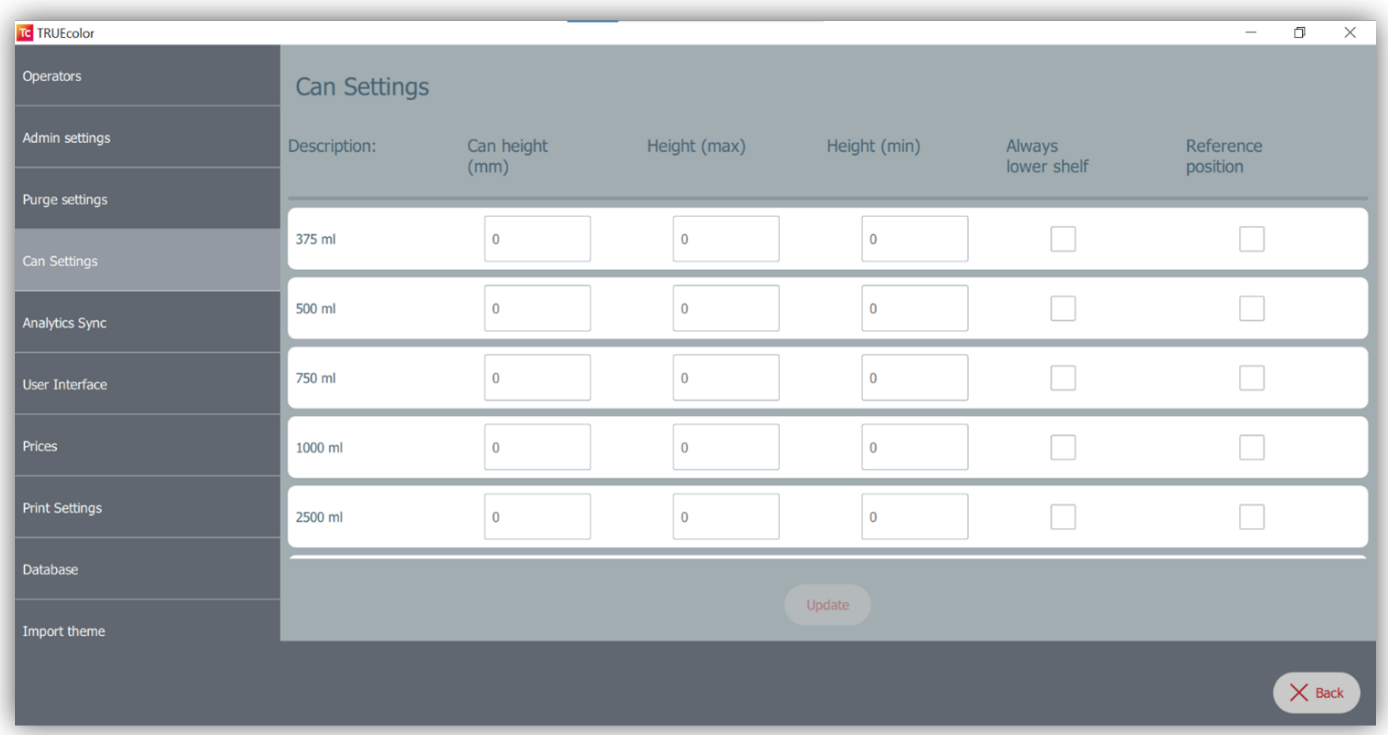
Configuring purge options allows to optimize this process and reduce colorant usage.

- Parallel = from all circuits
- Sequential = one circuit at a time

1. You can split the no. of circuits into two batches to execute the purge on circuits.
2. You can set the possibility to skip Purge.

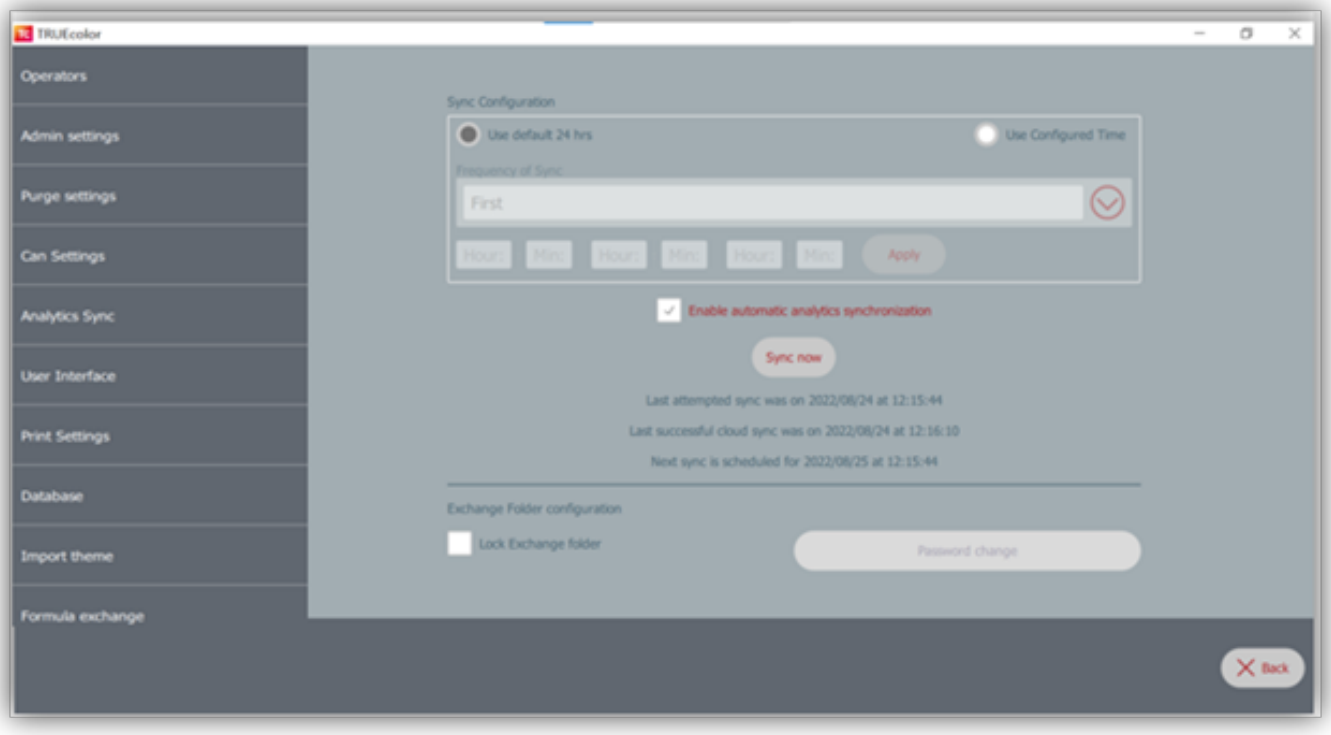
Purge can also be scheduled to take place at specified time intervals.

Can settings



- With this feature, the user can configure the can heights in the software for optimal auto shelf movement.
- Based on the configuration of reference photocell, these heights will be used to move the automatic shelf before and after TINT operation.

Analytics sync



The synchronization function allows to send orders history information to the Cloud, for statistics purposes.

The option ***Enable automatic analytics synchronization*** sends the export of the orders history to the Cloud once a day.

The option ***Sync Configuration time*** allows to enter scheduled sync time.

The program exports only the dispensing orders made after the last synchronization executed.

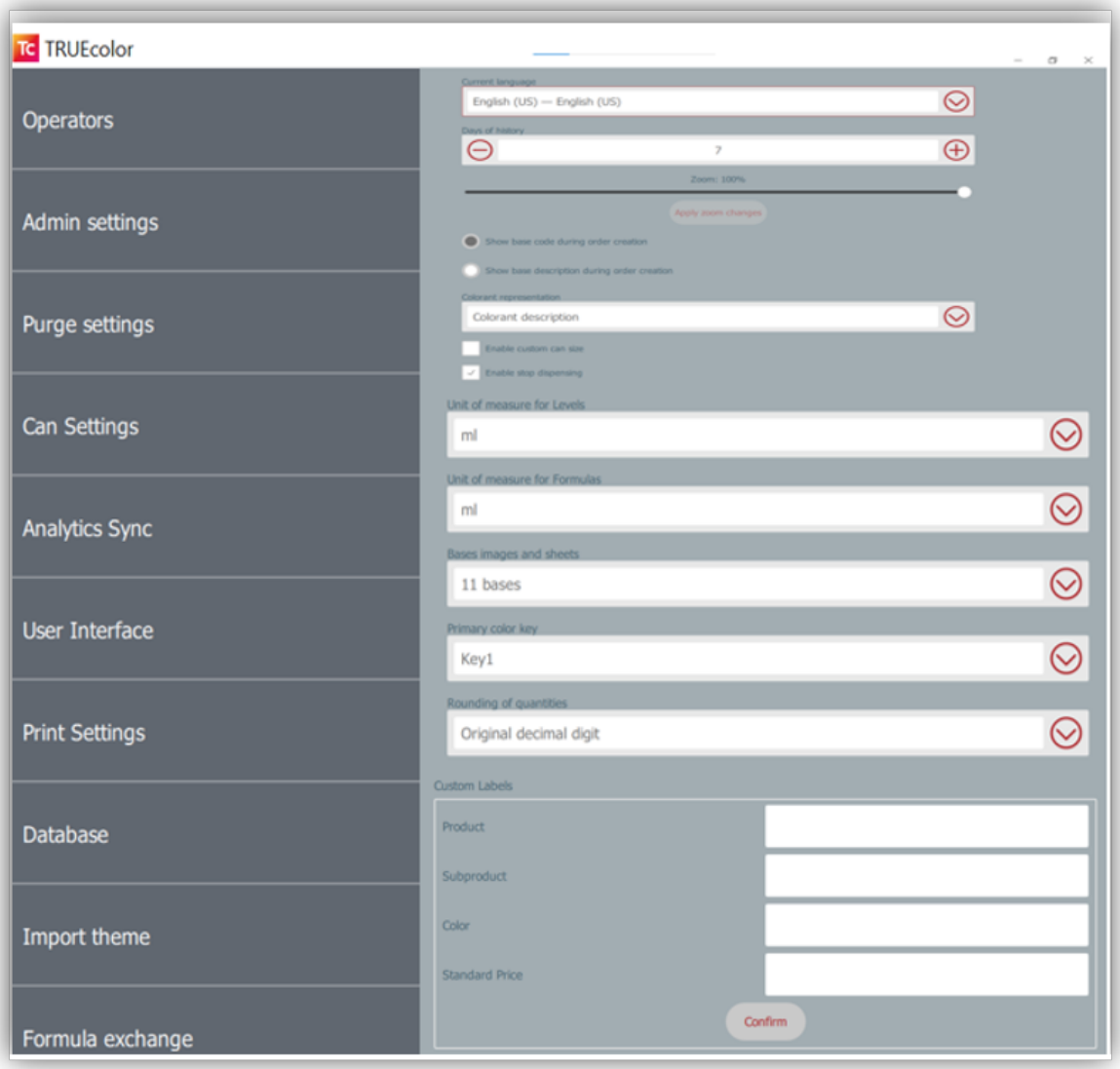
To execute synchronization in any moment, press ***Sync now***.

The user can now lock exchange folder thus, enabling a protection on the order history file residing in the exchange folder. Once locked, no user or third-party application can view the folder content.

NOTE

An active internet connection is required.

User interface



In this window you can change the appearance of the application and decide which information to show.

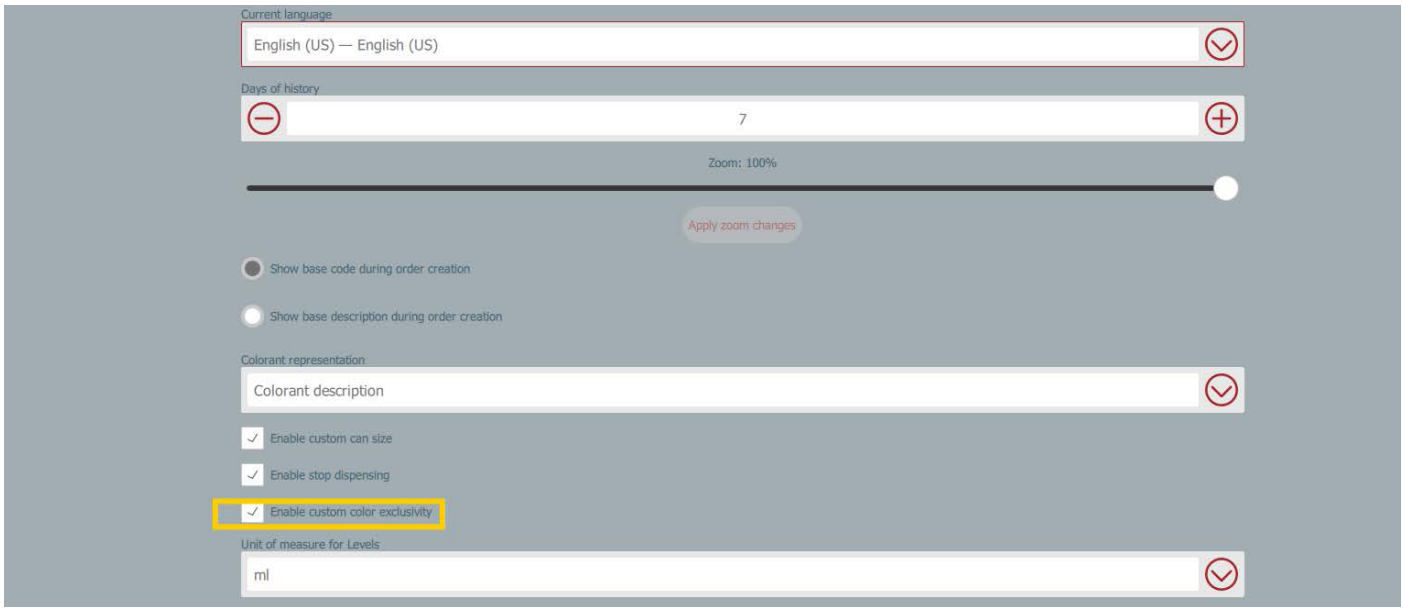
Here you can also enable or disable the custom can size. You can change:

- Language
- Time range for orders history in main window
- Application font size and zoom (screen objects)
- Which base information to display during order creation
- Units of measurement used in levels window and formula edit window
- Which is the primary color key used to display formulas
- Rounding of formula
- Custom labels that can be set for product, subproduct, color and standard price
- Standard colors / Custom colors buttons behaviour (Custom color exclusivity).

Custom color exclusivity

The Standard colors and Custom colors buttons can now be made mutually exclusive, so only one of the two selections is active at a time and the colour list shown always matches the selected option.

Enable this option in ***Settings | User interface.*** The option ***Enable custom color exclusivity*** is disabled by default.



Option disabled (default setting)

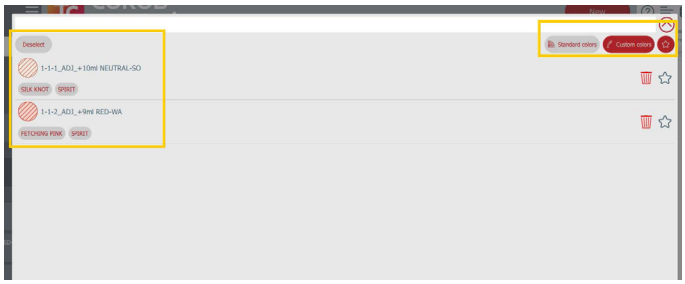
- Both buttons are highlighted and the list shows all colours.
- Pressing one button turns it off and the list shows only the other type of colours.
- The two buttons can never be off at the same time.
- When the list is closed and opened again, both buttons are highlighted again.

Option enabled (custom setting)

- Only *Standard colors* is highlighted when the list is first opened.
- Pressing a button highlights it and turns the other off: only one type of colours is shown at a time.
- Pressing the button that is already highlighted has no effect.
- The selection is remembered when the list is opened again or when another order is selected.
- Deselect clears the selected colour but does not change the Standard/Custom selection.



*Option enabled – **Standard colors** selected: only standard formulas are listed.*



*Option enabled – **Custom colors** selected: only custom formulas (striped colour chip) are listed.*

Images & documents for bases



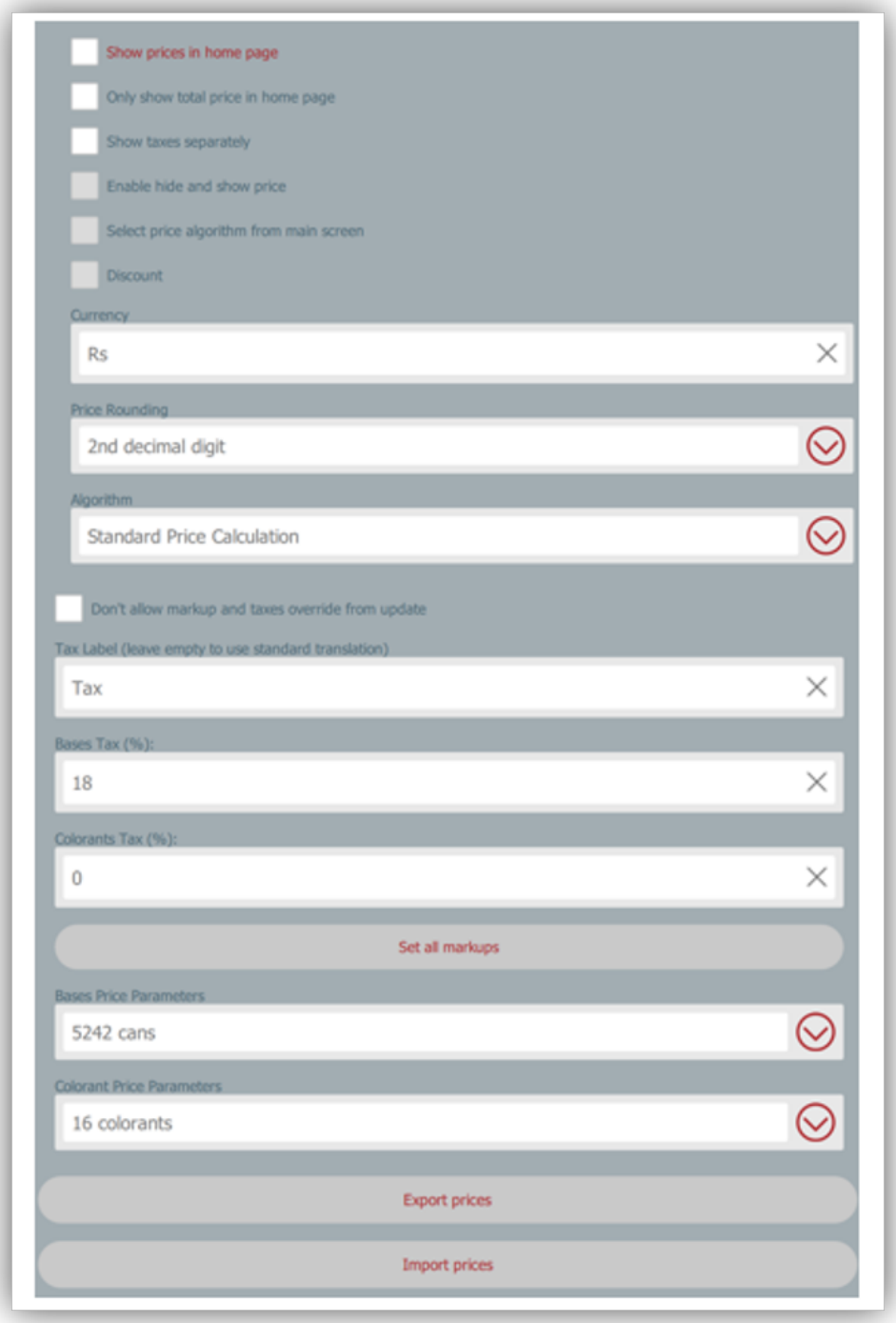
- To each base type in the database, you can associate here an image and/or a document (InfoSheet / Security Sheet).
- The picture will be displayed in the main page when the base is selected in an order, and you can recall the documents directly from the main page.
- Click on the ***paint can icon*** or on the ***document icon*** and make the selections.

Prices

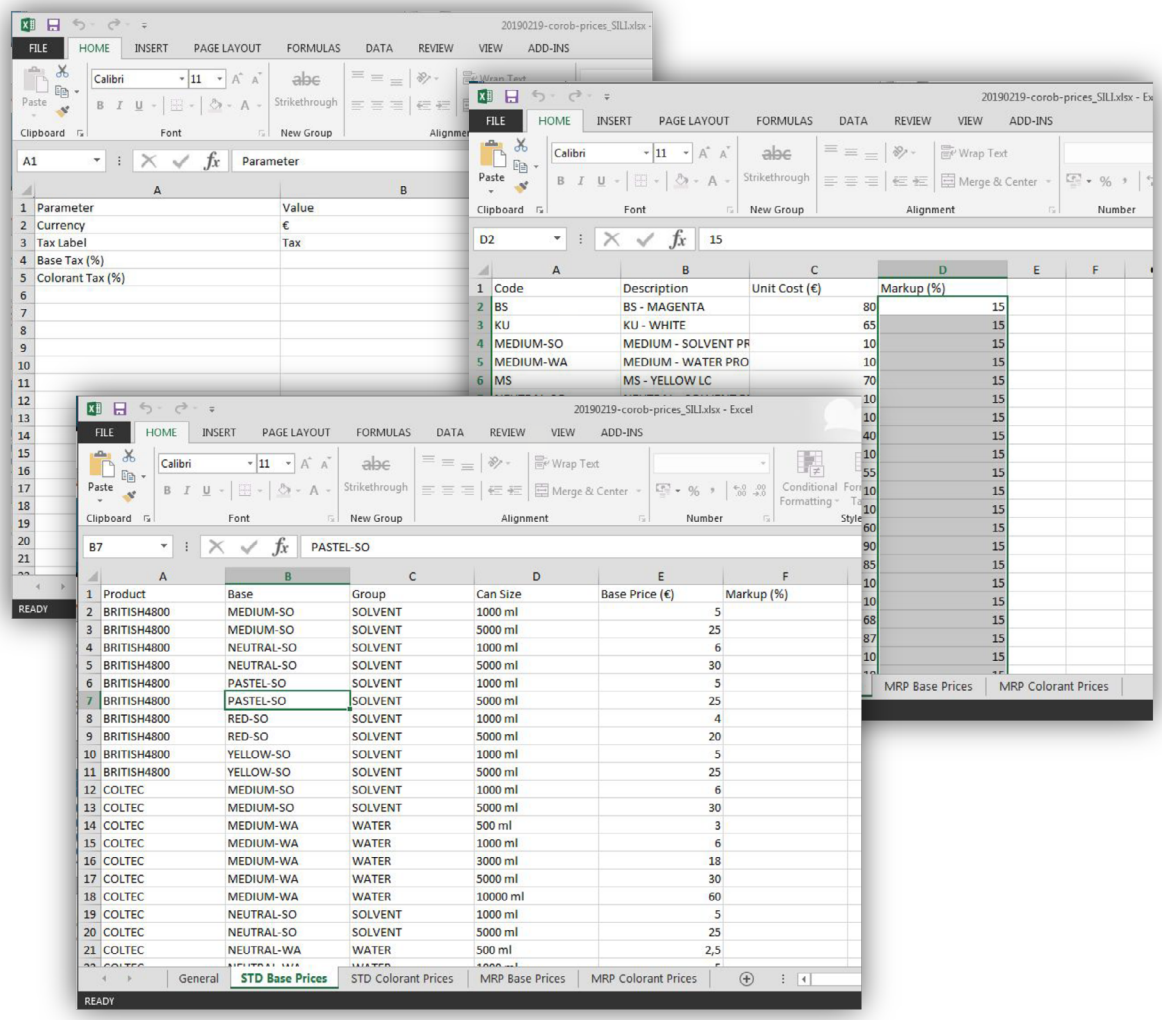
This is where you can set all the parameters in order to display the order price in the main program window.

You can use the single price settings functions or use ***Export*** and ***Import*** functions.

The ***Export/Import*** functions allows to configure easily all price and markups parameters by exporting and loading an Excel file.



Excel file structure



Parameter	Value
Currency	€
Tax Label	Tax
Base Tax (%)	
Colorant Tax (%)	

Code	Description	Unit Cost (€)	Markup (%)
BS	BS - MAGENTA	80	15
KU	KU - WHITE	65	15
MEDIUM-SO	MEDIUM - SOLVENT PR	10	15
MEDIUM-WA	MEDIUM - WATER PRO	10	15
MS	MS - YELLOW LC	70	15

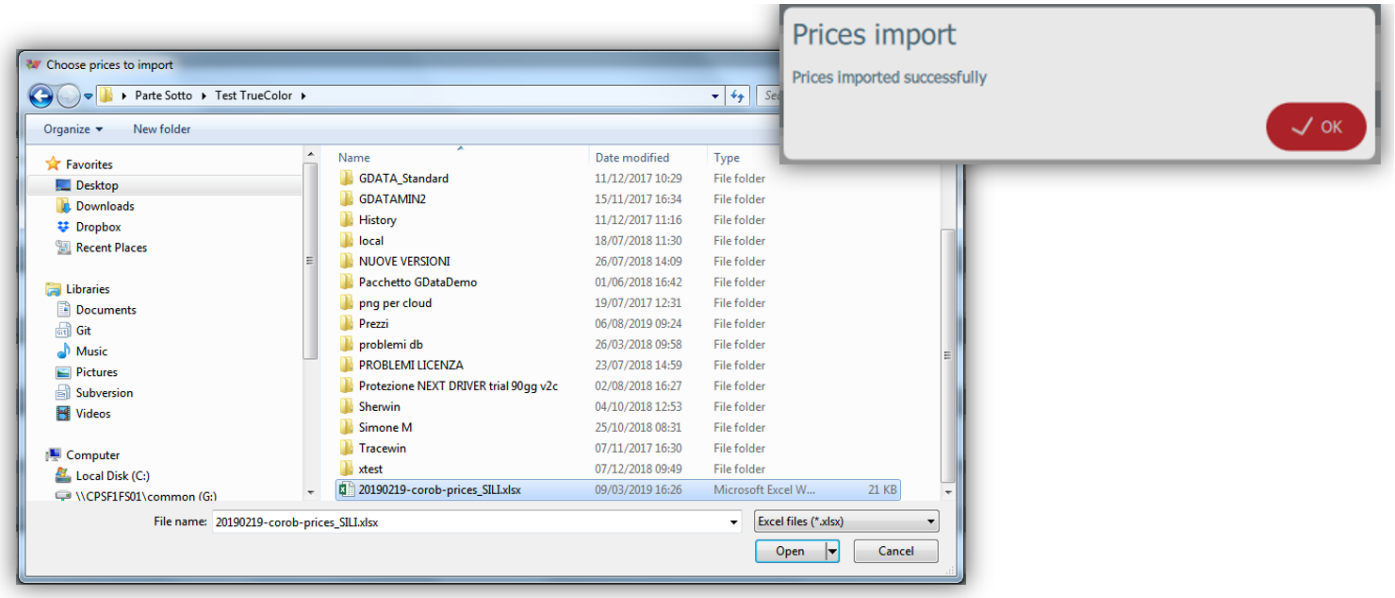
Product	Base	Group	Can Size	Base Price (€)	Markup (%)
BRITISH4800	MEDIUM-SO	SOLVENT	1000 ml	5	
BRITISH4800	MEDIUM-SO	SOLVENT	5000 ml	25	
BRITISH4800	NEUTRAL-SO	SOLVENT	1000 ml	6	
BRITISH4800	NEUTRAL-SO	SOLVENT	5000 ml	30	
BRITISH4800	PASTEL-SO	SOLVENT	1000 ml	5	
BRITISH4800	PASTEL-SO	SOLVENT	5000 ml	25	
BRITISH4800	RED-SO	SOLVENT	1000 ml	4	
BRITISH4800	RED-SO	SOLVENT	5000 ml	20	
BRITISH4800	YELLOW-SO	SOLVENT	1000 ml	5	
BRITISH4800	YELLOW-SO	SOLVENT	5000 ml	25	
COLTEC	MEDIUM-SO	SOLVENT	1000 ml	6	
COLTEC	MEDIUM-SO	SOLVENT	5000 ml	30	
COLTEC	MEDIUM-WA	WATER	500 ml	3	
COLTEC	MEDIUM-WA	WATER	1000 ml	6	
COLTEC	MEDIUM-WA	WATER	3000 ml	18	
COLTEC	MEDIUM-WA	WATER	5000 ml	30	
COLTEC	MEDIUM-WA	WATER	10000 ml	60	
COLTEC	NEUTRAL-SO	SOLVENT	1000 ml	5	
COLTEC	NEUTRAL-SO	SOLVENT	5000 ml	25	
COLTEC	NEUTRAL-WA	WATER	500 ml	2,5	

The first time you have to configure prices using the Excel file import/export function:

1. Press ***Export prices*** to save the Excel file, with all the bases and colorants structure, for both calculation types (STD and MRP).
2. Fill in the data for prices, markups, tax, etc.
3. Press ***Import prices*** to load the prices data in the program.

Import prices

Import the file



Base prices

Window for association of prices to the bases.

Base paint cans are grouped together based on the product/subproduct they are allowed for.



NOTE

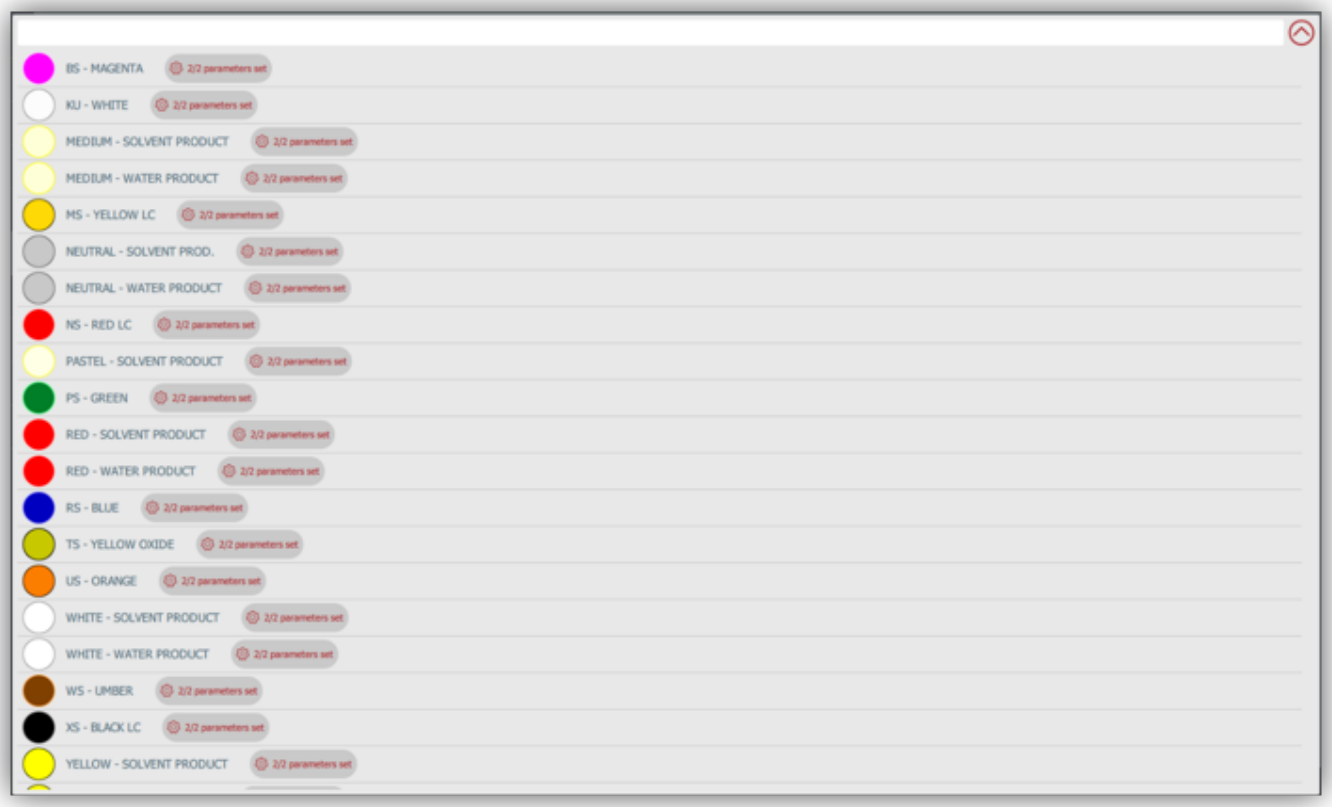
The import prices feature makes price configuration very quick.

Come to this window to change the prices per each base, only in case the import has failed or if you want to make single quick changes.

Colorant prices

Window for association of prices to the colorants. You can set:

- Colorant Cost per Unit (€/L)
- Colorant Markup %



NOTE

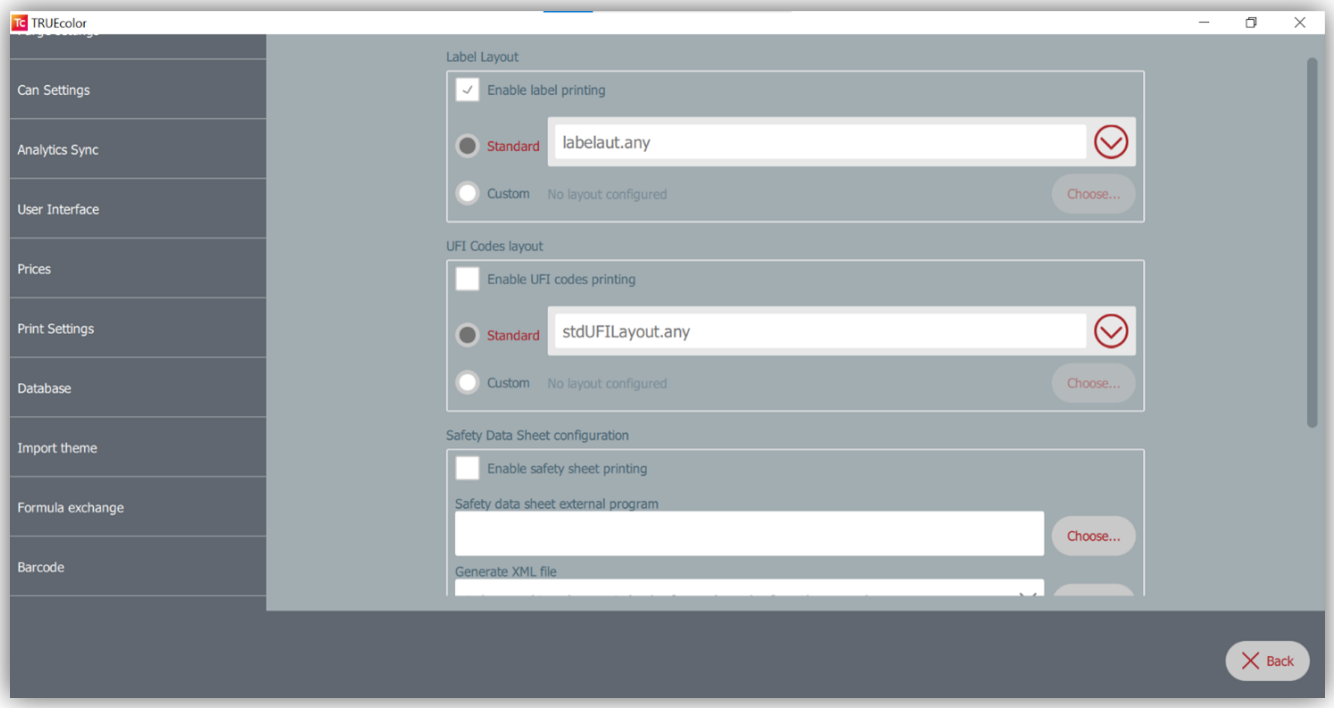
The import prices feature makes price configuration very quick.

Come to this window to change the prices per each colorant, only in case the import has failed or if you want to make single quick changes.

Printers

Printer settings - .anylabel

Window to select the printer model to use.



The default printer set in the PC will be used for printing.

Window to select which label layout to use when printing the label for the paint can produced.

Choose one of the standard *.any layouts or a custom one.

Main page will show Label print option as configured in settings (shown in the image).

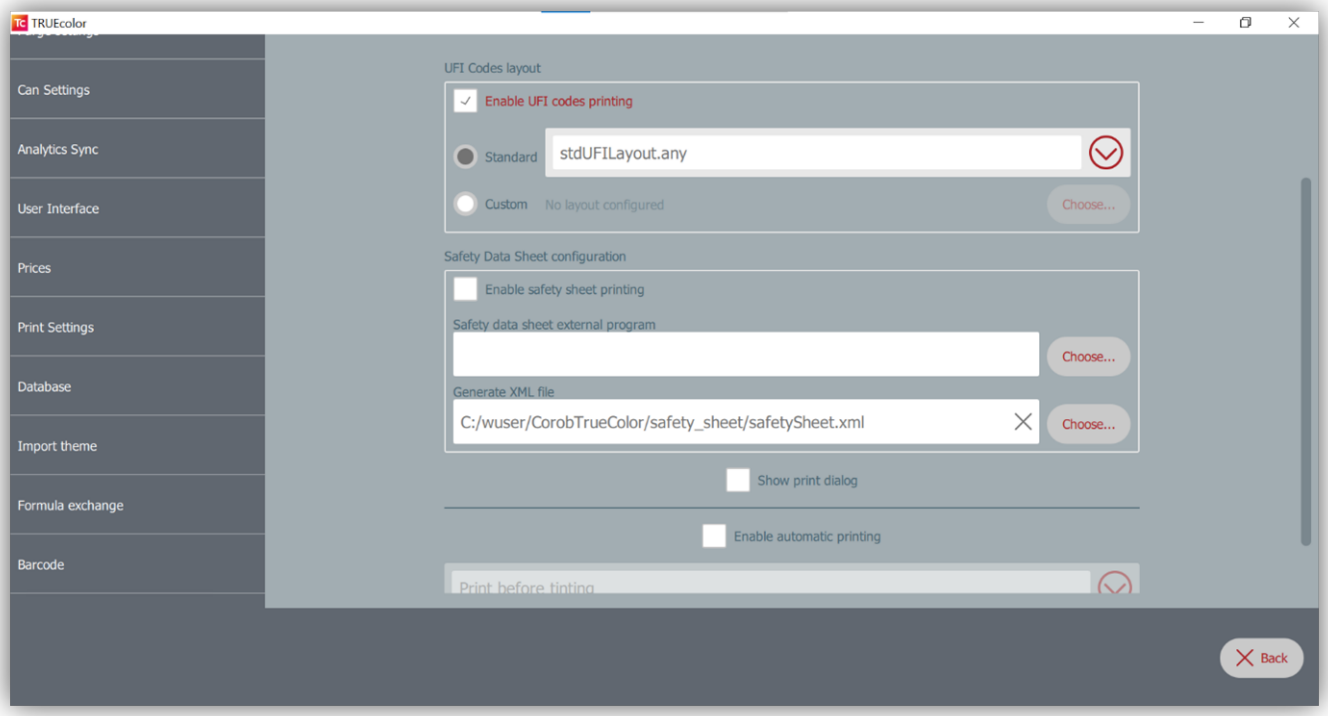
Printer settings - UFI code

Window to select the UFI code printing must be enabled provided original database must contain UFI codes.

The default printer set on the PC will be used for printing.

Choose one of the standard or a custom UFILayout.any file by setting the accurate path.

Main page will show UFI Code print option as configured in settings (shown in the image).

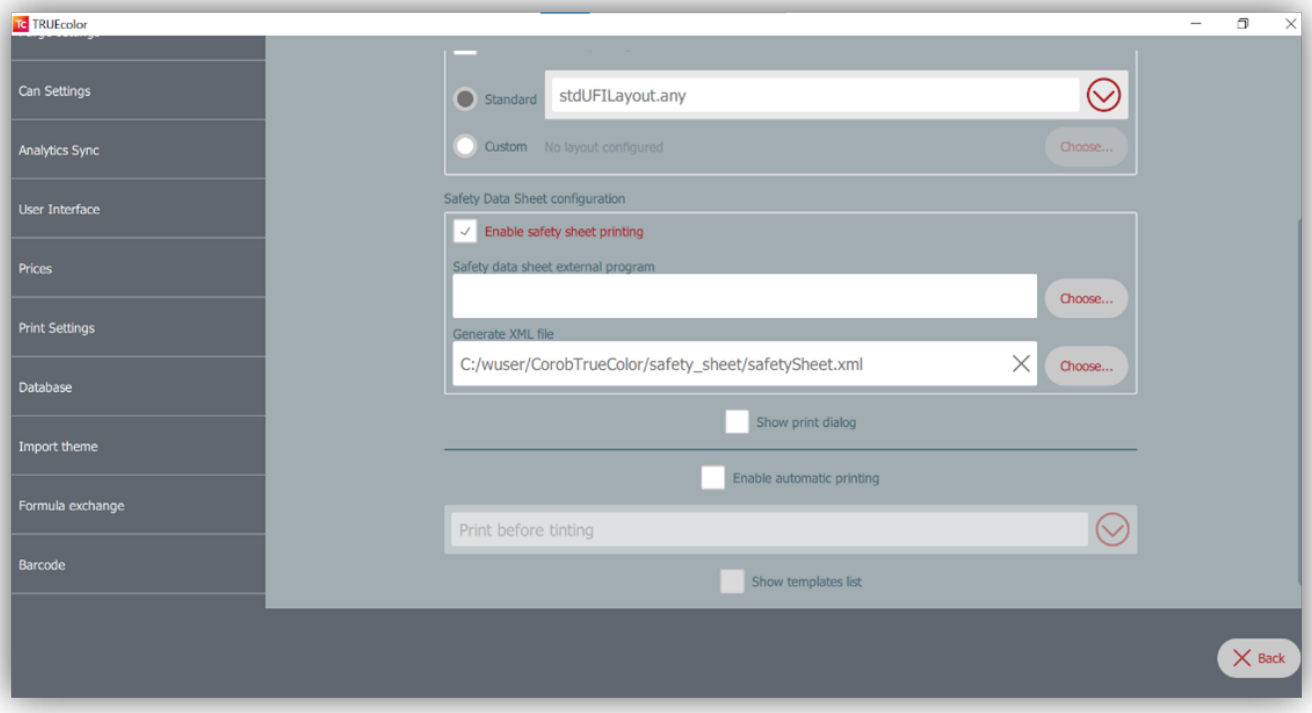


Printer settings - Data Sheet

Window to select the Data sheet printing must be enabled provided it serves to link the external program to be used for printing safety cards and labels.

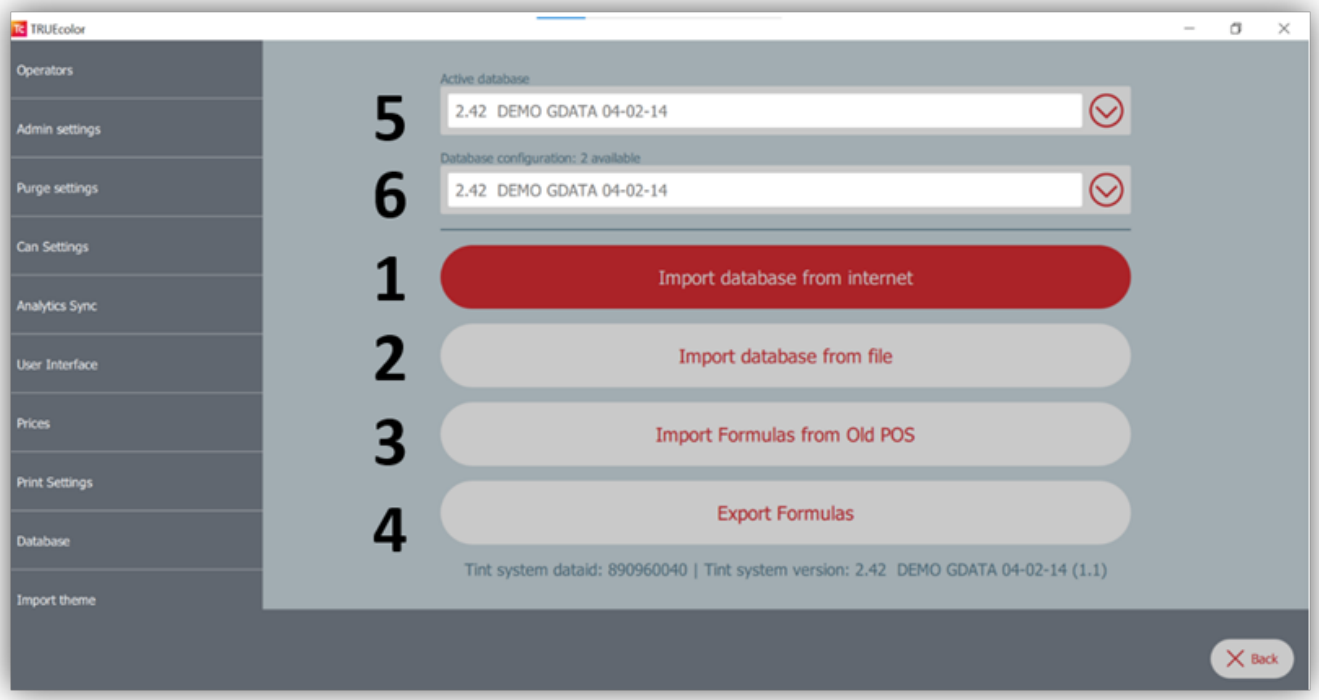
The default printer set on the PC will be used for printing.

Main page will show Data sheet print option as configured in settings (shown in the image).



Database

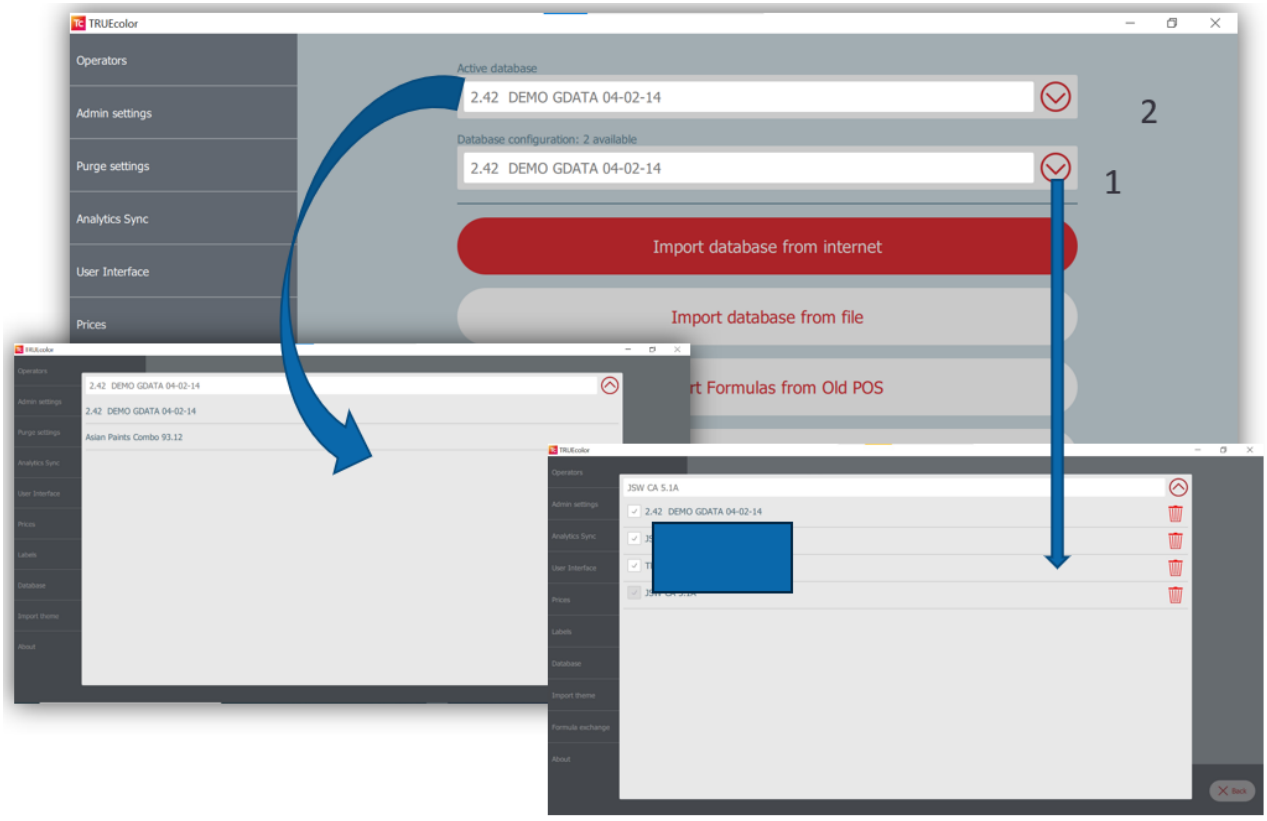
Window description



You can:

1. Import the database that is uploaded in the COROB Cloud, by typing the database code.
2. Import the COROB Cloud format database (Xdata file) from a disk folder.
3. Import Formula from old POS (Xdata File). This is useful to retain custom formulas from old POS data.
4. Export Formula is useful for exporting Custom formulas in the current database.
5. You can view the list of all enabled databases and can switch the database to apply.
6. You can view the list of all available databases and can configure it for usage.

Database configuration



1. You can view the list of all the available databases and can configure it for usage.

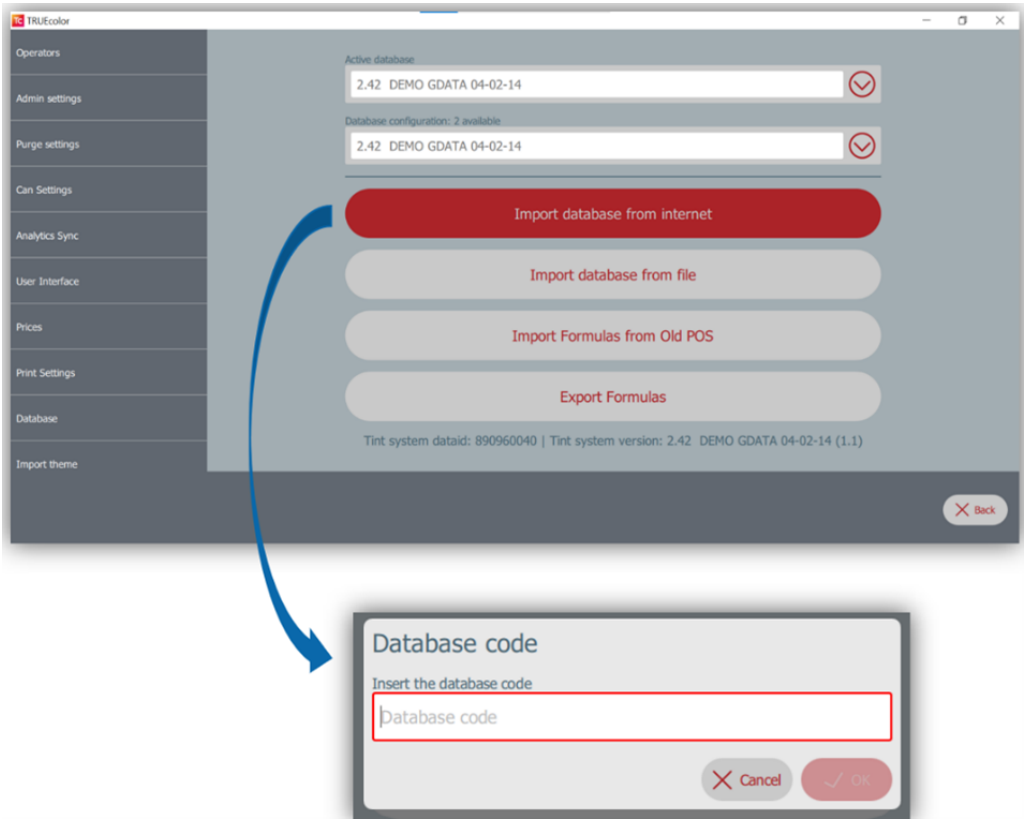
You can check the databases which you want to set as enabled for active usage.

The previously configured tintsystem can be deleted permanently, except active ones.

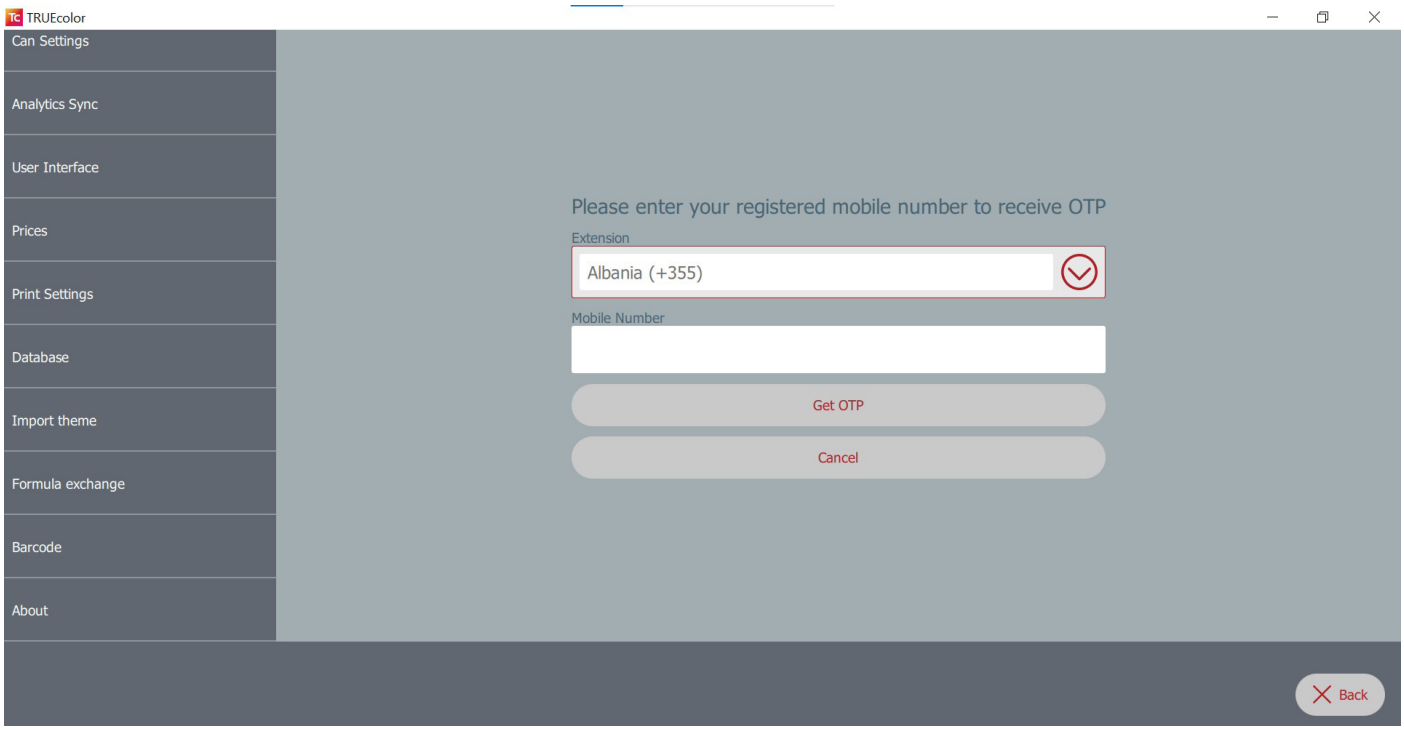
2. You can view the list of all the enabled databases and can switch the database to apply and use it in the program.

Import database from internet

To import the database from the COROB Cloud, type the ***database code*** (this code was created when the database was imported in the COROB Cloud).



On adding database code that has 2FA enabled on COROB Cloud, the users will now be directed to a pop-up page for verification same as present at time of installation.

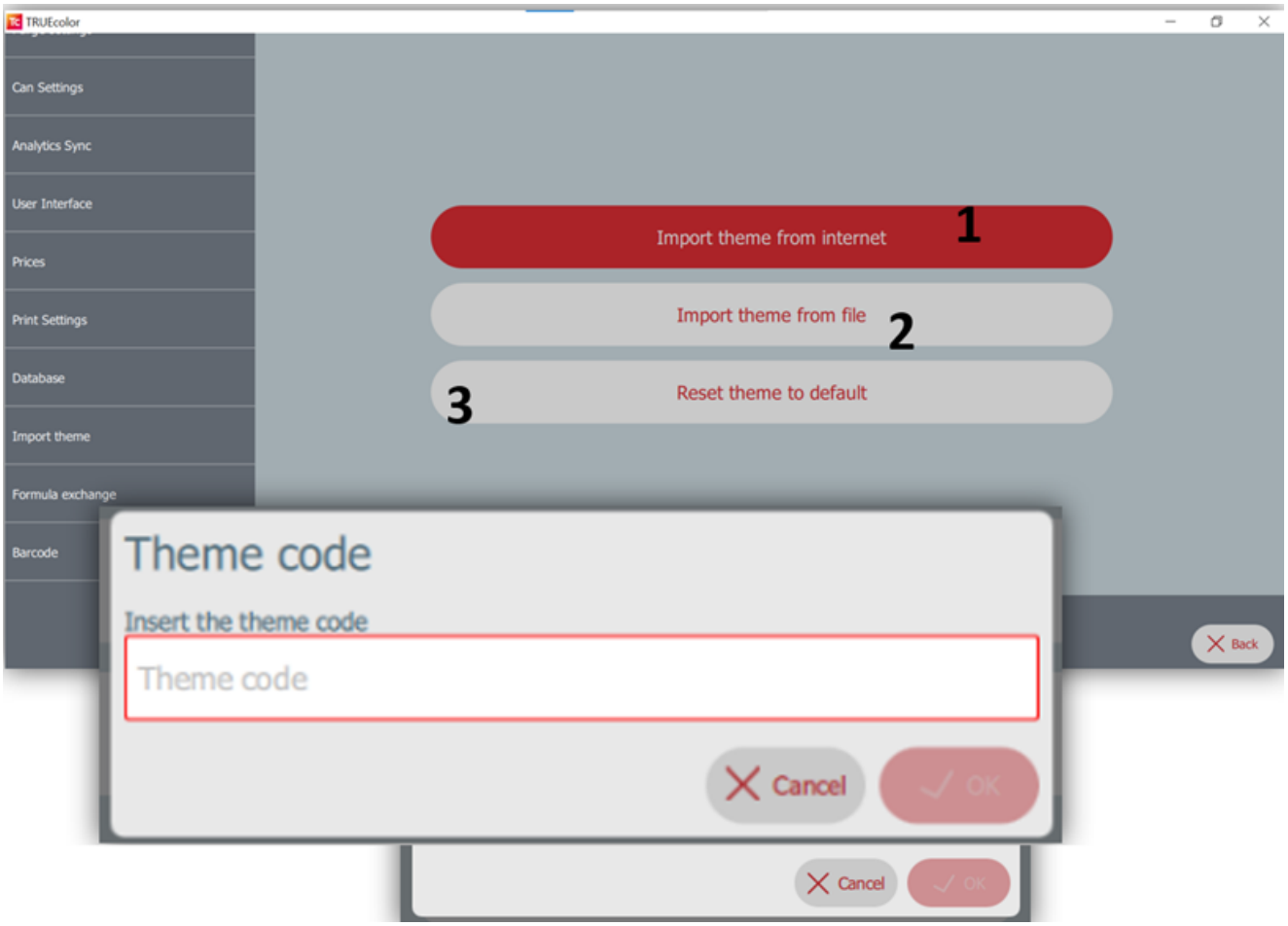


Import from old POS



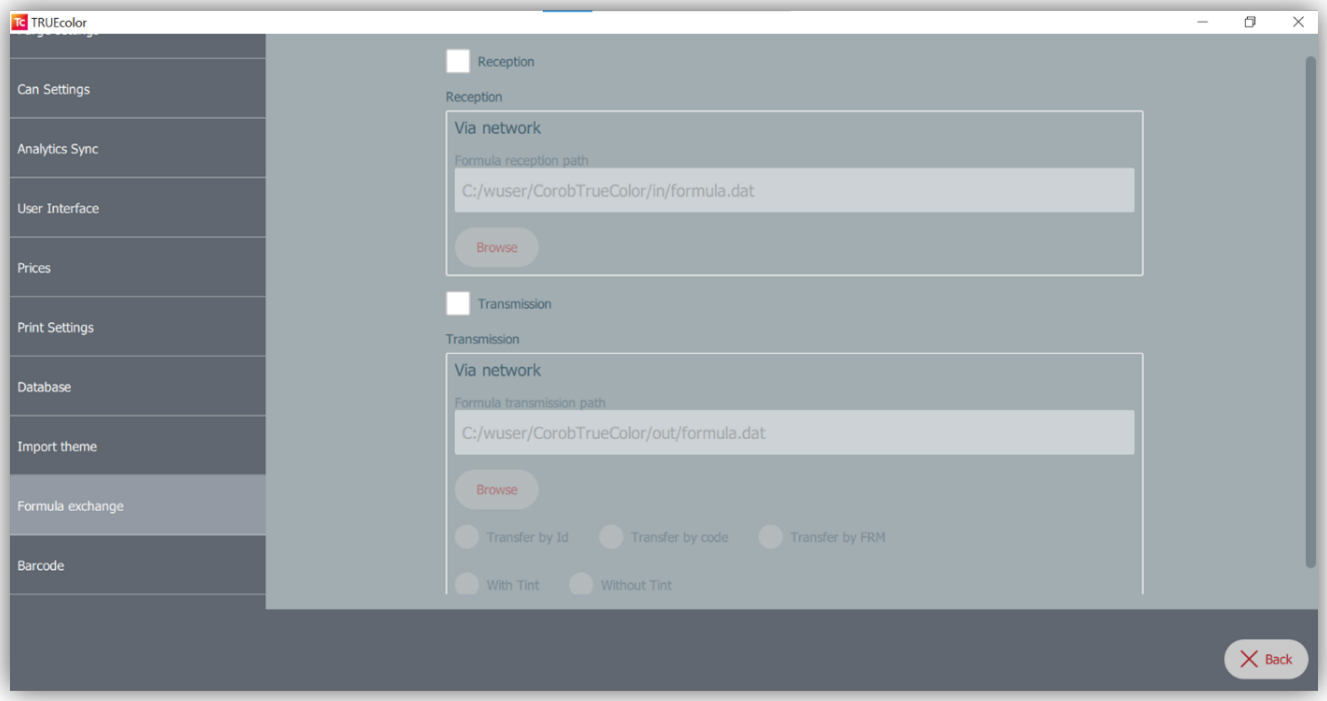
1. Click on ***Import Formulas*** from old POS.
2. One gets Selection list of existing GDATA for custom formulas to import.
3. Click ***import*** against desired file GData of old POS.
4. A pop-up opens to select the target GDATA/ XDATA available in the app.
5. Select the target database.
6. On successful import, the user is notified.

Import theme



1. You can import in the program the theme that is uploaded in the COROB Cloud, by typing here the theme code.
2. Import the COROB Cloud theme from a disk folder.
3. Press ***Reset*** theme to default to go back to the program default theme.

Formula exchange: Flink



- TRUEcolor now supports FLINK formula transmission and reception. In order to configure this feature, the user must make appropriate settings in ***Settings*** | ***Formula Exchange***. The formula will be received/ transmitted based on the settings made by the user.
- FLINK transmission supports two modes:
  - By ID
  - By code
  - By FRM
- FLINK reception supports only reception using code.
- FLINK supports transmission with Tint option – here the order will be tinted by Corob Machine at the same time, will dump data in the FLINK folder which can be utilized by ERP software.
- FLINK supports transmission without Tint option – here the order will not be tinted by Corob Machine instead will dump data in the FLINK folder which can be utilized by ERP software.

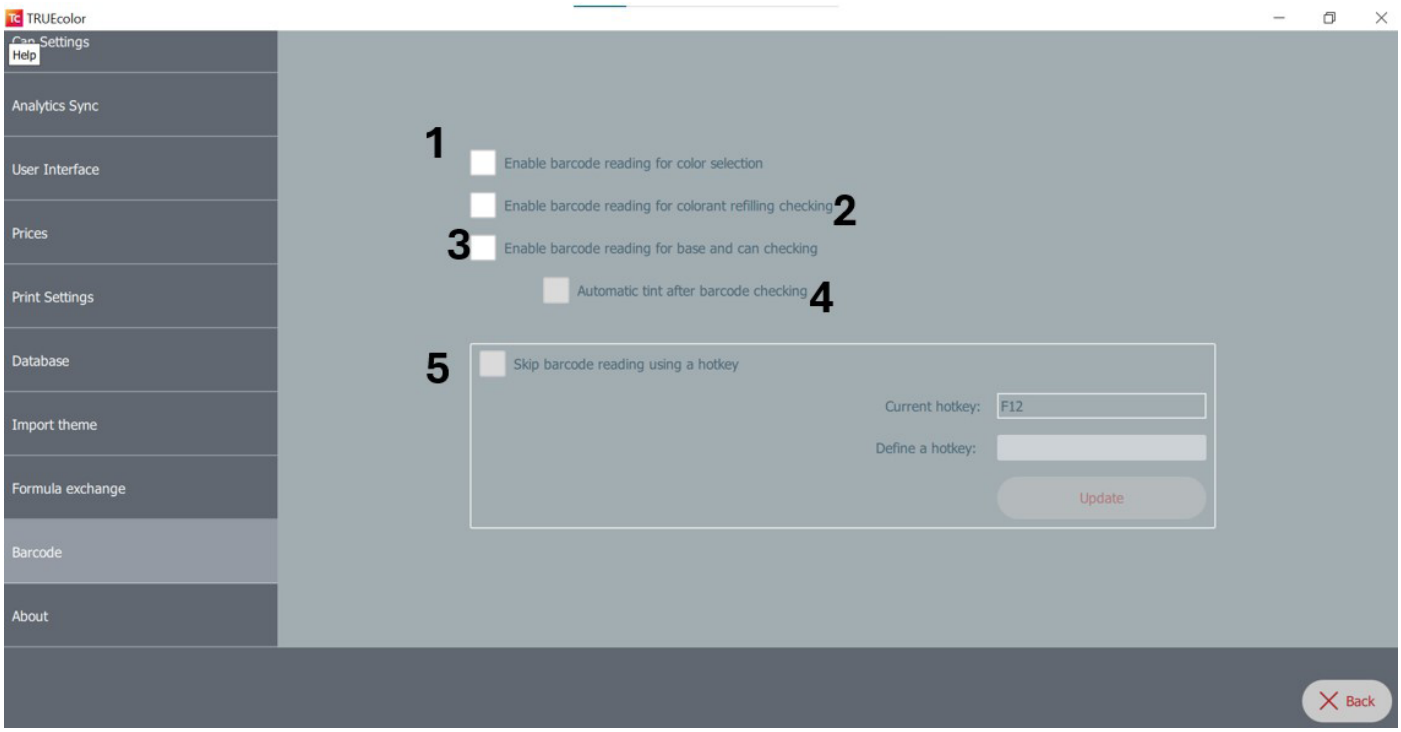
Barcode

This setting allows user to:

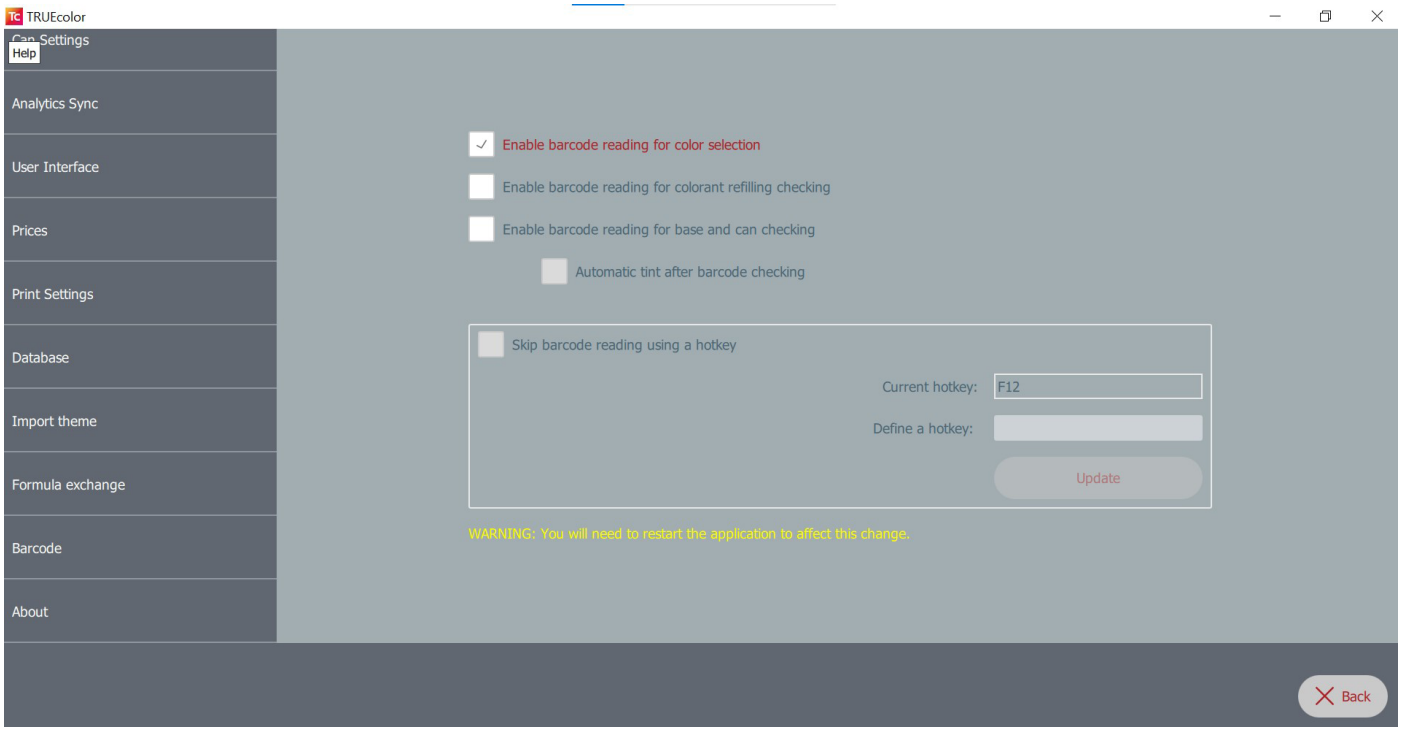
1. Activate a barcode scanning feature to facilitate color selection.
2. Implement a barcode scanning for colorant reading and refilling the same.
3. Implement a barcode scanning feature for base and can verification.
4. Enable automatic tint adjustment immediately after barcode scanning and verification.
5. Allow users to bypass barcode scanning by using a default hotkey or by configuring a custom hotkey.

NOTE

One need to restart the application to apply the any of the above changes.



Enable barcode reading for color selection

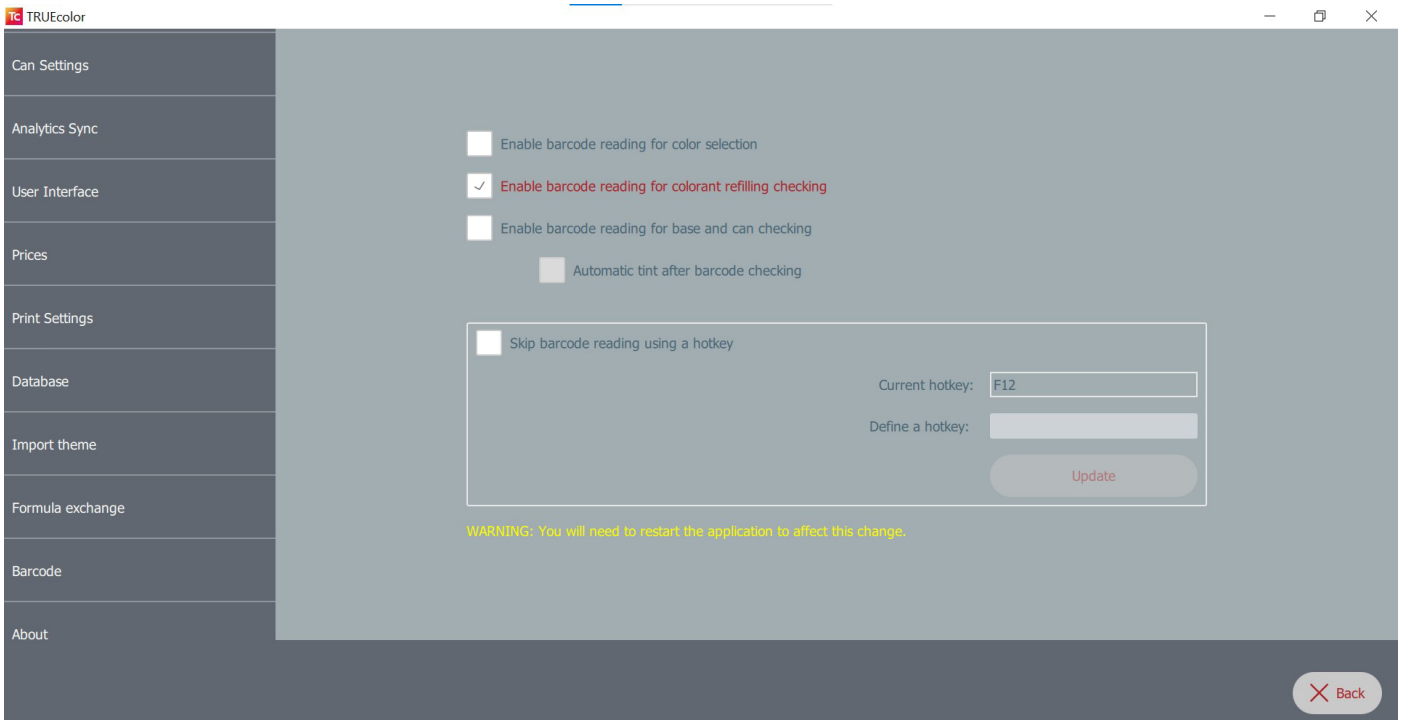


- When activated, users can click the "New" button on the landing page to scan a barcode linked to a specific color.
- This functionality will streamline the process by automatically populating the selected color on the main screen, eliminating the need to choose from a database list.

NOTE

Ensure that the Xdata imported includes barcodes linked to the corresponding colors before scanning.

Enable barcode reading for colorant refilling checking



To improve refill accuracy and prevent mismatches, a barcode verification feature has been introduced. This ensures that the correct colorant is refilled based on the selected can size.

Setup and Usage Steps:

- **Install Barcode Database**

Ensure that a barcode database is installed, containing the barcode details for each colorant.

- **Enable Barcode Checking**
  - Navigate to ***Settings → Barcode.***
  - Enable the option: ***Enable barcode reading for colorant refill checking.***
- **Restart Application**

Relaunch the application to apply the updated settings.

- **Initiate Refill Process**

Go to the ***Levels*** screen and start the colorant refill process.

- **Scan Barcode**

The system will prompt you to scan the colorant's barcode during the refill.

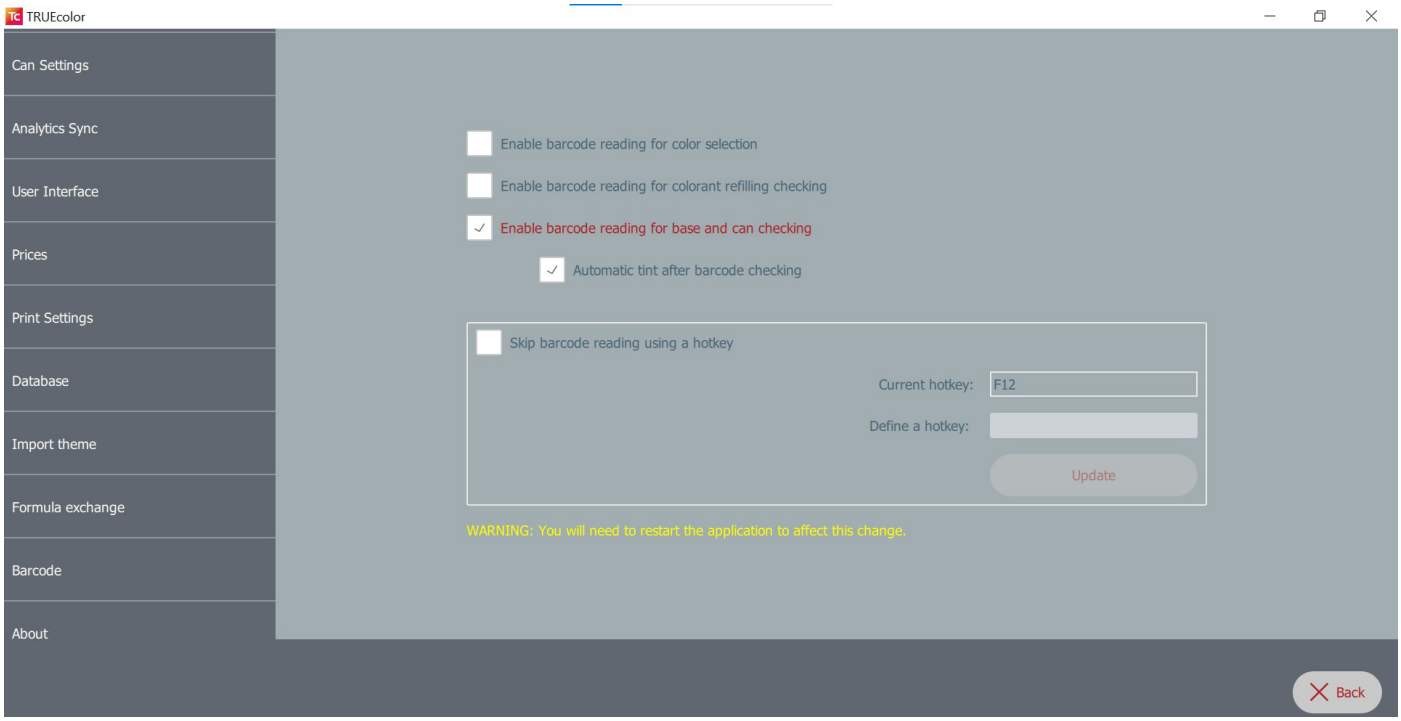
- **Verification**

The barcode is checked against the selected can size and colorant.

If the barcode does not match the expected data, the refill will be blocked.



Enable barcode reading for base and can check

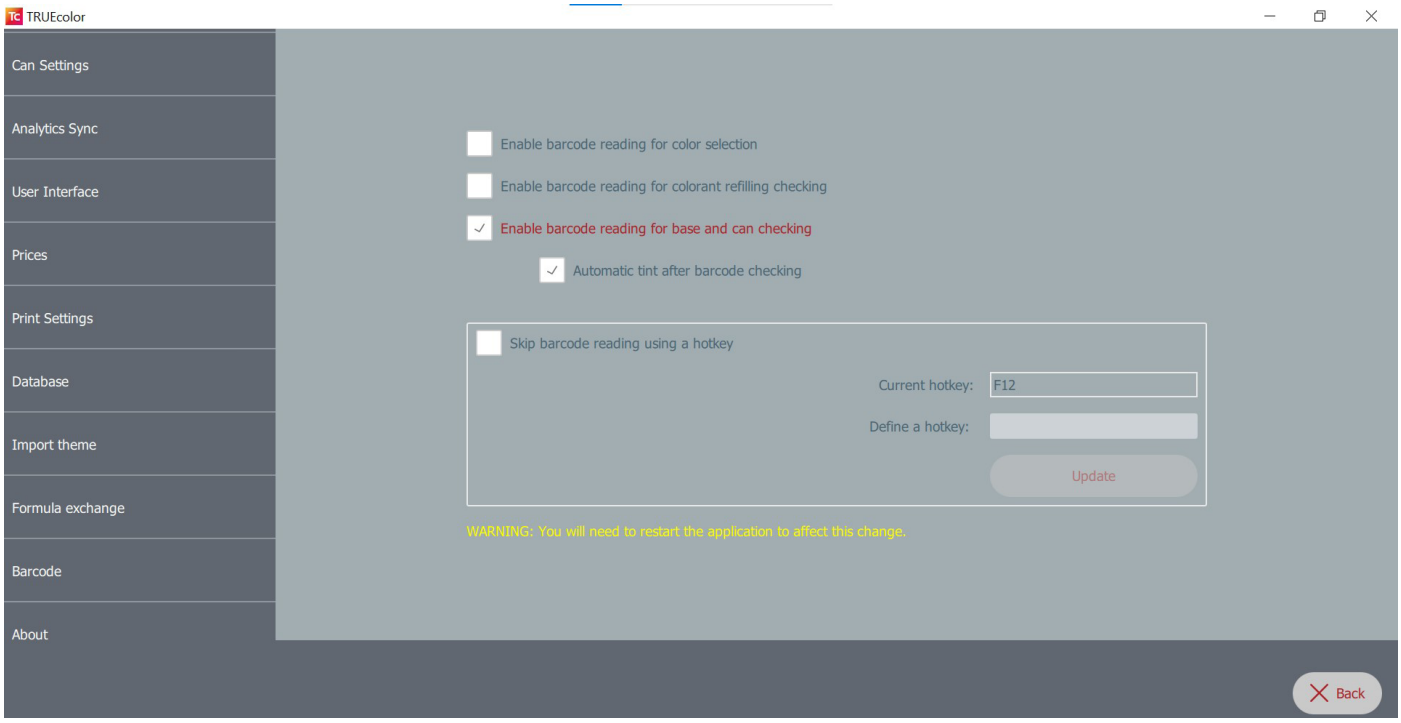


- When activated, user can create a new order on the landing page.
- Before placing the can, he will be prompted to scan the correct base can barcode.
- The user must scan the correct barcode; if not, they will be prevented from proceeding with the TINT process.
- This ensures that the tint adjustments are based on the correct base can barcode, enhancing accuracy in the workflow.

NOTE

Ensure that the Xdata imported includes barcodes linked to the corresponding Bases and Cans before scanning.

Enable automatic tint after barcode reading for base and can check

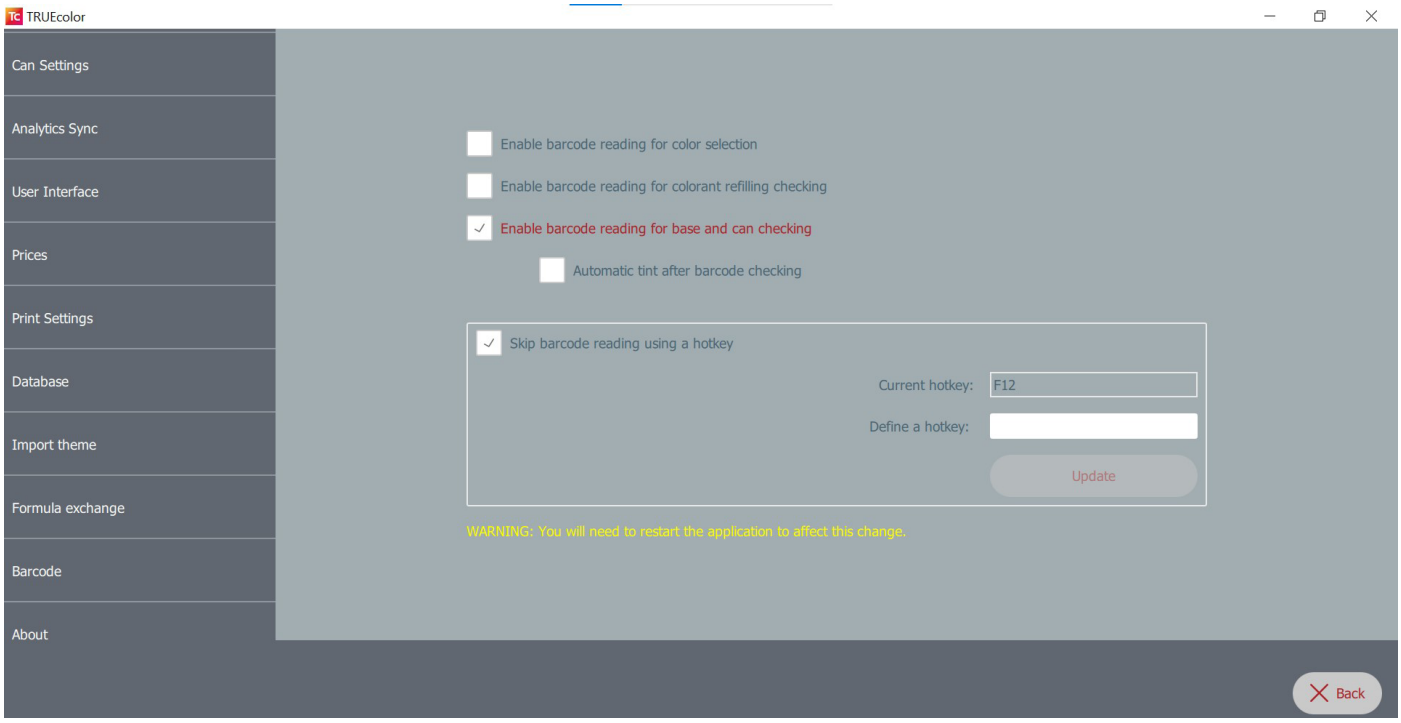


- When activated, user can create a new order on the landing page.
- The user will be prompted to scan the correct base can barcode.
- Scanning the correct code is mandatory to proceed with the TINT.
- After scanning the base can, the user will directly proceed to Tint operation without being prompted for Can placement.

NOTE

Ensure that the Xdata imported includes barcodes linked to the corresponding Bases and Cans before scanning.

Enable hotkey to bypass barcode reading for base and can check



- When activated, user need to configure a hotkey.
- The default hotkey is F12, but it can be configured to another key in the field labeled 'Define a hotkey'.
- Once hotkey is set, user can create a new order on the landing page.
- The user will be prompted to scan the correct base can barcode. But he can skip the barcode scan by pressing the configured hotkey when prompted for the base can scan.
- This configuration allows flexibility in the workflow by enabling users to bypass the barcode scanning step.

About

The About window contains information about program version and copyright notes.

